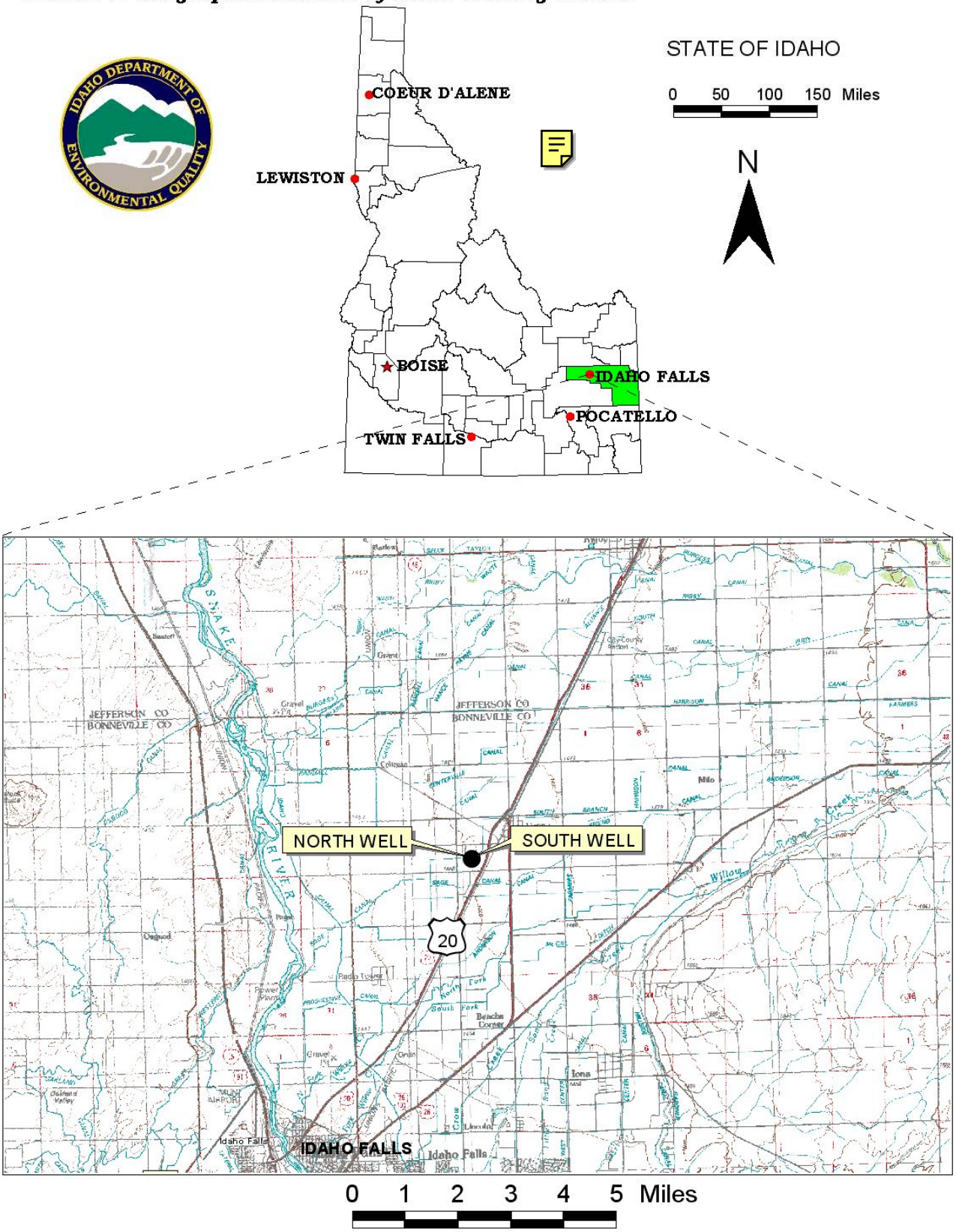FIGURE 1. Geographic Location of Miller Country Estates