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1 **I. CLOSURE AND POST-CLOSURE REQUIREMENTS [Idaho**  
2 **Administrative Procedures Act (IDAPA) 58.01.05.008; 40 Code of Federal**  
3 **Regulations (CFR) 264.112(a)]**

4 This closure plan contains information regarding closure and post-closure  
5 requirements for the Primary Sodium System (PSS) and the Secondary Sodium  
6 System (SSS) Hazardous Waste Management Act (HWMA)/Resource  
7 Conservation and Recovery Act (RCRA)-regulated tank storage and treatment  
8 units and two container storage areas (reactor building storage holes and storage  
9 pit). The PSS is comprised of the primary sodium tank and ancillary equipment.  
10 The SSS is comprised of the secondary sodium drain tank (SSDT) and its  
11 ancillary equipment and the Intermediate Heat Exchanger (IHX) tank.  
12 Exemptions from the post-closure and financial requirements are noted in the  
13 applicable subsections.

14 **I-1 Introduction**

15 This closure plan describes the methods for achieving clean closure of the PSS  
16 and SSS units, and container storage areas. The primary method for closing the  
17 unpassivated side of the SSS (SSDT and ancillary equipment) is the steam  
18 treatment described in Section D.1.3 and Appendix D-1. The methods for treating  
19 the PSS and the remainder of the SSS (passivated) are described in Section D and  
20 this closure plan and involve treatment with an aqueous solution under an inert  
21 cover gas. The treatment solution will be added to the sodium, sodium  
22 bicarbonate and sodium oxides, and will simultaneously react sodium, dissolve  
23 and neutralize caustic byproduct and dissolve and react sodium bicarbonate and  
24 oxides in situ. The solution will be recirculated to ensure complete reactions with  
25 the sodium and sodium bicarbonate. Several parameters will be monitored to  
26 ensure safe and complete treatment.

27 The clean closure performance standards will be achieved by visual inspection  
28 and/or hydrogen monitoring to determine if the sodium treatment is complete, and  
29 samples of the treatment/decontamination solution will be collected from each  
30 system to determine if the concentrations of metals are below the EQLs. The  
31 container storage areas will be closed by removing the hazardous waste and  
32 conducting visual inspections. If visual inspections determine closure of the  
33 container storage areas is not complete they will be decontaminated and the final  
34 decontamination solution will be sampled to determine if the concentrations of

1 metals are below the EQLs. During closure, piping and components may be  
2 removed in lieu of treatment/decontamination and appropriately managed.

3 **I-1(a) Two-Phased Process for the EBR-II Primary and Secondary Sodium Systems**

4 A two-phased process described in this permit application provides the  
5 methodology for reaching final closure of the PSS and SSS. The first phase is the  
6 active tasks for the storage and treatment units. These active tasks are the storage,  
7 removal and treatment of sodium residuals remaining in the PSS and the SSS.  
8 Closure activities completed as part of phase one process are described in section  
9 D (Process Description) of this permit. The second phase, described in Section D  
10 and this closure plan, includes the activities for final closure of the SSS, the PSS,  
11 and the two container storage areas. The second phase provides the following:

- 12 (1) Activities that provide verification of the removal and treatment activities  
13 described in section D of this permit for the PSS and the SSS, and the  
14 container storage areas.
- 15 (2) The treatment/decontamination of sodium bicarbonate and oxides  
16 residuals and the sampling of the final treatment/decontamination  
17 solutions from the PSS and the SSS (passivated and unpassivated  
18 components) and the container storage units.

19 **I-2 Closure Plan [IDAPA 58.01.05.008; 40 CFR 264.112(a)]**

20 The following subsections present the closure plan for PSS and the SSS units and  
21 the container storage areas. This closure plan includes the closure performance  
22 standards, maximum waste inventory and closure activities. An extension to the  
23 180-day closure schedule will be requested for the Phase I and Phase II  
24 activities, with final HWMA/RCRA closure estimated to be completed by end  
25 of calendar year 2013. A detailed schedule and request for extension is  
26 provided in Subsection 1-2(f).

1 **I-2(a) Closure Performance Standards [IDAPA 58.01.05.008; 40 CFR 264.111 (a-c)**  
2 **and 264.112(b)(1) and (b)(2)]**

3 This closure plan is designed for clean closure of PSS and SSS units and the  
4 container storage units in a manner that achieves the closure performance  
5 standards defined below:

- 6 • The need for further maintenance and controls after final closure of the  
7 container and tank storage units is minimized
- 8 • Post-closure release of mixed waste (MW), hazardous constituents, or  
9 waste decomposition products to the ground, surface waters, or  
10 atmosphere from the container and tank storage units is controlled,  
11 minimized, and/or eliminated, to the extent necessary to protect human  
12 health and the environment
- 13 • Closure of container storage units and the PSS and SSS units complies  
14 with federal and state regulatory closure requirements for containers per  
15 IDAPA 58.01.05.008 (40 CFR 264.178) and for tanks per IDAPA  
16 58.01.05.008 (40 CFR 264.197).

17 A qualified professional engineer and the owner and operator will certify that the  
18 closure process described in Section D and this closure plan has been performed  
19 in accordance with established closure specifications. If during closure, there are  
20 modifications to the closure methods, the DEQ will be notified and the changes  
21 will be addressed in the closure certification. Modifications to the permitted units  
22 necessary to support the closure and treatment activities will be documented in the  
23 closure certification.

24 The container storage, PSS and SSS units will be closed using a multi-step  
25 evaluation and review process to ensure successful certification of the clean  
26 closure performance standards as summarized in Exhibit I-1. This multi-step  
27 process, as detailed in Exhibit I-1, will include verification that the removal and  
28 treatment activities have been completed under closure (as described in Section D  
29 of the permit application). Upon successful completion of the closure activities  
30 shown in Exhibit I-1, closure will be certified or a revised closure plan will be  
31 developed.

1 Those actions identified in Exhibit I-1 and in Section D and this closure plan for  
2 clean closure of the two container storage areas and the PSS and SSS units will  
3 eliminate/minimize any present or potential threat to human health or the  
4 environment as a result of exposure to HW, MW, or hazardous constituents by  
5 removing the exposure (hazardous constituents) source from equipment or  
6 structures that remain in the storage areas.

7 The container storage units and the PSS and SSS tank storage units were designed  
8 and are operated in a manner that minimizes the potential for contamination of  
9 facility structures and surrounding property. Waste management storage  
10 operations are limited to specific areas and treatment operations to specific system  
11 components that have been identified for in situ treatment.

12 The facility and the waste management unit designs, coupled with frequent  
13 inspections and facility maintenance, provide for safe operations that will  
14 minimize the need for cleanup and decontamination of surrounding areas during  
15 the closure process.

16 Any spills, leaks, or other discharges that occurred during storage and treatment  
17 activities have been or will be handled immediately during the operational life of  
18 the facility. No additional hazardous constituents other than sodium, sodium  
19 potassium alloy, and metals identified in Table I-1(a), have been identified  
20 through a preliminary review of operating records, spill records and interviews  
21 with senior operating personnel for the EBR-II primary and secondary sodium  
22 systems (Attachment I-1 of the permit application).

23 Project personnel will ensure these activities will be conducted in a manner that  
24 removes all waste and appropriately decontaminates all structures and equipment  
25 and surrounding areas.

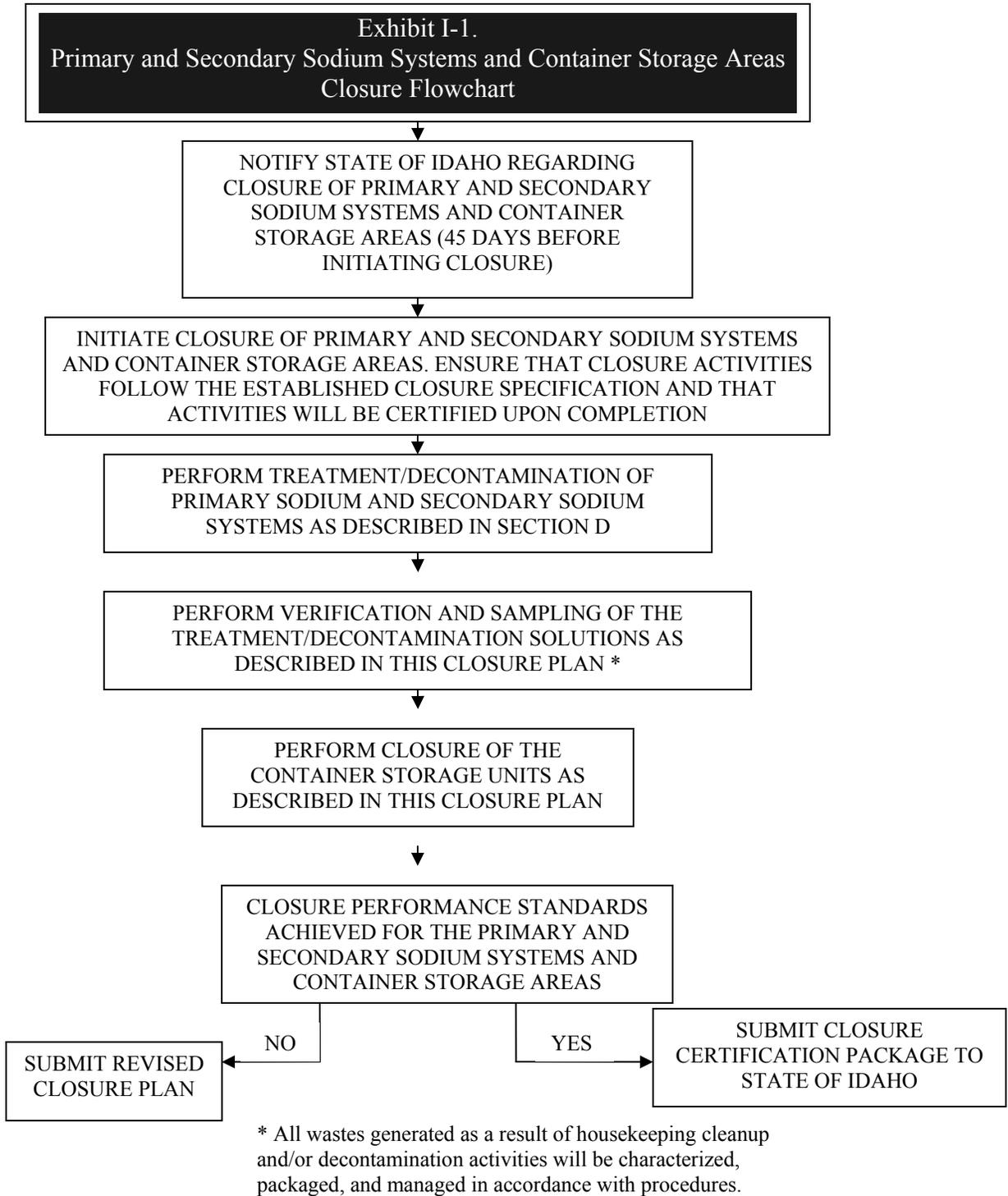


Exhibit I-1. PSS, SSS and Container Storage Areas Closure Flowchart.

1 **I-2(a)(1) Treatment and Closure Verification Activities**

2 Verification activities such as visual inspection will occur during closure of the  
3 container storage units and the PSS and SSS units. For instance, decontamination  
4 activities for the container storage areas may be required if determined necessary  
5 due to results of the visual inspection. Decontamination/treatment and verification  
6 activities involve meeting the Closure Performance Standard presented in  
7 Table I-1(b). Upon meeting the requirements in Table I-1(b), the components and  
8 storage areas will have met the closure performance standards and will be  
9 certified clean closed.

**Table I-1(a). Hazardous Constituents**

Analytes	Primary Sodium Analytical Data (totals, ug/g)	Secondary Sodium Analytical Data (totals, ug/g)
Arsenic	<1.2	<1.2
Antimony	<0.25	<0.25
Barium	<4.0	<4.0
Beryllium	<0.1	<0.1
Cadmium	2.6	<0.4
Chromium (total)	<0.02	<0.02
Lead	11*	0.6*
Mercury	<0.3	<0.3
Nickel	<0.06	<0.04
Selenium	<1.3	<1.3
Silver	0.07*	<0.03
Thallium	<1.0	<1.0
*: Denotes actual concentration measured. Ref: Letter S. A. Barker to J. R. Krsul, "Chemical Analysis of Feedstock Sodium Destined for the Sodium Process Facility," 09/26/97		

10 **I-2(a)(2) Hazardous Constituents of Concern**

11 Identification of the hazardous constituents of primary concern is required for this  
12 Closure Plan.

1 Analytical data and process knowledge were used to determine the hazardous  
2 constituents in the Na/NaK from the EBR-II primary and secondary Na and NaK  
3 systems. Information regarding this analytical data and process knowledge is  
4 provided in Attachment I-2 (of the permit application). Additionally, no additional  
5 hazardous constituents have been identified other than sodium, sodium potassium  
6 alloy and those metals identified in Table I-1(a).

7 The probability that listed organic compounds would exist in Na/NaK exposed to  
8 operating reactor environments is extremely small. This statement is based upon  
9 the fact that the primary role of alkali metal in alkali metal-hydrocarbon reactions  
10 is that of a strong reducing agent. Furthermore, chemical analyses show the  
11 carbon content in the metal is very low (Attachment I-2 of the permit application).

12 Determination of the hazardous constituents of primary concern (COPC) for  
13 analyses and comparison to action levels was based on those constituents that  
14 were detected in the primary and secondary sodium above the EQL and  
15 constituents identified in the preliminary review (Attachment I-1 of the permit  
16 application).

17 The COPC from the analyses of primary and secondary sodium are silver,  
18 cadmium, and lead [see Table I-1(a)]. Through a preliminary review of operating  
19 records, spill records and interviews with senior operating personnel for the EBR-  
20 II primary and secondary sodium systems (Attachment I-1 of the permit  
21 application), silver and mercury were identified as COPC.

22 Table I-1(b) provides the constituents to be analyzed in rinsates from final  
23 treatment/decontamination of the primary and secondary sodium systems and  
24 IHX and final decontamination rinsates of the container storage areas, if  
25 applicable. Chromium was added to the list of constituents in Table I-1(b)  
26 because it was detected in concentrations above TCLP in samples of liquids  
27 resulting from the 2010 steam treatment of the SSDT.

**Table I-1(b). Clean Closure Standards.**

Samples	Action Levels		Analytical Method
pH - final rinsate for PSS and SSS.	greater than 2 or less than 12.5		pH meter
Visual or Hydrogen generation <sup>2</sup> (SSS and PSS)	No white carbonate deposit visible <sup>1</sup>		naked eye and/or video inspection
	During treatment/decontamination the concentration of hydrogen steadily decreases below 4.0%, and remains below 4.0%, for 6 hours.		Hydrogen monitor
Visual: Staining (storage pit)	Less than 5% per square inch		naked eye and/or video inspection
Visual: Sodium bicarbonate and oxides (storage pit and holes)	Sodium bicarbonate and oxides less than 1 inch in depth <sup>3</sup>		Naked eye and/or video inspection
Final rinsate for PSS and SSS and final decontamination rinsate for container storage areas	Cadmium	<EQL <sup>4</sup> = 0.02 mg/L	SW-846: Method 7000 (current revision) (Furnace)
	Lead	<EQL = 0.25 mg/L	SW-846: Method 6010/7000 (current revision) (ICP/Flame)
	Mercury'	<EQL = 0.007 mg/L	SW-846: Method 7000 (current revision) (Cold Vapor)
	Silver	<EQL = 0.04 mg/L	SW-846: Method 6010/7000 (current revision) (ICP/Flame)
	Chromium	<EQL = 0.05 mg/L	SW-846: Method 6010/7000 (current revisions) (ICP/Flame)
Appropriately manage lines and components that will be removed in lieu of treatment			Hazardous Waste Determination
<p>NOTE – Visual and/or hydrogen generation may be used during treatment of the SSS and PSS units to determine when sodium treatment is complete</p> <p>(1) Visual – White carbonate deposits detectable by the naked eye and/or video inspection may be used where applicable to verify no sodium or NaK remains in the units or the sodium treatment is complete.</p> <p>(2) Hydrogen generation – During decontamination/treatment the concentration of hydrogen will be monitored and may be used to verify no sodium or NaK remains in the units. While using an inert purge gas to ensure flow, the concentration of hydrogen will be measured over time for each subsystem or component. Treatment will be deemed complete when the hydrogen concentration steadily decreases to a concentration less than 4.0%, and remains below 4.0%, for 6 hours.</p> <p>(3) Studies show there would be no unreacted sodium beneath a layer of less than 1 inch of sodium bicarbonate or oxides.</p> <p>(4) Estimated Quantitation Limit (EQL) – The EQL is the lowest concentration that can be reliably achieved within specified limits of precision and accuracy during routine laboratory operating conditions. It is considered the lowest concentration that can be accurately measured, as opposed to just detected. The EQL is generally 3 to 10 times above the Minimum Detection Limit (MDL).</p>			

1 **I-2(a)(3) Hazardous Materials—Sampling**

2 Rinsate Sampling

3 During closure, after the hydrogen generation has determined the treatment  
4 process is complete, addition of treatment solution will cease, and samples of the  
5 PSS and SSS treatment/decontamination solution will be taken in accordance with  
6 SW-846 sampling requirements and with the sampling and analysis plan that will  
7 be provided to the DEQ. At least three grab samples of treatment solution will be  
8 collected from the PSS, the passivated SSS components, and unpassivated SSS  
9 (i.e. SSDT). The systems will be recirculated prior to sampling to ensure the  
10 solution is thoroughly mixed and representative samples of the solution are  
11 collected. The closure sampling procedure will address the data quality objectives,  
12 number of samples, and sampling methods. The samples will be analyzed for the  
13 parameters specified in Table I-1(b). The IHX will not be sampled separately as it  
14 will be decontaminated/treated along with the inside of the primary sodium tank.  
15 Clean closure will be complete when the true mean concentration (as estimated by  
16 the 95% upper confidence limit) of each COC is less than the EQL.

17 If the container storage units require decontamination, an appropriate rinsate  
18 solution will be used. The rinsate will be applied by an appropriate method (i.e.,  
19 rags, mop, rinsing, or flushing). After the area has been decontaminated, samples  
20 of the final rinsate solution will be collected according to the sampling plan and  
21 analyzed for the COPC (see Table I-1(b)). Decontamination of the area will be  
22 complete if the true mean concentration of each COC is less than the EQL.

23 **I-2(b) Tasks for Closure of the PSS and SSS Tank Storage Units**

24 Complete sodium decontamination/treatment activities for the three storage tanks,  
25 as well as ancillary equipment (such as piping, valves, and pumps), will be  
26 accomplished by performance of the following steps identified in Subsection I-  
27 2(b)(1). The deactivation activities described below are based on current  
28 technology.

29 The tasks for closure of the PSS and SSS units are discussed below. The  
30 discussion for the HWMA/ RCRA closure is based on current knowledge of tasks  
31 necessary for clean closing these units.

1 **I-2(c) Maximum Waste Inventory [IDAPA 58.01.05.008; 40 CFR 264.112(b)(3)]**

2 **I-2(c)(1) Primary and Secondary Sodium System Inventory (Na and NaK)**

3 The maximum inventory of Na waste in storage in the PSS tank storage unit was  
4 approximately 87,000 gal of Na. Upon completion of the transfer of the bulk Na  
5 from the primary tank to the SPF, the estimated maximum residual sodium that is  
6 remaining is less than 500 gals (see Table I-2). The residual sodium remaining in  
7 the primary sodium tank ancillary equipment was calculated and is estimated to  
8 be at less than 350 gals (see Table I-2).

9 The maximum inventory of waste in storage in the SSS storage unit was  
10 approximately 13,000 gal of Na. Since the transfer of the bulk Na to the SPF, the  
11 estimated maximum residual Na remaining in the SSS is less than 780 gals. The  
12 volume estimated, in gallons, was based on actual measurement of the sodium  
13 remaining in the SSDT after transfer of the bulk sodium to SPF. The residual  
14 sodium remaining in the ancillary equipment was calculated and is based on what  
15 remains in dead legs and low-flow areas. The IHX is estimated to contain less  
16 than 150 gal of sodium. The containers storage areas are estimated to contain less  
17 than 50 gals of sodium. Total estimated residual sodium is shown in Table I-2.

**Table I-2. Estimated Quantities of Sodium Remaining in EBR-II.**

<b>Item</b>	<b>System</b>	<b>Estimated Quantity of Sodium (Gallons)</b>
1	Primary Sodium Tank	Less than 500
2	Primary Sodium Tank Ancillary Equipment	Less than 350
3	Secondary System (includes auxiliary systems)	Less than 780
4	Intermediate Heat Exchanger	Less than 150
5	Container Storage Areas	Less than 50
	<b>TOTAL SODIUM RESIDUALS</b>	Less than 1830

18 The maximum inventory of NaK waste in storage in the PSS and SSS tank storage  
19 units was approximately 454 gals of NaK. Approximately 284 gals of NaK from  
20 the emergency shutdown coolers was transferred to the primary sodium in  
21 December 1999. In April 2001, approximately 120 gals of NaK from the primary  
22 purification system was drained into containers and place in permitted storage at

1 MFC. The estimated maximum residual NaK that will be stored at the EBR-II  
2 Complex is less than 50 gals (see Table I-3).

3 Closure-generated waste will be stored in the facility being closed. For purposes of  
4 this closure the facility being closed is the area surrounding the EBR-II complex.  
5 All generator requirements of IDAPA 58.01.05.006 (40 CFR 262) will be met  
6 except that the 90-day administrative timeframe stipulated in IDAPA 58.01.05.006  
7 [40 CFR 262.34(a)(1), “Generator Standards: Accumulation Time”] will not apply  
8 to closure-generated waste. An additional 180 days (270 days total) is being  
9 requested primarily to allow for consolidation and storage of piping and  
10 components until treatment in the SSDT or PST. Information regarding waste  
11 management during closure activities will be provided to the PE for closure  
12 certification. Piping and components removed in lieu of being treated will be  
13 managed appropriately based on a hazardous waste determination. Any hazardous  
14 waste that is not treated or stored at MFC will be sent to a treatment or storage unit  
15 that is approved for the acceptance of this type of waste.

**Table I-3. Estimated Quantities of NaK in EBR-II**

Item	System	Estimated Quantity of NaK (Gallons)
1	Pressure transmitters (primary and secondary systems)	Less than 0.3
2	Shutdown coolers bayonets (Includes captive gallons)	Less than 50
<b>TOTAL NaK</b>		Less than 50

16 **I-2(d) Disposal or Decontamination of Equipment, Structures, and Soils [IDAPA**  
17 **58.01.05.008; 40 CFR 264.112(b)(4) and 264.114]**

18 Any hazardous debris generated during decontamination and closure activities as  
19 described in the following subsections will be characterized, stored, treated,  
20 managed, and disposed of in accordance with all applicable regulations.

21 **I-2(d)(1) Closure of Containers [IDAPA 58.01.05.008; 40 CFR 264.178]**

22 Closure of the reactor building container storage holes, and storage pit areas will  
23 be accomplished by performing the steps described in this subsection.

1                   **Storage Holes (Pentagon Area)**

2                   The storage holes contain equipment such as test drives and control drives, most  
3                   of which are suspended from the top of the holes as described in Section D.  
4                   Recent remote video inspection of the holes indicate lead shot was added to  
5                   provide shielding at the base of the storage holes. Radiation dose rates in the holes  
6                   range from 2R/Hr to over 350 R/Hr. The equipment in the container storage holes  
7                   had been partially immersed in liquid sodium at least one or more times then  
8                   placed in the storage holes where the equipment was exposed to air. The video  
9                   inspection showed a thin film of reacted or oxidized sodium on the equipment and  
10                  in some cases on the walls of the holes. These surfaces were determined to be  
11                  completely reacted due to the thin layer of sodium being exposed to air for many  
12                  years. Portions of the equipment such as the bottoms of the drives may have a  
13                  hold up of sodium bicarbonate or oxides greater than 1 inch which may not have  
14                  completely reacted with exposure to air.

15                  Closure of the reactor building container storage holes will occur by performing  
16                  the following actions:

17                  The equipment in the storage holes will be removed, sized appropriately, and  
18                  placed in the primary sodium tank for treatment. The lead shot will be removed  
19                  from the container storage holes and containerized for disposal. The holes will be  
20                  visually inspected to confirm the equipment, lead shot, and any other hazardous  
21                  waste has been removed and there is no residual sodium bicarbonate or oxides  
22                  greater than 1 inch in depth. The container storage units will be closed upon  
23                  successful completion of visual inspection.

24                  If removal of the all equipment and hazardous waste from any of the storage holes  
25                  is not possible or if the visual inspection determines there is residual sodium  
26                  bicarbonate or oxides greater than 1 inch in depth remaining in any of the storage  
27                  holes after the equipment and lead have been removed, the container storage holes  
28                  will be closed by performing the following:

29                  Using an appropriate decontamination solution, wipe down or rinse/flush the hole  
30                  and analyze the final rinse solution for hazardous constituents of concern  
31                  according to the closure sampling procedure. If hazardous constituents are not  
32                  detected above the EQL (Table I-1b) as described in I-2(a)(3), then closure is  
33                  complete. If concentrations of hazardous constituents are detected above the EQL,  
34                  the decontamination solution will be removed, and if hazardous, will be managed  
35                  at a permitted treatment, storage and disposal facility. Further decontamination  
36                  using appropriate methods and new rinse solution will be performed. A hazardous

1 waste determination will be performed on the final decontamination solution  
2 generated from the decontamination of the storage holes and the solution will be  
3 managed appropriately.

4 **Storage Pit**

5 Most of the contents of the storage pit have been removed and disposed or are in  
6 storage within the facility being closed pending treatment in the primary sodium  
7 drain tank. Closure of the storage pit will involve removing components or  
8 equipment from the pit for disposal or treatment in the primary tank. The storage  
9 pit will then be visually inspected. If stains are evident greater than 5% per square  
10 inch as shown in Table I-1(b), then, using an appropriate decontamination  
11 solution, wipe down or rinse/flush the area, and sample and analyze the final rinse  
12 solution for hazardous constituents of concern. If hazardous constituents are not  
13 detected above the EQL (Table I-1b), the closure performance standards have  
14 been met. If hazardous constituents are detected above the EQL, the  
15 decontamination solution will be removed, and if hazardous, will be managed at a  
16 permitted treatment, storage and disposal facility. Further decontamination using  
17 appropriate methods and new rinse solution will be performed. When hazardous  
18 constituents are not detected above the EQL (Table I-1b) as described in I-2(a)(3),  
19 closure is complete. A hazardous waste determination will be performed on the  
20 solutions generated from the decontamination of the storage pit and the solution  
21 will be managed appropriately.

22 **I-2(d)(2) Closure of Tanks [IDAPA 58.01.05.008; 40 CFR 264.197]**

23 **I-2(d)(2)(a) Primary Sodium Tank/Intermediate Heat Exchanger/Secondary Sodium**  
24 **Drain Tank**

25 The Primary Sodium Tank, IHX, and SSDT each require closure. Following the  
26 treatment/decontamination of these tanks systems (as described in Section D and  
27 this closure plan) the final treatment solution will be sampled to determine if the  
28 concentrations of COCs are below the EQLs and the closure performance  
29 standards have been met. If the concentrations of metals in the final treatment  
30 solution exceed the EQLs, the liquid will be removed and, if hazardous, disposed  
31 at an appropriate facility. Further decontamination/treatment with new solution  
32 will be performed and the solution will be sampled and analyzed to determine if  
33 the concentrations of COCs are below the EQLs as described in I-2(a)(3). The

1 final condition of these storage and treatment tanks will be that there are no  
2 removable HWMA/RCRA hazardous constituents to serve as a source term for  
3 human exposure from the equipment.

4 **I-2(d)(2)(b) Primary Sodium Tank**

5 [1] Verify that the primary sodium tank and ancillary equipment containing  
6 Na/NaK has been, as described in section D of this permit application,  
7 treated in place or removed to the primary sodium tank for treatment or to  
8 a permitted storage unit for further treatment at another TSD.

9 [2] Place piping sections and components from the PSS and SSS into the  
10 Primary Sodium Tank as described in D.2.4(a)

11 [3] Breach the IHX to allow draining/melting of sodium into the primary tank  
12 (see Section D.2.5) and to allow access for the treatment solution into the  
13 IHX. Items number 2 and 3 may be performed out of sequence.

14 [4] Rotary spray balls and nozzles for treatment solution will be used to treat  
15 the interior of the Primary Sodium Tank and equipment and components  
16 inside the tank as described in D-2.1(b). Hydrogen generation and/or  
17 visual inspection will be used to determine when the sodium treatment is  
18 complete [Table I-1(b)]. When sodium treatment is complete, the addition  
19 of treatment solution to the tank will cease.

20 [5] At least three samples of the decontamination/treatment solution will be  
21 collected according to the closure sampling procedure. If the resultant  
22 metal concentrations are below the EQLs (Table I-1(b)) as described in I-  
23 2(a)(3) then the clean closure performance standards have been met no  
24 further decontamination is required.

25 [6] If the concentrations of metals in the final treatment solution exceed the  
26 EQLs, the solution will be removed, a hazardous waste determination will  
27 be performed, and if the treatment solution is determined to be a  
28 hazardous waste, the newly generated waste will be removed and  
29 transported to an appropriate treatment, storage, and disposal facility.  
30 Further decontamination/treatment with new solution will be performed  
31 and the rinsate will be sampled and analyzed to determine if the  
32 concentrations of COCs are below the EQLs as described in I-2(a)(3).

1 [7] The solution remaining when the clean closure performance standards  
2 have been met will be nonhazardous and may be used in the grout  
3 formulation for the end state of the primary sodium tank or removed and  
4 managed in accordance with regulatory requirements.

5 **I-2(d)(2)(c) Secondary Sodium System**

6 [1] Verify that the SSDT and ancillary equipment containing Na/NaK has  
7 been, as described in section D of this permit application, treated in place  
8 or removed to the SSDT or PST, or moved to a permitted storage unit for  
9 further treatment at another TSD.

10 [2] Treat/decontaminate the passivated SSS and unpassivated SSS (i.e., SSDT  
11 and ancillary equipment), using any of the methods described in Section  
12 D.2.4(a). Hydrogen generation and/or visual examination will be used to  
13 determine when sodium treatment is complete (Table I-1(b)). When  
14 treatment is complete, the addition of treatment solution to the system will  
15 cease.

16 [3] At least three samples of the decontamination/treatment solution will be  
17 collected from the both the passivated and unpassivated sections of the  
18 SSS according to the closure sampling procedure. If the resultant metal  
19 concentrations are below the EQLs (Table I-1(b)) as described in I-2(a)(3)  
20 then no further decontamination/treatment will be required and the  
21 HWMA/RCRA clean closure performance standards will be met.

22 [4] If the concentrations of metals in the final treatment solution exceeds the  
23 EQLs, the solution will be removed, a hazardous waste determination will  
24 be performed, and if the treatment solution is determined to be a  
25 hazardous waste, the newly generated waste will be removed and  
26 transported to an appropriate treatment, storage, and disposal facility.  
27 further decontamination with new treatment solution will be performed  
28 and rinsate samples will be collected.

29 [5] The solution remaining when the clean closure standards have been met  
30 will be nonhazardous and may be used in the grout formulation for the end  
31 state of the Primary Sodium Tank or building or removed and managed in  
32 accordance with regulatory requirements.

1 **I-2(d)(2)(d) Intermediate Heat Exchanger**

2 The IHX will be breached to allow remaining sodium and passivated residuals to  
3 drain into the primary sodium tank and be treated in conjunction with the  
4 treatment of other components within the Primary Sodium Tank. Sampling to  
5 meet EQLs will be accomplished by sampling the final decontamination/treatment  
6 solution for the primary sodium tank.

7 **I-2(e) I-2(e) Ancillary Closure Activities [IDAPA 58.01.05.008; 40 CFR**  
8 **264.112(b)(5)]**

9 No additional activities for clean closure have been identified.

10 **I-2(f) Schedule for Closure [IDAPA 58.01.05.008; 40 CFR 264.112(b)(6)]**

11 The anticipated final closure date for the container storage areas, the PSS, the  
12 IHX and the SSS tank storage units is expected to be in CY 2013.

13 The director, Idaho Department of Environmental Quality (DEQ), will be notified  
14 in writing at least 45 days prior to the expected date that closure operations will  
15 begin. Notification of initiation of closure activities was submitted to the DEQ on  
16 January 28, 2010.

17 Prior to the 45-day notice of closure activities, between the approval of this  
18 closure plan and the final closure date (CY 2013), a yearly activity report on the  
19 storage, removal and treatment activities that lead up to final closure of the PSS  
20 and SSS closures will be submitted to DEQ. This activity report will provide  
21 planned removal and treatment activities for the upcoming fiscal year (FY) that  
22 are funded by the Department of Energy (DOE) and a report on activities  
23 completed in the previous FY. The activities report will be provided to the DEQ  
24 with the February Permit Condition I.U. Report. In addition, quarterly progress  
25 reports for closure activities will be completed and transmitted to the DEQ by  
26 April 30<sup>th</sup>, July 31<sup>st</sup>, October 31<sup>st</sup>, and January 31<sup>st</sup> following the start of closure.

27 The closure process for reactor building container storage units and the PSS and  
28 SSS tank storage units is expected to take more than 180 days to complete. The  
29 extended closure schedule is shown in Table I-4.

**Table I-4. Closure Schedule.**

Activity	Completion	
	Day	Date
Approval of PMR	Day 0	March 15, 2010
Complete treatment of the SSDT	Day 120	July 13, 2010
Complete sodium treatment of the primary sodium system (piping, primary sodium tank, intermediate heat exchanger) and miscellaneous piping and components in the primary tank	Day 753	April 16, 2012
Complete video inspections and waste management activities for the storage pit and holes	Day 824	June 16, 2012
Complete final water rinse and sampling and removal of components and lines to be disposed in lieu of treatment	Day 871	August 2, 2012
Closure complete	Day 960	October 30, 2012
Qualified PE and owner/operator certification submitted to DEQ. <sup>1</sup> (60 days after completion of closure)	Day 1020	December 29, 2012

<sup>1</sup> Should clean closure of any of the permitted units be completed early, a separate closure certification may be submitted to the DEQ.

1 **I-2(g) Amendment of Closure Plan [IDAPA 58.01.05.008; 40 CFR 264.112(c)]**

2 Upon determining that an amendment to this closure plan is necessary, a written  
3 request and a copy of the amended closure plan will be submitted to the IDEQ  
4 requesting applicable changes, prior to 45-day notice for partial or final closure.  
5 For those instances requiring amendment to the closure plan after partial or final  
6 notice of closure, the amended closure plan will be submitted to IDEQ in  
7 accordance with the times identified in IDAPA 58.01.05.008 and 40 CFR  
8 264.112(c).

9 **I-2(h) Extensions for Closure Time [IDAPA 58.01.05.008; 40 CFR 264.113(a)**  
10 **and (b)]**

11 An extension to the 180-day closure period is being requested, to protect human  
12 health and the environment and to adequately perform closure activities.  
13 Treatment and closure activities cannot be completed within the 180-day time

1 frame due to the following: 1) the hazards associated with treating sodium and  
2 NaK; 2) the complexity of the units being closed such that different treatment  
3 systems will be used for the PSS and SSS units; 3) the treating and storing of  
4 equipment and components containing radioactively contaminated sodium; and 4)  
5 to ensure that data of adequate quality are collected to show compliance with the  
6 closure performance standards. (See Table I-4)

7 **I-2(i) Certification of Closure [IDAPA 58.01.05.008; 40 CFR 264.115]**

8 The closure process will be monitored by a qualified Professional Engineer and  
9 project management. At the conclusion of the closure process, the owner and  
10 operator and the qualified Professional Engineer will certify that closure has been  
11 successfully completed in accordance with this closure plan. These certifications  
12 will be submitted for approval within 60 days of completion of final closure to:

13 Director, Idaho Department of Environmental Quality  
14 1410 North Hilton, 3rd Floor  
15 Boise, ID 83706-1255

16 A closure certification package will be written documenting compliance with the  
17 closure plan and include final disposition of waste generated as a result of closure.

18 The closure certification package will also be retained as part of PSS, IHX and  
19 SSS operating records.

20 **I-3 Post-Closure Plan [IDAPA 58.01.05.008; 40 CFR 264.110(b)(1)]**

21 Because PSS, IHX, and SSS are to be clean closed and are not disposal facilities,  
22 the post-closure requirements of IDAPA 58.01.05.008 and 40 CFR 264.116  
23 through 264.120 do not apply.

24 **I-4 Post-Closure Notices [IDAPA 58.01.05.008; 40 CFR 264.119]**

25 This requirement does not apply because post-closure plans are not required.

1 **I-5 Closure Cost Estimate [IDAPA 58.01.05.008; 40 CFR 264.142]**

2 Under IDAPA 58.01.05.008 and 40 CFR 264.14(c), the federal government, as  
3 owner , is exempt from requirements to provide cost estimates for closure.

4 **I-6 Financial Assurance Mechanism for Closure [IDAPA 58.01.05.008; 40 CFR**  
5 **264.143]**

6 Under IDAPA 58.01.05.008 and 40 CFR 264.40(c), the federal government, as  
7 owner, is exempt from requirements to provide a financial assurance mechanism  
8 for closure.

9 **I-7 Post-Closure Cost Estimate [IDAPA 58.01.05.008; 40 CFR 264.144]**

10 This requirement does not apply because post-closure plans are not required.

11 **I-8 Financial Assurance Mechanism for Post-Closure Care [IDAPA**  
12 **58.01.05.008; 40 CFR 264.145]**

13 This requirement does not apply because post-closure plans are not required.

14 **I-9 Liability Requirements [IDAPA 58.01.05.008; 40 CFR 264.147].**

15 Under IDAPA 58.01.05.008 and 40 CFR 264.140(c), the federal government, as  
16 owner, is exempt from liability requirements.

17 **I-10 Use of State Required Mechanism and State Assumption of Responsibility**  
18 **[IDAPA 58.01.05.008; 40 CFR 264.1491]**

19 Under IDAPA 58.01.05.008 and 40 CFR 264.140(c), the Federal government, as  
20 owner, is exempt from these requirements.