



State of Idaho  
Department of Environmental Quality  
Air Quality Division

**AIR QUALITY PERMIT  
STATEMENT OF BASIS**

**Permit to Construct No. P-2007.0181**

**Final**

**STP Concrete Co., Inc.**

**Spring Creek Concrete Batch Plant**

**Portable**

**Facility ID No. 777-00422**

**October 1, 2007**

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**Permit Writer**

The purpose of this Statement of Basis is to satisfy the requirements of IDAPA 58.01.01.200, Rules for the Control of Air Pollution in Idaho, for issuing air permits.

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## Acronyms, Units, and Chemical Nomenclatures

acfm	actual cubic feet per minute
AFS	AIRS Facility Subsystem
AIRS	Aerometric Information Retrieval System
CFR	Code of Federal Regulations
CO	carbon monoxide
cy	cubic yards
DEQ	Department of Environmental Quality
HAPs	Hazardous Air Pollutants
IDAPA	a numbering designation for all administrative rules in Idaho promulgated in accordance with the Idaho Administrative Procedures Act
km	kilometer
kW	kilowatt
lb/hr	pound per hour
m	meter(s)
MACT	Maximum Achievable Control Technology
NESHAP	National Emission Standards for Hazardous Air Pollutants
NO <sub>2</sub>	nitrogen dioxide
NO <sub>x</sub>	nitrogen oxides
NSPS	New Source Performance Standards
PC	permit condition
PM	particulate matter
PM <sub>10</sub>	particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers
PSD	Prevention of Significant Deterioration
PTC	permit to construct
Rules	Rules for the Control of Air Pollution in Idaho
SIP	State Implementation Plan
SO <sub>2</sub>	sulfur dioxide
SO <sub>x</sub>	sulfur oxides
T/yr	tons per year
µg/m <sup>3</sup>	micrograms per cubic meter
VOC	volatile organic compound

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<b>Location:</b>	Portable	<b>Facility ID No.</b> 777-00422

### 1. FACILITY INFORMATION

#### 1.1 Facility Description

STP Concrete Co., Inc., operates a portable truck mix concrete plant referred to as the "Spring Creek Concrete Batch Plant." The plant's maximum capacity is 70 cubic yards of concrete per hour (cy/hr), with a maximum production of 15,000 cubic yards of concrete per year (cy/yr). The facility includes a small 40 kW diesel generator for use when electrical power from a local utility is not available.

Concrete is produced by combining water, cement, sand (fine aggregate) and gravel (coarse aggregate). Supplementary cementing materials, also called mineral admixtures or pozzolan minerals may be added to make the concrete mixtures more economical, reduce permeability, increase strength, or influence other concrete properties. Typical examples are natural pozzolans, fly ash, ground granulated blast-furnace slag, and silica fume, which can be used individually with Portland or blended cement or in different combinations. Chemical admixtures are usually liquid ingredients that are added to concrete to entrain air, reduce the water required to reach a required slump, retard or accelerate the setting rate, to make the concrete more flowable or other more specialized functions.<sup>1</sup>

A portable concrete batch plant consists of storage bins or stockpiles for the sand and gravel, storage silos for the cement and cement supplement, weigh bins that weigh each component, conveyors, a water supply, and a control panel. Sand and gravel are either produced on site or purchased elsewhere. Typically, three or four different sizes of gravel and one or two different sizes of sand are stockpiled for varying job specifications. Cement and supplementary cementing materials are delivered by truck and pneumatically transferred to the appropriate storage silo. A baghouse or dust collector is mounted above each silo to capture cement or cement supplement as air is displaced in the silo. For this source category, the baghouse is considered primarily as process equipment, with a secondary function as air pollution control equipment.

After all the storage bins are filled, the production process begins when sand and gravel are drop-fed into their respective weigh bins. When a pre-determined amount of each is weighed, the aggregate is heavily wetted for better mixing and to minimize fugitive dust prior to being dropped onto a conveyor, which transfers the mixture into either a truck for in-transit mixing or a truck mix drum for mixing onsite. A predetermined amount of cement and cement supplement is also weighed and drop-fed through a chute into the mixer. The chute provides a measure of dust control. Sometimes a separate baghouse is used to capture dust from the weigh bins. Water is then added to the truck mix or central mix drum.

#### 1.2 Permitting History

This is an initial PTC for this facility.

September 5, 2007      Exemption applicability determination X-2007.0180 issued. DEQ determined that this facility was not exempt from PTC requirements because of the emissions of arsenic, nickel, and hexavalent chromium from the proposed batch plant operations.

<sup>1</sup> AP-42 Section 11.12, November 29, 2005 draft.

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### 2. APPLICATION SCOPE

STP Concrete Co., Inc., has requested authorization to operate this portable concrete batch plant in Idaho, and has requested that this portable plant be allowed to operate at 70 cubic yards per hour (cy/hr), with maximum concrete production limited to 1,680 cy per day and 15,000 cy per year. The applicant has also requested to use 40 kW generator for 10 hours per day and a maximum of 500 hours per year.

#### 2.1 Application Chronology

August 29, 2007	STP Concrete contacted the DEQ Hotline with questions about permitting a new concrete batch plant.
August 30, 2007	Receipt of PTC application forms for exemption applicability determination.
September 5, 2007	X-2007.0180 issued (facility not exempt), along with application and processing fee request.
September 6, 2007	Receipt of \$1,000 PTC application fee and \$1,000 PTC processing fee.
September 14 through September 28, 2007	Opportunity for public comment period held.
September 18, 2007	Draft permit and statement of basis issued for peer and Boise Regional Office review.
September 19, 2007	Minor comments received from peer review.
September 20, 2007	Discussed permit conditions with BRO, no changes recommended. Draft permit and statement of basis issued for facility review.
September 28, 2007	No comments were received from the facility as of this date. No public comments or requests for a public comment were received.

### 3. TECHNICAL ANALYSIS

Emission Unit and Control Device

**Table 3.1 EMISSION UNIT AND CONTROL DEVICE INFORMATION**

Emission Unit / ID No.	Description	Control Device
Concrete Batch Plant	Manufacturer: Stephens Model: DC Colt Portable #8563-07 Capacity: 70 cy/hr Max Production: 1,680 cy/day and 15,000 cy/year	None

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**Table 3.1 EMISSION UNIT AND CONTROL DEVICE INFORMATION**

Emission Unit / ID No.	Description	Control Device
Cement Storage Silo	(self-explantory)	<u>Baghouse/Cartridge Filter</u> (process equipment, with secondary function as a control device)  Manufacturer: Stephens Model: SV 170  <u>Cement Silo Baghouse/Cartridge Filter Stack:</u> Height: 63 feet (~19.2 meters) Exit Diameter: Equivalent Dia: 3.38 feet Actual Dimensions: 3 ft x 3 ft Exit air flow rate: 900 to 1,000 acfm Control Efficiency: 99.6% (1 micron)
Cement or Cement Supplement (Flyash) Storage Silo	(self-explantory)	<u>Baghouse/Cartridge Filter</u> (process equipment, with secondary function as a control device) <u>Storage Silo Baghouse/Cartridge Filter Stack:<sup>a</sup></u> Height: Minimum 10 meters (32.8 ft) Exit Diameter: --- Exit air flow rate: --- Control Efficiency: minimum 99%
Weigh Batcher	(self-explantory)	<u>Baghouse/Cartridge Filter</u> Manufacturer: Stephens Model: SV 20  <u>Weigh Batcher Baghouse/Cartridge Filter Stack:</u> Height: 15 feet (~4.6 meters) Exit Diameter: Equivalent Dia: 1.75 feet Actual Dimensions: 1 ft x 2.4 ft Exit air flow rate: ambient Control Efficiency: 99.6% (1 micron)
Materials Transfer: Truck Loading (Fugitives)	(self-explantory)	<u>Boot, Enclosure, or equivalent</u> Truck Loadout Transfer Point Estimated Control Efficiency: 95%
Materials Transfer (Fugitives)	(self-explantory)	<u>Manual water sprays or water spray bars, or equivalent</u> Aggregate dump to ground, Sand dump to ground, Aggregate dump to conveyor, Sand dump to conveyor, Aggregate conveyor to elevator storage, and Sand conveyor to elevated storage. Estimated Control Efficiency: 75%
Electrical Generator	Manufacturer: MQ Power Model: Whisperwatt D7A70SSJU Rating: 40 kW Fuel: Diesel Max Fuel Usage Rate: 1.0 gallon/hour Max Operations: 10 hr/day and 500 hr/year	None  <u>Generator Stack:</u> Height: 6 feet, 3 inches (1.905 m) Exit Diameter: 2.75 inches (0.07 m) Exit air flow rate: 487 acfm Exit air temperature: 979 °F

<sup>a</sup> The initial facility components did not include a cement supplement silo. The DEQ emissions inventory and generic modeling analysis, however, include emissions from this point source. The facility could add one or more cement or cement supplement silos with baghouses (that meet the minimum criteria shown in this table) without modifying this permit.

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### 3.2 Emissions Inventory

The emissions inventory this portable concrete batch plant was developed by DEQ based on AP-42 Section 11.12 emission factors for a truck-mix concrete batch plant, and the following assumptions: 70 cubic yard per hour (cy/hr) concrete production capacity, with maximum concrete production limited to 1,680 cy per day and 15,000 cy per year. Baghouse/cartridge filter capture efficiencies were presumed to be 99.6%, based on manufacturer literature provided with the application. The emissions inventory for the 40 kW generator was developed by DEQ based on AP-42 Section 3.3 emission factors for small diesel-fired engines.

Fugitive emissions of particulate matter (PM) and PM<sub>10</sub> from batch plant material transfer points were assumed to be controlled by manual water sprays, sprinklers, or spray bars, or an equivalent method (e.g., enclosing the entire process inside a building) that reduce the emissions by an estimated 75%. Aggregate is washed before delivery to the batch plant site, and water is used on-site to control the temperature of the aggregate. Particulate matter (PM) and PM<sub>10</sub> emissions from the weigh batcher transfer point are controlled by a baghouse, and truck mix loadout emissions are controlled by a boot, enclosure, or equivalent. Capture efficiency of the truck mix loadout boot or equivalent was estimated at 95%. Fugitive emissions from vehicle traffic and wind erosion from storage piles were not estimated.

Controlled emissions of toxic air pollutants (TAPs) were estimated based on the presence of baghouses on the cement/cement supplement silos and the weigh batcher, and 95% control for truck loadout emissions. Hexavalent chromium content was estimated at 20% of total chromium for cement, and 30% of total chromium for the cement supplement/flyash.

A summary of the uncontrolled emissions of criteria pollutants is shown in Table 3.2, and controlled emissions are shown in Table 3.3. The uncontrolled emissions of TAPs from the generator did not exceed any applicable screening EL listed in IDAPA 58.01.01.585 or 586, but uncontrolled emissions of three carcinogenic metals from the concrete batch plant exceeded the applicable screening EL. These emissions are summarized in Table 3.4. The detailed EI for this concrete batch plant and the 40 kW diesel generator can be found in Appendix B.

**Table 3.2 EMISSIONS ESTIMATES OF CRITERIA POLLUTANTS – UNCONTROLLED EMISSIONS**

Emissions Unit	PM <sub>10</sub>		SO <sub>2</sub>		NO <sub>x</sub>		CO		VOC		LEAD
	lb/hr	T/yr	lb/hr	T/yr	lb/hr	T/yr	lb/hr	T/yr	lb/hr	T/yr	lb/hr (quarterly avg)
<b>Point Sources Affected by the Permitting Action</b>											
Batch Plant		0.09									
Generator		0.19		0.17		2.64		0.57		0.22	
<b>Total, Point Sources</b>		<b>0.28</b>		<b>0.17</b>		<b>2.64</b>		<b>0.57</b>		<b>0.22</b>	

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**Table 3.3 EMISSIONS ESTIMATES OF CRITERIA POLLUTANTS – CONTROLLED EMISSIONS**

Emissions Unit	PM <sub>10</sub>		SO <sub>2</sub>		NO <sub>x</sub>		CO		VOC		LEAD	
	lb/hr	T/yr	lb/hr	T/yr	lb/hr	T/yr	lb/hr	T/yr	lb/hr	T/yr	lb/hr (quarterly avg)	
<b>Point Sources Affected by the Permitting Action</b>												
Batch Plant	0.019	0.002										1.52E-06
Generator	0.042	0.016	0.04	0.01	0.60	0.15	0.13	0.03	0.049	0.01		
<b>Total, Point Sources</b>	<b>0.061</b>	<b>0.018</b>	<b>0.04</b>	<b>0.01</b>	<b>0.60</b>	<b>0.15</b>	<b>0.13</b>	<b>0.03</b>	<b>0.049</b>	<b>0.01</b>		<b>1.52E-06</b>
<b>Process Fugitive/Volume Sources affected by the Permitting Action</b>												
Batch Plant	0.47	0.05										3.57E-06
Generator												
<b>Total, Process Fugitives</b>	<b>0.47</b>	<b>0.05</b>										<b>3.57E-06</b>

**Table 3.4 TAP AND HAP EMISSIONS SUMMARY – TAPS EXCEEDING ELs**

TAPS	HAPS	Uncontrolled Annual Average <sup>a</sup>	Controlled Annual Average <sup>a</sup>
		lb/hr	lb/hr
Arsenic	Arsenic	6.25E-05	1.38E-07
Nickel	Nickel	2.41E-04	4.47E-07
Hexavalent Chromium	Hexavalent Chromium	4.90E-05	8.39E-08

a. 24-hour average only applies to non-carcinogenic TAPS. Annual average only applies to carcinogenic TAPS.

b. NA = not applicable.

### 3.3 Ambient Air Quality Impact Analysis

Based on the emissions inventory, the potential emission rate of PM<sub>10</sub> from this facility from point sources and transfer points was estimated at 0.53 lb/hr (24-hour average, based on 24-hour per day operation for the batch plant and the generator) and 0.07 tons/yr. These levels exceed the published DEQ modeling thresholds<sup>2</sup> for PM<sub>10</sub> of 0.2 lb/hr (24-hour average), but do not exceed annual threshold of 1.0 tons/year.

As a result of the exemption applicability review (X-2007.0181), the emissions information described above was available. The contribution to the 24-hour average PM<sub>10</sub> emission rate from the generator was estimated to be 0.042 lb/hr for 24-hr/day operations, or about 8% of the total 24-hour PM<sub>10</sub> emissions from the facility. The DEQ generic modeling results (see Appendix C) demonstrated that for the combination of daily production rate limits and setbacks that were modeled—and that will be imposed on the operations for this facility—the PM<sub>10</sub> emissions from the batch plant combined with background concentrations would be no more than about 85% of the 24-hr PM<sub>10</sub> NAAQS.

<sup>2</sup> Table 1, State of Idaho Air Quality Modeling Guideline, Doc ID AQ-011, rev. 1, December 31, 2002.

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DEQ also determined that the slightly shorter proposed height for the weigh batcher emission point is acceptable in this case. The weigh batcher emissions do not significantly contribute to the ambient air impact compared to the truck loadout and fugitives emissions.

DEQ determined that this provided sufficient margin to allow this proposed project to use DEQ's generic concrete batch plant modeling results to demonstrate preconstruction compliance with NAAQS and toxic air pollutant (TAP) rules. This determination was based on the emissions inventory and the information summarized in Table 3.5. As part of the permit technical analysis, DEQ confirmed that the generator contributions to the 24-hour PM<sub>10</sub> ambient impacts would add an additional 6.4 µg/m<sup>3</sup> to the ambient impacts at 40 meters, and 4.2 µg/m<sup>3</sup> to the ambient impacts at 60 meters, if the generator were operated for 24 hours each day. As shown in Table 3.5, the total estimated ambient impacts from facility operations are still well below the 24-hour PM<sub>10</sub> NAAQS.

Emissions of other criteria pollutants (NO<sub>x</sub>, CO, SO<sub>2</sub>, and VOCs) from the diesel generator did not exceed DEQ modeling thresholds. Modeling for these emissions was therefore not required.

**Table 3.5. RESULTS OF FULL IMPACT ANALYSES – PM<sub>10</sub>**

Pollutant	Averaging Period	Modeled Design Concentration <sup>a</sup> (µg/m <sup>3</sup> ) <sup>b</sup>	Background Concentration (µg/m <sup>3</sup> )	Total Ambient Impact <sup>a</sup> (µg/m <sup>3</sup> )	NAAQS <sup>c</sup> (µg/m <sup>3</sup> )	Percent of NAAQS
ISCST3 Case 1. Low Production: 1,500 cy/day, 300,000 cy/yr, Fenceline at radius of 40 meters						
PM <sub>10</sub> <sup>d</sup>	24-hour	Batch Plant 63.2	73	136.2 (109.8) <sup>e</sup>	150	90.8% (73.2%) <sup>e</sup>
	24-hour	Generator 6.4		6.4		4.2%
ISCST3 Case 2. Moderate Production: 2,400 cy/day, 400,000 cy/yr, Fenceline at radius of 60 meters						
PM <sub>10</sub> <sup>d</sup>	24-hour	Batch Plant 79.8	73	152.8 (123.2) <sup>e</sup>	150	102% (82.1%) <sup>e</sup>
	24-hour	Generator 4.2		4.2		2.8%

<sup>a</sup> Maximum 6<sup>th</sup> highest value (24-hour standard) for five years of meteorological data.

<sup>b</sup> Micrograms per cubic meter

<sup>c</sup> National ambient air quality standards

<sup>d</sup> Particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers

<sup>e</sup> AERMOD results for Case 3 indicate that using the currently approved AERMOD model would result in significantly lower predicted ambient impact than the ISCST3 analysis (about 20% lower, based on Case No.3 results). The estimated ambient impact for this case had AERMOD been run instead of ISCST3 is shown in brackets. This result was deemed acceptable to demonstrate preconstruction compliance with the 24-hr PM<sub>10</sub> NAAQS standard.

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**Table 3.5 CRITERIA FOR USING DEQ'S GENERIC CONCRETE BATCH PLANT MODELING RESULTS FOR AIR IMPACT ANALYSES**

Parameter	DEQ Model				Proposed Project	Comments
Concrete batch plant type	Truck mix or central mix (redi-mix or dry mix)				Truck mix	Meets
Operation in any PM <sub>10</sub> nonattainment area.	Not proposed.				Not proposed.	Meets
Presence of an electric generator.	No generator.				Small Exempt Generator	DEQ determination: Meets
<u>No Collocation.</u> Minimum distance from nearest edge of any emissions source to any other source of emissions, including another concrete batch plant, hot mix asphalt plant, or rock crushing plant.	200 meters (656 feet)				Collocated operations <sup>b</sup> not proposed.	Meets
Number of cement and/or cement supplement storage silos	Not limited.				One silo	Meets
Maximum daily concrete production (cy/day)	1,500	2,400	3,600	4,800	Max 1,800	Meets
Minimum Setback Distance. Minimum distance from the nearest edge of any emissions source to an area where the general public has access <sup>a</sup>	40 m (131 ft)	60 m (197 ft)	100 m (328 ft)	150 m (492 ft)	> 40 meters (131 ft)	Meets
Maximum annual concrete production (cy/year)	300,000	400,000	500,000	500,000	100,000	Meets
<u>Cement and supplement storage silo baghouse(s)</u> Minimum stack height (height above ground) Minimum PM/PM <sub>10</sub> control	10 meters (32.8 ft) 99%				Baghouse/Filter Vent ~63 ft, 99.6% ≥ 32.8 ft, ≥ 99%	Cement silo  <i>Supplement silo</i>
<u>Weigh hopper loading baghouse, or equivalent</u> Minimum stack height (height above ground) Minimum PM/PM <sub>10</sub> control	10 meters (32.8 ft) 95%				Baghouse/Filter Vent ~ 15 feet 99.6% Capture	Acceptable/ Meets
<u>Truck-mix loadout.</u> Minimum PM/PM <sub>10</sub> control.	95% Boot enclosure, shroud, water sprays, or baghouse/cartridge filter				Boot enclosure	Meets
<u>Transfer Point Fugitives.</u> Minimum PM/PM <sub>10</sub> control.	75% Water sprays, enclosures, shrouds, or aggregate/sand is damp on an as-received basis and used before significantly drying out.				Manual sprays and sprinklers, aggregate washed before delivery.	Meets.

<sup>a</sup> This distance shall be measured from the nearest edge of any storage pile, silo, weigh batcher, transfer point, or conveyor associated with this concrete batch plant.

<sup>b</sup> Collocation with a rock crushing plant is allowed only in accordance with Permit Conditions 2.8 and 2.13, which prohibit the plants being operated on the same day.

The facility has demonstrated compliance to DEQ's satisfaction that emissions from this facility will not cause or significantly contribute to a violation of any ambient air quality standard. The facility has also demonstrated compliance to DEQ's satisfaction that emissions increase due to this permitting action will not exceed any AAC or AACC for TAPs. DEQ's generic modeling analysis report is included as Appendix C.

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### 4. REGULATORY REVIEW

#### 4.1 Attainment Designation (40 CFR 81.313)

The facility will initially be located in Ada County which is designated as attainment or unclassifiable for PM<sub>10</sub>, PM<sub>2.5</sub>, CO, NO<sub>2</sub>, SO<sub>x</sub>, and Ozone. Reference 40 CFR 81.313.

#### 4.2 Permit to Construct (IDAPA 58.01.01.201)

The facility's proposed project does not meet the permit to construct exemption criteria contained in Sections 220 through 223 of the Rules. Therefore, a PTC is required.

#### 4.3 Title V Classification (IDAPA 58.01.01.300, 40 CFR Part 70)

STP Concrete's Spring Creek Concrete Batch Plant facility is classified as a natural minor facility because without limits on the potential to emit, the emissions of all regulated pollutants are less than major source thresholds. The AIRS classification is "B."

#### 4.4 PSD Classification (40 CFR 52.21)

STP Concrete's Spring Creek Concrete Batch Plant facility is classified as a PSD minor facility because without limits on the potential to emit, all emissions are less than PSD major source thresholds.

#### 4.5 NSPS Applicability (40 CFR 60)

The diesel generator at the facility is subject to 40 CFR 60, Subpart IIII – Standard of Performance for stationary Compression Ignition Internal Combustion Engines.

The provisions of Subpart OOO, Standards of Performance for Nonmetallic Mineral Processing Plants, do not apply to stand-alone screening operations at plants without crushers or grinding mills. The facility is therefore not subject to this NSPS.

#### 4.6 NESHAP Applicability (40 CFR 61)

STP Concrete's Spring Creek Concrete Batch Plant facility is not subject to any NESHAP.

#### 4.7 MACT Applicability (40 CFR 63)

STP Concrete's Spring Creek Concrete Batch Plant is not subject to any MACT.

#### 4.8 CAM Applicability (40 CFR 64)

STP Concrete's Spring Creek Concrete Batch Plant facility is a natural minor Title V source, and is therefore not subject to CAM.

#### 4.9 Permit Conditions Review

This section describes only those permit conditions (PC) that have been added as a result of this permit action, and that may not be self-explanatory.

New PCs 1.3 and 2.2 describe the emissions controls that shall be operated as part of this concrete batch plant. The plant configuration currently does not include using flyash. The emissions and modeling analysis were based on including emissions from a cement supplement silo. Additional cement and/or cement supplement silos may be added to this facility provided that each silo and its associated

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baghouse or cartridge filter complies with the minimum requirements shown in Table 2.1 of the permit. Demonstration of compliance with NAAQS and TAPs rules was based on emissions estimated using the capture efficiencies associated with these controls. Applicability of DEQ's generic modeling analysis was also determined based on the descriptions of these controls.

### New PC 2.4:

- Limits the concrete production to 15,000 cubic yards in any consecutive 12-calendar month period. Compliance with carcinogenic TAPs requirements was based on the controlled production level of 15,000 cubic yards per year; an annual production limit is therefore required in accordance with IDAPA 58.01.01.210.08.c.
- Limits daily concrete production based on the minimum setback distance that is available at a particular site or on any day that the plant is operating. This provides flexibility for the permittee to operate the plant at a higher capacity when it is located in more remote areas or where there is greater separation between the plant operations and any area outside a structure that is accessible to the general public.
- Requires a reasonable setback from any area outside a structure that is accessible to the general public. This condition is necessary to limit exposure to members of the public to PM<sub>10</sub> levels that may approach the 24-hour NAAQS limit.

Modeling of ambient air impacts was based on distances from the approximate center of a typical batch plant facility. The permit condition, however, is based on distance from the nearest edge of any storage pile or piece of equipment associated with the concrete batch plant. This is intended to simplify the method for demonstrating compliance, i.e., compliance can be demonstrated by directly measuring the distance.

New PC 2.9 requires the permittee to physically measure the minimum setback distance to within plus or minus 1.8 meters (6 feet). This provides reasonable flexibility for the methods that the permittee can select to measure the setback distance, but should not be construed to mean that the minimum setback distances specified in Permit Condition 2.4 can be reduced by 1.8 meters (6 feet).

New PC 2.12 prohibits operation in any PM<sub>10</sub> nonattainment area. IDAPA 58.01.01.006 defines a "significant contribution" as any increase in ambient concentrations that would exceed 5.0 µg/m<sup>3</sup> (24-hr average) or 1.0 µg/m<sup>3</sup> (annual average). The generic modeling analysis used to demonstrate preconstruction compliance with NAAQS for this facility predicted that PM<sub>10</sub> impacts to ambient air quality would exceed these levels. In any nonattainment area, facility operations would therefore result in a significant contribution to a violation of the PM<sub>10</sub> air quality standard.

New PC 2.13 allows the Spring Creek Batch Plant facility to collocate with a portable rock crusher, as long as the crusher and the batch plant are not operated during the same calendar day. This is necessary to ensure compliance with the 24-hour PM<sub>10</sub> NAAQS. Compliance is demonstrated by PC 2.8.2, which requires documenting the day and times of operation of the batch plant and the rock crusher any time that distance between nearest source associated with either of the facilities is less than 200 meters. For days when one of the plants is not operated at all, a notation in the log that the plant was not operated that day is sufficient. Daily recordkeeping is not required on days when neither of the two plants is operated.

New PCs 3.4, 3.6 through 3.10, and 3.12 impose NSPS requirements for the diesel generator. The engine is an affected unit in accordance with 40 CFR 4200 because the diesel generator is a stationary compression ignition (CI) internal combustion engine (ICE) with a displacement of less than 30 liters per cylinder and was manufactured in 2007. A summary of the NSPS applicable requirements included in Section 3 of the permit are:

## STATEMENT OF BASIS

<b>Permittee:</b>	STP Concrete Co., Inc., Spring Creek Concrete Batch Plant	<b>Permit No.: P-2007.0181</b>
<b>Location:</b>	Portable	<b>Facility ID No. 777-00422</b>

- NSPS emissions limits for the generator in accordance with 40 CFR 60.4201, 4204, and 4206, and 4207, which reference the emission limits for new nonroad engines in 40 CFR 89. These emission limits are not included specifically in the PTC. However, the NSPS operating requirements which the owner or operator must comply with to assure compliance with the emission limits are included in this PTC.
- Diesel fuel used must meet the requirements of 40 CFR 60.4207, “What fuel requirements must I meet if I am an owner or operator of a stationary CI internal combustion engine subject to 40 CFR 60.4200?” One set of fuel criteria becomes applicable on October 1, 2007. Another more stringent fuel requirement becomes applicable October 1, 2010. The fuel limitations are included in the permit instead of including references to them.
- The owner or operator of a stationary CI internal combustion engine must operate the engine in accordance with manufacturer’s written instructions pursuant to 40 CFR 60.4211.
- Owners must purchase a generator engine certified to the standards of 40 CFR 60.4201, “What emission standards must I meet for non-emergency engines if I am a stationary CI internal combustion engine manufacturer?”
- In accordance with 40 CFR 60.4209, “what are the monitoring requirements if I am an owner or operator of a stationary CI internal combustion engine?.” The owner or operator of stationary compression ignition engines equipped with a diesel particulate filter to comply with emission standards in 40 CFR 60.4204, the diesel filter must be installed with a back pressure monitor that notifies the owner or operator when the high back pressure limit of the engine is approached.

New PC 3.5: This permit condition limits the operations of the diesel generator to the annual hours requested in the application. DEQ’s confirmation modeling demonstrated that the facility would be in compliance with the 24-hour NAAQS even if the generator operated for 24-hours per day. A daily limit on generator operations was therefore not necessary. Note that if this generator were a stand-alone source, it would be exempt from PTC requirements, as shown in Table 4.1.

**Table 4.1 Demonstration of Compliance with Category I Exemption Criteria**

Exemption Criteria	Compliance Demonstration
221 Category I Exemption - <b>Controlled Emissions</b> 221.01 Below Regulatory Concern (BRC): Maximum capacity of a source under its physical and operational design <b>considering limitations</b> on emissions such as air pollution control equipment, restrictions on hours of operation and restrictions on the type and amount of material combusted, stored or processed...	Controlled emissions were not estimated. Uncontrolled emissions meet the criteria shown in this table.
...shall be less than 10% of the significant emission rates set out in Section 006:  <div style="margin-left: 40px;">                     PM, 10% of 25 T/yr = 2.5 T/yr                      PM<sub>10</sub>, 10% of 15 T/yr = 1.5 T/yr                      SO<sub>2</sub>, 10% of 40 T/yr = 4.0 T/yr                      NO<sub>x</sub>, 10% of 40 T/yr = 4.0 T/yr                      CO, 10% of 100 T/yr = 10 T/yr                      VOCs 10% of 40 T/yr = 4 T/yr                      Lead, 10% of 0.6 T/yr = 0.06 T/yr                 </div>	<b>Meets Criteria</b> using uncontrolled emissions. <b>Generator</b> 0.19 T/yr 0.19 T/yr 0.17 T/yr 2.64 T/yr 0.57 T/yr 0.22 T/yr 0 T/yr
221.02 Potential emission of radionuclides < 1% of applicable standard in 40 CFR 61, Subpart H.	<b>Meets.</b> No radionuclides present in source material.

## STATEMENT OF BASIS

<b>Permittee:</b>	STP Concrete Co., Inc., Spring Creek Concrete Batch Plant	<b>Permit No.: P-2007.0181</b>
<b>Location:</b>	Portable	<b>Facility ID No. 777-00422</b>

**Table 4.1 Demonstration of Compliance with Category I Exemption Criteria**

Exemption Criteria	Compliance Demonstration
221.03 TAPs must comply with 223. 223.01 BRC: Uncontrolled emission rate for all TAPs is less than 10% of all applicable screening emission levels listed in 585 and 586. 223.02 Level I Exemption: (a) Uncontrolled emission rate for all TAPs is less than or equal to all applicable screening emission levels.	<b>Meets.</b> Uncontrolled emissions all TAPs are less than 10% of the applicable EL.  N/A. Meets BRC Exemption.

### 5. PERMIT FEES

Table 5.1 lists the processing fee associated with this permitting action. The facility is subject to a processing fee of \$1,000 because its permitted emissions are less than one (1) ton per year. Refer to the chronology for fee receipt dates.

**Table 5.1 PTC PROCESSING FEE TABLE**

Emissions Inventory			
Pollutant	Annual Emissions Increase (T/yr)	Annual Emissions Reduction (T/yr)	Annual Emissions Change (T/yr)
NO <sub>x</sub>	0.15	0	0.15
SO <sub>2</sub>	0.01	0	0.01
CO	0.03	0	0.03
PM <sub>10</sub>	0.02	0	0.018
VOC	0.01	0	0.01
HAPS	0.26	0	0.26
Total:	0.48	0	<b>0.48</b>
Fee Due	<b>\$ 1,000.00</b>		

### 6. PUBLIC COMMENT

An opportunity for public comment period on the PTC application was provided from September 14 through September 28, 2007 in accordance with IDAPA 58.01.01.209.01.c. During this time, there were no comments on the application and no requests for a public comment period on DEQ's proposed action.

## **APPENDIX A – AIRS INFORMATION**



# AIRS/AFS<sup>a</sup> FACILITY-WIDE CLASSIFICATION<sup>b</sup> DATA ENTRY FORM

**Permittee/Facility Name:**  
**Facility Location:**  
**AIRS Number:**

STP Concrete Co., Inc./Spring Creek Concrete Batch Plant

Portable

777-00422

AIR PROGRAM POLLUTANT	SIP	PSD	NSPS (Part 60)	NESHAP (Part 61)	MACT (Part 63)	SM80	TITLE V	AREA CLASSIFICATION A-Attainment U-Unclassified N- Nonattainment
SO <sub>2</sub>	B							U
NO <sub>x</sub>	B							U
CO	B							A
PM <sub>10</sub>	B							A
PT (Particulate)	B							U
VOC	B							U
THAP (Total HAPs)	B							
			<b>APPLICABLE SUBPART</b>					
			III					

<sup>a</sup> Aerometric Information Retrieval System (AIRS) Facility Subsystem (AFS)

<sup>b</sup> AIRS/AFS Classification Codes:

- A = Actual or potential emissions of a pollutant are above the applicable major source threshold. For HAPs only, class "A" is applied to each pollutant which is at or above the 10 T/yr threshold, or each pollutant that is below the 10 T/yr threshold, but contributes to a plant total in excess of 25 T/yr of all HAPs.
- SM = Potential emissions fall below applicable major source thresholds if and only if the source complies with federally enforceable regulations or limitations.
- B = Actual and potential emissions below all applicable major source thresholds.
- C = Class is unknown.
- ND = Major source thresholds are not defined (e.g., radionuclides).

## **Appendix B – Emissions Inventory**



**CRITERIA POLLUTANT EMISSION INVENTORY for Truck Mix Portable Concrete Batch Plant**

9/18/07 17:13

<b>Facility Information</b>		<b>Assumptions Implied or Stated in Application:</b>
Company: STP Concrete	NEW PLANT	See control assumptions Truck Mix (T) or Central Mix (C)? <input type="checkbox"/> T
Facility ID: 777-00422		
Permit No.: P-2007.0181		
Source Type: Portable Concrete Batch Plant		
Manufacturer/Model: Stephens 70 cy/hr		

<b>INCREASE IN Production<sup>1</sup></b>			
Maximum Hourly Production Rate:	70	cy/hr	
Proposed Daily Production Rate:	1,680	cy/day	24.00
Proposed Maximum Annual Production Rate:	15,000	cy/year	
Cement Storage Silo Capacity:		ft <sup>3</sup> of aerated cement	
Cement Storage Silo Large Compartment Capacity for cement only:		of the silo capacity	
Cement Storage Silo small Compartment Capacity for cement or ash:		of the silo capacity	

Hours of operation per day at max capacity

**DEQ EI VERIFICATION WORKSHEET v. 032007**  
 Tip: Purple text or numbers are meant to be changed.  
 Black text or numbers indicates it's hard-wired or calculated.  
 Review these before you change them.

Change in PM <sub>10</sub> Emissions due to this PTC									
Emissions Point	PM <sub>10</sub> Emission Factor <sup>1</sup> (lb/cy)		Controlled Emission Rate, Max. lb/hr <sup>2</sup>	Controlled Emission Rate, 24-hour average		Controlled Emission Rate, annual average		Control Assumptions:	
	Controlled	Uncontrolled		lb/hr <sup>3</sup>	lb/day <sup>3</sup>	lb/hr <sup>4</sup>	T/yr <sup>4</sup>		
Aggregate delivery to ground storage	0.0031	0.05	0.054	1.30	0.001	0.006	75%	Control: Water sprays.	
Sand delivery to ground storage	0.0007	0.01	0.012	0.30	0.000	0.001	75%	Control: Water sprays.	
Aggregate transfer to conveyor	0.0031	0.05	0.054	1.30	0.001	0.006	75%	Control: Water sprays.	
Sand transfer to conveyor	0.0007	0.01	0.012	0.30	0.000	0.001	75%	Control: Water sprays.	
Aggregate transfer to elevated storage	0.0031	0.05	0.054	1.30	0.001	0.006	75%	Control: Water sprays.	
Sand transfer to elevated storage	0.0007	0.01	0.012	0.30	0.000	0.001	75%	Control: Water sprays.	
Cement delivery to Silo (controlled EF)	0.0001		5.84E-03	5.84E-03	1.40E-01	1.43E-04	6.26E-04	0.00%	Baghouse is process equipment
Cement supplement delivery to Silo (controlled EF)	0.0002		1.25E-02	1.26E-02	3.00E-01	3.06E-04	1.34E-03	0.00%	Baghouse is process equipment
Weigh hopper loading (sand & aggregate batcher loading)	0.0040		1.11E-03	1.11E-03	2.66E-02	2.71E-05	1.19E-04	99.60%	Baghouse is process equipment
Truck mix loading, Table 11.12-2, "0.278 lb/ton of cement+flyash" x ((491 lb cement + 73 lb flyash)/cy concrete) / 2000 lb = 0.0784 lb/cy	0.0784		0.27	0.27	6.59	0.01	0.03	95.00%	Control: Automatic boot or equivalent.
Central mix loading, Table 11.12-2, "0.134 lb/ton of cement+flyash" x ((491 lb cement + 73 lb flyash)/cy concrete) / 2000 lb = 0.0378 lb/cy	0.0000		0.00	0.00	0.00	0.00	0.00	95.00%	Control: Automatic boot or equivalent.
<b>Point Sources Total Emissions</b>	<b>4.21E-03</b>	<b>1.96E-02</b>	<b>1.96E-02</b>	<b>4.67E-01</b>	<b>4.78E-04</b>	<b>2.09E-03</b>			
Process Fugitive Emissions	0.0898		0.47	0.47	11.38	0.01	0.05		
Facility Wide Total: Point Sources + Process Fugitives (Except for Road Dust and Windblown Dust)	0.0940		0.49	0.49	11.85	0.01	0.05		

<b>POINT SOURCE EMISSIONS for FACILITY CLASSIFICATION<sup>6</sup></b>		Controlled EF	at 613,200 cy/yr	T/yr
<b>Facility Classification Total PM<sup>5</sup></b>		5.03E-03		1.54E+00
<b>Facility Classification Total PM<sub>10</sub><sup>5</sup></b>		2.78E-04		6.53E-02

<sup>1</sup> The EFs were calculated using EFs in lb/ton of material handled from Table 11.12-2, typical composition per cubic yard of concrete (1655 lb aggregate, 1428 lbs sand, 491 lbs cement, 73 lbs cement supplement, and 20 gallons of water = 4024 lb/cy), and closely match Table 11.12-5 values (version 6/06) when rounded to the same number of figures. AP-42 lists the same EFs for uncontrolled and controlled emissions, so control estimates are based on the assumed control levels input on the right hand side of the table.

<sup>2</sup> Max. hourly rate includes reductions associated with control assumptions.

<sup>3</sup> Hourly emissions rate (24-hr average) = Max hourly emissions rate x (hrs per day) / 24.  
 Daily emissions rate = max emissions rate (1-hr average) x proposed hrs/day.

<sup>4</sup> Annual average hourly emissions rate = EF (lb/cy) x proposed annual production rate (cy/yr) / (8760 hr/yr).  
 Annual emissions rate = EF (lb/cy) x proposed annual production rate (cy/yr) / (2000 lb/T)

<sup>5</sup> Controlled EFs for PM = 0.0002 (cement silo) + 0.0003 (flyash silo) + 0.0079 (weigh batcher) \* (1-control/WB)  
 for PM<sub>10</sub> = 0.0001 (cement silo) + 0.0002 (flyash silo) + 0.0040 (weigh batcher) \* (1-control/WB)

<sup>6</sup> Emissions for Facility Classification are based on baghouses as process equipment, 24-hr day, 8760 hr/yr = 1,680 cy/day, and 613,200 cy/yr

Emissions Point	Lead Emission Factor <sup>1</sup> (lb/ton of material loaded)		Increase in Emissions from this PTC				Emissions for Facility Classification	
	Controlled with fabric	Uncontrolled	Emission Rate, Max. lb/hr, 1-hr avg. <sup>2</sup>	Emissions for Comparison with DEQ Modeling Threshold lb/month <sup>3</sup>	T/yr <sup>4</sup>	Emission Rate, Quarterly lb/hr qtrly avg <sup>5</sup>		T/yr
Cement delivery to silo <sup>2</sup>	1.09E-08	7.39E-07	1.87E-07	1.37E-04	4.01E-05	1.87E-07	Point Source	8.20E-07
Cement supplement delivery to Silo <sup>3</sup>	5.20E-07	ND	1.33E-06	9.70E-04	2.85E-04	1.33E-06	Point Source	5.82E-06
Truck Loadout (with 129% control)		3.62E-06	3.57E-06	2.61E-03	7.66E-04	3.57E-06	Fugitive	
Central Mix (with 130% control)		0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	Fugitive	
<b>Total</b>			5.09E-06	3.71E-03	0.001		Point Sources	6.64E-06
DEQ Modeling Threshold				100	0.6			
Modeling Required?				No	No			

<sup>1</sup> The emissions factors are from AP-42, Table 11.12-8 (version 06/06)

<sup>2</sup> Max. hourly rate = EF x pound of cement/yard<sup>3</sup> of concrete x max. hourly concrete production rate/(2000 lb/T)

<sup>3</sup> lb/mo = EF x pound of material/yard<sup>3</sup> of concrete x max. daily concrete production rate x (365/12)/(2000 lb/T)

<sup>4</sup> T/yr = EF x pound of material/yard<sup>3</sup> of concrete x max. annual concrete production rate/(2000 lb/T)

<sup>5</sup> lb/hr, qtrly avg = lb/mo x 3 months per qtr / (8760/4) hrs per qtr

**Toxic Air Pollutant (TAPs) EMISSIONS INVENTORY, Truck Mix Concrete Batch Plant**

Emissions estimates are based on EFs in AP-42, Table 11.12-8 (version 06/06)

<b>Facility Information</b>		<b>Truck Mix Loadout Factor:</b> Central Mix Batching Factor:	
Company:	STP Concrete	1	0
Facility ID:	777-00422		
Permit No.:	P-2007.0181		
Source Type:	Portable Concrete Batch Plant		
Manufacturer:	Stephens 70 Cyl/hr		
<b>Uncontrolled (Unlimited) Production Rate)</b>			
Maximum Hourly Production Rate:	70 Cyl/hr	24 hrs/day,	
Proposed Daily Production Rate:	1,680 Cyl/day	7 day/week,	
Proposed Maximum Annual Production Rate:	15,000 Cyl/year	52 wks/year	

DEQ EMISSIONS VERIFICATION WORKSHEET Version 03/2007  
Tip: Purple text or numbers are meant to be changed.  
Black text or numbers indicates it's hard-wired or calculated.  
Review these before you change them.

<b>Increase in Production</b>			
Maximum Hourly Production Rate:	70 Cyl/hr	24 hrs/day,	
Proposed Daily Production Rate:	1,680 Cyl/day	7 day/week,	
Proposed Maximum Annual Production Rate:	15,000 Cyl/year	52 wks/year	

**TAP Emission Factors from AP-42, Table 11.12-8 (Version 06/06)**

Emissions Point	Arsenic EF (lb/ton of material loaded)		Beryllium EF (lb/ton of material loaded)		Cadmium EF (lb/ton of material loaded)		Chromium EF (lb/ton of material loaded)		Manganese EF (lb/ton of material loaded)		Nickel EF (lb/ton of material loaded)		Phosphorus EF (lb/ton of material loaded)		Selenium EF (lb/ton of material loaded)		Chromium VI (lb/ton of material loaded)	
	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Uncontrolled	Controlled with Fabric Filter	Percent of total Cr that is Cr(VI)
Cement delivery to silo	4.24E-09	1.93E-09	4.88E-10	1.79E-09	4.88E-10	2.03E-09	2.99E-08	2.03E-09	1.17E-07	3.02E-09	4.18E-08	1.76E-08	1.18E-05	ND	ND	ND	ND	20%
Cement supplement delivery to silo (with baghouse)	1.00E-06	ND	9.04E-08	ND	1.98E-08	ND	1.22E-06	ND	2.98E-07	ND	2.28E-06	ND	3.84E-06	ND	7.24E-08	ND	ND	30%
Truck Loadout (no bag or air scrub)	5.13E-06	3.04E-06	3.32E-07	2.44E-07	9.05E-09	3.42E-08	4.18E-09	1.45E-05	3.02E-06	6.12E-05	4.18E-08	1.95E-05	3.84E-05	4.28E-09	2.62E-06	1.93E-07	ND	21.29%
Central Mix Batching (NO bag or air scrub)	0.01E-00	0.00E-00	ND	ND	0.00E-00	0.00E-00	0.00E-00	0.00E-00	0.00E-00	0.00E-00	0.00E-00	0.00E-00	0.00E-00	0.00E-00	0.00E-00	ND	ND	21.29%

**UNCONTROLLED TAP EMISSIONS Note: Includes baghouses as process equipment.**

Emissions Point	Arsenic		Beryllium		Cadmium		Chromium		Manganese		Nickel		Phosphorus		Selenium		Chromium VI	
	lb/yr annual avg	Tyr <sup>1</sup>																
Cement delivery to silo (with baghouse)	7.29E-08	3.19E-07	8.55E-09	3.65E-08	8.35E-09	3.65E-08	4.98E-07	1.90E-05	2.01E-06	8.81E-05	7.18E-07	3.15E-05	2.03E-04	8.89E-04	ND	ND	ND	9.97E-08
Cement supplement delivery to silo (with baghouse)	2.58E-05	1.12E-05	2.31E-07	1.01E-06	5.06E-08	2.22E-07	3.12E-06	1.37E-05	2.86E-06	5.83E-06	2.55E-05	9.04E-06	3.96E-05	1.85E-05	8.10E-07	8.10E-07	8.10E-07	9.35E-07
Truck Loadout (NO bag or air scrub)	6.00E-05	2.85E-04	4.82E-06	2.11E-05	6.79E-07	2.95E-06	2.95E-04	9.86E-04	1.21E-03	5.29E-03	2.35E-04	1.03E-03	7.85E-04	3.32E-03	5.17E-05	2.27E-04	4.79E-05	4.79E-05
Central Mix Batching (NO bag or air scrub)	0.00E-00	0.00E-00	ND	ND	0.00E-00													
Sources Total	6.29E-05	2.74E-04	5.06E-06	2.21E-05	7.34E-07	3.22E-06	2.98E-04	1.02E-03	1.21E-03	5.30E-03	2.41E-04	1.05E-03	9.70E-04	4.25E-03	5.19E-05	2.27E-04	4.90E-05	4.90E-05
ADAPA Screening EL (lb/yr)	1.50E-06	2.80E-05	3.70E-06	0.08%	3.70E-06	0.08%	3.95E-02	0.10%	3.33E-01	0.0201%	2.70E-05	1.65%	7.00E-03	0.0213%	1.30E-02	0.0213%	5.60E-07	14.95%
EXCEEDS EL?	Yes	No	Yes	No	No	No	No	No	Yes	Yes								

**CONTROLLED TAP EMISSIONS Note: Includes baghouses as process equipment.**

Emissions Point	Arsenic		Beryllium		Cadmium		Chromium		Manganese		Nickel		Phosphorus		Selenium		Chromium VI	
	lb/yr annual avg	Tyr <sup>1</sup>																
Cement delivery to silo (with baghouse)	1.78E-09	7.81E-09	2.04E-10	8.95E-10	2.04E-10	8.95E-10	4.98E-07	5.34E-08	2.01E-06	2.15E-07	1.76E-08	7.70E-08	ND	ND	ND	ND	2.44E-09	
Cement supplement delivery to silo (with baghouse)	6.25E-08	2.74E-07	5.65E-09	2.47E-08	1.24E-09	5.42E-09	2.10E-05	3.34E-07	4.40E-06	7.01E-08	1.43E-07	6.24E-07	6.08E-05	9.89E-07	1.85E-07	1.98E-08	2.29E-08	
Truck Loadout (WITH bag or air scrub)	7.34E-08	3.21E-07	5.89E-09	2.58E-08	8.26E-10	3.62E-09	1.13E-05	1.21E-06	6.04E-05	6.47E-06	2.87E-07	1.26E-06	3.79E-05	4.08E-06	2.59E-06	2.77E-07	5.86E-08	
Central Mix Batching (WITH bag or air scrub)	0.00E-00	0.00E-00	ND	ND	0.00E-00													
Sources Total	1.38E-07	6.03E-07	1.17E-08	5.14E-08	2.27E-09	9.99E-09	3.27E-05	3.30E-02	6.68E-05	6.76E-06	4.47E-07	1.96E-06	9.87E-05	5.05E-06	2.77E-06	2.97E-07	8.39E-08	
ADAPA Screening EL (lb/yr)	1.90E-06	2.80E-05	3.70E-06	0.08%	3.70E-06	0.08%	3.95E-02	0.10%	3.33E-01	0.0201%	2.70E-05	1.65%	7.00E-03	0.0213%	1.30E-02	0.0213%	5.60E-07	14.95%
EXCEEDS EL?	No																	

<sup>1</sup>Tyr = lb/yr annual average = EF x pound of cement / Yr of concrete x annual concrete production rate / 2000lb/Ton / 24 hr/day  
<sup>2</sup>lb/yr, annual average = EF x pound of cement supplement / Yr of concrete x annual concrete production rate / 2000lb/Ton / 16760 hr/yr / 24 hr/day  
<sup>3</sup>lb/yr, annual average = EF x pound of cement + cement supplement / Yr of concrete x annual concrete production rate / 2000lb/Ton / 8760 hr/yr / 24 hr/day  
<sup>4</sup>Tyr = lb/yr annual average = EF x pound of cement + cement supplement / Yr of concrete x annual concrete production rate / 2000lb/Ton / 8760 hr/yr / 24 hr/day  
<sup>5</sup>Tyr = EF x pound of cement, or cement supplement, or cement + cement supplement x annual concrete production rate / 2000 lb/ton / 2000 lb/ton

95.00% Control hood or equivalent  
 95.00% Control hood or equivalent  
 1.63E-05 Tons per year

Facility Classification: Total Annual HAPs Emissions  
 1.22E-02 Tons per year

Facility:  
9/18/2007 17:02

STP Concrete Co., Inc  
Permit/Facility ID: P-2007.018 777-00422

UNCONTROLLED EMISSIONS

Electrical Generator < 600 hp (447 kW) AP-42 Section 3.3 (diesel fueled)

Fuel Type Toggle = 1  
Fuel Consumption Rate 1.00 gal/hr  
Fuel Heating Value 137,030 Btu/gal  
Calculated MMBtu/hr 0.1368 MMBtu/hr  
Proposed Max Hrs Operating 8,760 hrs/yr

Pollutant	Emission Factor <sup>a</sup> (lb/MMBtu)	Emissions (lb/hr)	Emissions at Max Hours (T/yr)	Emissions at Proposed Max Hrs (T/yr)	Pollutant	Emission Factor <sup>a</sup> (lb/MMBtu)	Emissions (lb/hr)	Emissions at Max Hours (T/yr)	Emissions at Proposed Max Hrs (T/yr)
PM (total) <sup>b</sup>	0.31	0.042	1.85E-01	1.85E-01	PAH HAPs				
PM-10 (total) <sup>b</sup>	0.31	0.042	1.85E-01	1.85E-01	2-Methylnaphthalene				
PM-2.5					3-Methylchloranthrene <sup>c</sup>				
CO <sup>b</sup>	0.95	0.130	5.68E-01	5.68E-01	Acenaphthene <sup>c</sup>	1.42E-06	1.94E-07	8.50E-07	8.50E-07
NOx <sup>b</sup>	4.41	0.602	2.64E+00	2.64E+00	Acenaphthylene <sup>c</sup>	5.06E-06	6.91E-07	3.03E-06	3.03E-06
SO <sub>2</sub> <sup>b</sup> (total SOx presumed SO <sub>2</sub> )	0.29	0.040	1.74E-01	1.74E-01	Anthracene <sup>c</sup>	1.87E-06	2.55E-07	1.12E-06	1.12E-06
VOC <sup>b</sup> (total TOC-> VOCs)	0.36	0.049	2.16E-01	2.16E-01	Benzo(a)anthracene <sup>c</sup>	1.68E-06	2.30E-07	1.01E-06	1.01E-06
Lead					Benzo(a)pyrene <sup>c,d</sup>	1.88E-07	2.57E-08	1.12E-07	1.12E-07
HCl <sup>e</sup>					Benzo(b)fluoranthene <sup>c</sup>	0.91E-06	1.35E-06	6.93E-06	6.93E-06
Dioxins <sup>e</sup>					Benzo(e)pyrene				
2,3,7,8-TCDD					Benzo(g,h,i)perylene <sup>c</sup>	4.89E-07	6.68E-08	2.93E-07	2.93E-07
Total TCDD					Benzo(k)fluoranthene <sup>c</sup>	1.55E-07	2.12E-08	9.27E-08	9.27E-08
1,2,3,7,8-PeCDD					Chrysene <sup>c</sup>	3.53E-07	4.82E-08	2.11E-07	2.11E-07
Total PeCDD					Dibenz(a,h)anthracene <sup>c</sup>	5.83E-07	7.96E-08	3.49E-07	3.49E-07
1,2,3,4,7,8-HxCDD <sup>e</sup>					Dichlorobenzene				
1,2,3,6,7,8-HxCDD					Fluoranthene <sup>c</sup>	7.01E-06	1.04E-06	4.55E-06	4.55E-06
1,2,3,7,8,9-HxCDD <sup>e</sup>					Fluorene <sup>c</sup>	2.92E-05	3.99E-06	1.75E-05	1.75E-05
Total HxCDD					Indeno(1,2,3-cd)pyrene <sup>c</sup>	3.75E-07	5.12E-08	2.24E-07	2.24E-07
1,2,3,4,6,7,8-HpCDD <sup>e</sup>					Naphthalene <sup>c,d</sup>	8.48E-05	1.16E-05	5.07E-05	5.07E-05
Total HpCDD <sub>e</sub>					Perylene				
Octa CDD <sup>e</sup>					Phenanthrene <sup>c</sup>	2.04E-05	4.02E-06	1.76E-05	1.76E-05
Total PCDD <sup>e</sup>					Pyrene <sup>c</sup>	4.78E-06	6.53E-07	2.86E-06	2.86E-06
Furans <sup>e</sup>					Non-HAP Organic Compounds				
2,3,7,8-TCDF					Acetone <sup>e</sup>				
Total TCDF <sup>e</sup>					Benzaldehyde				
1,2,3,7,8-PeCDF					Butane				
2,3,4,7,8-PeCDF					Butyraldehyde				
Total PeCDF <sup>e</sup>					Crotonaldehyde <sup>e</sup>				
1,2,3,4,7,8-HxCDF					Ethylene				
1,2,3,6,7,8-HxCDF					Heptane				
2,3,4,6,7,8-HxCDF					Hexenal				
1,2,3,7,8,9-HxCDF					isovaleraldehyde				
Total HxCDF <sup>e</sup>					2-Methyl-1-pentene				
1,2,3,4,6,7,8-HpCDF					2-Methyl-2-butene				
1,2,3,4,7,8,9-HpCDF					3-Methylpentane				
Total HpCDF <sup>e</sup>					1-Pentene				
Octa CDF <sup>e</sup>					n-Pentane				
Total PCDF <sup>e</sup>					Valeraldehyde				
Total PCDD/PCDF <sup>e</sup>					Metals				
Non-PAH HAPs					Antimony <sup>e</sup>				
Acetaldehyde <sup>e</sup>	7.67E-04	1.05E-04	4.59E-04	4.59E-04	Arsenic <sup>e</sup>				
Acrolein <sup>e</sup>	9.25E-05	1.26E-05	5.53E-05	5.53E-05	Barium <sup>e</sup>				
Benzene <sup>e,f</sup>	9.33E-04	1.27E-04	5.58E-04	5.58E-04	Beryllium <sup>e</sup>				
1,3-Butadiene <sup>e,g</sup>	3.91E-05	5.34E-06	2.34E-05	2.34E-05	Cadmium <sup>e</sup>				
Ethylbenzene <sup>e</sup>					Chromium <sup>e</sup>				
Formaldehyde <sup>e,h</sup>	1.18E-03	1.61E-04	7.06E-04	7.06E-04	Cobalt <sup>e</sup>				
Hexane <sup>e</sup>					Copper <sup>e</sup>				
Isocetane					Hexavalent Chromium <sup>e</sup>				
Methyl Ethyl Ketone <sup>e</sup>					Manganese <sup>e</sup>				
Pentane <sup>e</sup>					Mercury <sup>e</sup>				
Propionaldehyde <sup>e</sup>					Molybdenum <sup>e</sup>				
Quinone <sup>e</sup>					Nickel <sup>e</sup>				
Methyl chloroform <sup>e</sup>					Phosphorus <sup>e</sup>				
Toluene <sup>e,i</sup>	4.09E-04	5.59E-05	2.45E-04	2.45E-04	Silver <sup>e</sup>				
Xylene <sup>e,j</sup>	2.85E-04	3.89E-05	1.71E-04	1.71E-04	Selenium <sup>e</sup>				
					Thallium <sup>e</sup>				
					Vanadium <sup>e</sup>				
					Zinc <sup>e</sup>				

a) Emission factors are from AP-42  
b) AP-42, Table 3.3-1, Emission Factors for Uncontrolled Gasoline and Diesel Industrial Engines, 10/96  
c) AP-42, Table 3.3-2, Speciated Organic Compound Emission Factors for Uncontrolled Diesel Engine, Emission Factor Rating E, 10/96  
d) (reserved)  
e) IDAPA Toxic Air Pollutant

Facility: STP Concrete Co., Inc  
 9/18/2007 19:36 Permit/Facility ID: P-2007.0181 777-00442

**CURRENT PTC ESTIMATES**

**TAPs ELs-UNCONTROLLED**  
 588 pollutants are shown in bold/italic Page 1 of 2

**Max Emissions of Any Pollutant from**

A. Drum Mix Plant: Tons/hour Hours/year  
 Maximum emission for each pollutant from any fuel-burning option selected on "Facility Data" worksheet  
 B. Tank Heater: MMBtu Rated Hours/year  
 Maximum emission for each pollutant for heater burning any fuel selected on "Facility Data" worksheet  
 C. Generator: 0.9989143 gal/hour 8,760 Hours/year

**Generator**

Tons/year HMA throughput

D. Include all emissions from Load-out/Silo Filling? **N**  
 Short Term Source Factor 588 ELs? **1**  
 Small or Large Generator using Diesel Fuel

Pollutant	TOTAL of Max Emission Rates from A, B, C & D (lb/hr)	TAPs Screening Emission Limit (EL) Increment <sup>a</sup> (lb/hr)	TAPs Emissions Exceed EL Increment?	Exceeds 10% of EL?
HCl*	0.00	0.05	No	
Dioxins*		Toxic Equivalency Factor <sup>b</sup>	Adjusted Emission Rate (lb/hr)	
2,3,7,8-TCDD	0.00E+00	1.0	0.00E+00	
Total TCDD	0.00E+00	n/a		
1,2,3,7,8-PeCDD	0.00E+00	0.5	0.00E+00	
Total PeCDD	0.00E+00	n/a		
1,2,3,4,7,8-HxCDD	0.00E+00	0.1	0.00E+00	
1,2,3,6,7,8-HxCDD	0.00E+00	0.1	0.00E+00	
1,2,3,7,8-HxCDD	0.00E+00	0.1	0.00E+00	
Total HxCDD	0.00E+00	n/a		
1,2,3,4,6,7,8-HpCDD	0.00E+00	0.01	0.00E+00	
Total HpCDD	0.00E+00	n/a		
Octa CDD	0.00E+00	n/a		
Total PCDD <sup>b</sup>	0.00E+00	n/a		
Furans*				
2,3,7,8-TCDF	0.00E+00	0.1	0.00E+00	
Total TCDF	0.00E+00	n/a		
1,2,3,7,8-PeCDF	0.00E+00	0.05	0.00E+00	
2,3,4,7,8-PeCDF	0.00E+00	0.5	0.00E+00	
Total PeCDF	0.00E+00	n/a		
1,2,3,4,7,8-HxCDF	0.00E+00	0.1	0.00E+00	
1,2,3,6,7,8-HxCDF	0.00E+00	0.1	0.00E+00	
2,3,4,6,7,8-HxCDF	0.00E+00	0.1	0.00E+00	
1,2,3,7,8,9-HxCDF	0.00E+00	0.1	0.00E+00	
Total HxCDF	0.00E+00	n/a		
1,2,3,4,6,7,8-HpCDF	0.00E+00	0.01	0.00E+00	
1,2,3,4,7,8,9-HpCDF	0.00E+00	0.01	0.00E+00	
Total HpCDF	0.00E+00	n/a		
Octa CDF	0.00E+00	n/a		
Total PCDF <sup>b</sup>	0.00E+00	n/a		
Total PCDD/PCDF <sup>b</sup>	0.00E+00	n/a		
TOTAL	Adjusted lb/hr	TAPs EL for 2,3,7,8 TCDD	Exceeds TAPs EL?	Exceeds 10% of EL?
Dioxin/Furans*	0.00E+00	1.50E-10	No	No
Non-PAH HAPs				
Acetaldehyde*	1.05E-04	3.00E-03	No	No
Acrolein*	1.26E-05	0.017	No	No
Benzene*	1.27E-04	8.00E-04	No	No
1,3-Butadiene*				
Ethylbenzene*	0.00E+00	29	No	No
Formaldehyde*	1.61E-04	5.10E-04	No	No
Hexane*	0.00E+00	12	No	No
Isocetane	0.00E+00			
Methyl Ethyl Ketone*	0.00E+00	39.3	No	No
Pentane*	0.00E+00	118	No	No
Propionaldehyde*	0.00E+00	0.0287	No	No
Quinone*	0.00E+00	0.027	No	No
Methyl chloroform*	0.00E+00	127	No	No
Toluene*	5.59E-05	25	No	No
Xylene*	3.89E-05	20	No	No
TOTAL PAH HAPs (lb/hr) =		5.24E-04		
TOTAL Federal HAPs (lb/hr) =		5.24E-04		
TOTAL Idaho TAPs (lb/hr) =		5.01E-04		

Pollutant	TOTAL of Max Emission Rates from A, B, C & D (lb/hr)	TAPs Screening Emission Limit (EL) Increment <sup>a</sup> (lb/hr)	TAPs Emissions Exceed EL Increment?	Exceeds 10% of EL?
PAH HAPs				
2-Methylnaphthalene	0.00E+00			
3-Methylchloranthrene*	0.00E+00	2.50E-06	No	No
Acenaphthene	1.94E-07			
Acenaphthylene	6.91E-07			
Anthracene	2.65E-07			
Benzo(a)anthracene	2.30E-07			
Benzo(a)pyrene*	2.57E-08	2.00E-06	No	see POM
Benzo(b)fluoranthene	1.35E-08			
Benzo(e)pyrene	0.00E+00			
Benzo(g,h,i)perylene	6.68E-08			
Benzo(k)fluoranthene	2.12E-08			
Chrysene	4.82E-08			
Dibenzofluanthracene	7.98E-08			
Dichlorobenzene	0.00E+00			
Fluoranthene	1.04E-08			
Fluorene	3.98E-08			
Indeno(1,2,3-cd)pyrene	5.12E-08			
Naphthalene*	1.18E-05	3.33	No	No
Perylene	0.00E+00			
Phenanthrene	4.02E-06			
Pyrene	6.53E-07			
PolycyclicOrganicMatter**	4.69E-07	2.00E-06	No	No
Non-HAP Organic Compounds				
Acetone*	0.00E+00	119	No	No
Benzaldehyde	0.00E+00			
Butane	0.00E+00			
Butylaldehyde	0.00E+00			
Crotonaldehyde*	0.00E+00	0.38	No	No
Ethylene	0.00E+00			
Heptane	0.00E+00	109	No	No
Hexanal	0.00E+00			
Isovaleraldehyde	0.00E+00			
2-Methyl-1-pentene	0.00E+00			
2-Methyl-2-butene	0.00E+00			
3-Methylpentane	0.00E+00			
1-Pentene	0.00E+00	118	No	No
n-Pentane*	0.00E+00			
Valeraldehyde (n-Valeraldehyde*)	0.00E+00	11.7	No	No
Metals				
Antimony*	0.00E+00	0.033	No	No
Arsenic*	0.00E+00	1.50E-06	No	No
Barium*	0.00E+00	0.033	No	No
Beryllium*	0.00E+00	2.80E-05	No	No
Cadmium*	0.00E+00	3.70E-06	No	No
Chromium*	0.00E+00	0.033	No	No
Cobalt*	0.00E+00	0.0033	No	No
Copper*	0.00E+00	0.013	No	No
Hexavalent Chromium*	0.00E+00	5.60E-07	No	No
Manganese*	0.00E+00	0.067	No	No
Mercury*	0.00E+00	0.003	No	No
Molybdenum*	0.00E+00	0.333	No	No
Nickel*	0.00E+00	2.70E-05	No	No
Phosphorus*	0.00E+00	0.007	No	No
Silver*	0.00E+00	0.007	No	No
Selenium*	0.00E+00	0.013	No	No
Thallium*	0.00E+00	0.007	No	No
Vanadium*	0.00E+00	0.003	No	No
Zinc*	0.00E+00	0.667	No	No

a) Reserved  
 b) Toxic Air Pollutants, IDAPA 58.01.01.585 and .586, levels in effect as of January 27, 2006  
 c) Interim Procedures for Estimating Risks Associated with Exposures to Mixtures of Chlorinated Dibenzo-p-dioxins and Dibenzofurans (CDDs and CDFs), 1989 update, EPA/625/3-89/016, March 1989 (Source: Mike Dubois, IDEQ State Office, April 2005)  
 n/a = not available. IDAPA 58.01.01.588, TAPs Carcinogenic Increments: Total of adjusted emission rates are treated as a single TAP (2,3,7,8 TCDD)  
 d) IDAPA 58.01.01.588, Polycyclic Organic Matter: Emissions of PAHs shown in bold shall be considered together as one TAP equivalent in potency to benzo(a)pyrene.  
 e) IDAPA Toxic Air Pollutant, 58.01.01.585 or .586

Facility:  
9/18/2007 17:02

STP Concrete Co., Inc.  
Permit/Facility ID: P-2007.0181 777-00422

CONTROLLED - 500 HR/YR

Electrical Generator < 600 hp (447 kW) AP-42 Section 3.3 (diesel fueled)

Fuel Type Toggle = 1  
Fuel Consumption Rate 1.00 gal/hr  
Fuel Heating Value 137,030 Btu/gal  
Calculated MMBtu/hr 0.1366 MMBtu/hr  
Proposed Max Hrs Operating 500 hrs/yr

Pollutant	Emission Factor <sup>a</sup> (lb/MMBtu)	Emissions (lb/hr)	Emissions at Max Hours (T/yr)	Emissions at Proposed Max Hrs (T/yr)	Pollutant	Emission Factor <sup>a</sup> (lb/MMBtu)	Emissions (lb/hr)	Emissions at Max Hours (T/yr)	Emissions at Proposed Max Hrs (T/yr)
PM (total) <sup>b</sup>	0.31	0.042	1.06E-02	1.06E-02	PAH HAPs				
PM-10 (total) <sup>b</sup>	0.31	0.042	1.06E-02	1.06E-02	2-Methylnaphthalene				
P.M.-2.5					3-Methylchloranthrene <sup>a</sup>				
CO <sup>b</sup>	0.95	0.130	3.24E-02	3.24E-02	Acenaphthene <sup>c</sup>	1.42E-08	1.94E-07	4.85E-08	4.85E-08
NOx <sup>b</sup>	4.41	0.602	1.51E-01	1.51E-01	Acenaphthylene <sup>c</sup>	5.06E-06	6.91E-07	1.73E-07	1.73E-07
SO <sub>2</sub> <sup>b</sup> (total SOx presumed SO <sub>2</sub> )	0.29	0.040	9.90E-03	9.90E-03	Anthracene <sup>c</sup>	1.87E-06	2.55E-07	6.39E-08	6.39E-08
VOC <sup>b</sup> (total TOC-> VOCs)	0.38	0.049	1.23E-02	1.23E-02	Benzo(a)anthracene <sup>c</sup>	1.68E-06	2.30E-07	5.74E-08	5.74E-08
Lead					Benzo(a)pyrene <sup>c,*</sup>	1.88E-07	2.57E-08	6.42E-09	6.42E-09
HCl <sup>a</sup>					Benzo(b)fluoranthene <sup>c</sup>	9.91E-08	1.35E-08	3.38E-09	3.38E-09
Dioxins <sup>a</sup>					Benzo(e)pyrene				
2,3,7,8-TCDD					Benzo(g,h,i)perylene <sup>c</sup>	4.89E-07	6.68E-08	1.67E-08	1.67E-08
Total TCDD					Benzo(k)fluoranthene <sup>c</sup>	1.55E-07	2.12E-08	5.29E-09	5.29E-09
1,2,3,7,8-PeCDD					Chrysene <sup>c</sup>	3.53E-07	4.82E-08	1.21E-08	1.21E-08
Total PeCDD					Dibenzo(a,h)anthracene <sup>c</sup>	5.83E-07	7.98E-08	1.99E-08	1.99E-08
1,2,3,4,7,8-HxCDD <sup>c</sup>					Dichlorobenzene				
1,2,3,6,7,8-HxCDD					Fluoranthene <sup>c</sup>	7.61E-06	1.04E-06	2.60E-07	2.60E-07
1,2,3,7,8,9-HxCDD <sup>c</sup>					Fluorene <sup>c</sup>	2.92E-05	3.99E-06	9.97E-07	9.97E-07
Total HxCDD					Indeno(1,2,3-cd)pyrene <sup>c</sup>	3.75E-07	5.12E-08	1.28E-08	1.28E-08
1,2,3,4,6,7,8-Hp-CDD <sup>c</sup>					Naphthalene <sup>c,*</sup>	8.48E-05	1.16E-05	2.90E-06	2.90E-06
Total HpCDD <sub>c</sub>					Perylene				
Octa CDD <sup>c</sup>					Phenanthrene <sup>c</sup>	2.94E-05	4.02E-06	1.00E-06	1.00E-06
Total PCDD <sup>c</sup>					Pyrene <sup>c</sup>	4.78E-06	6.53E-07	1.63E-07	1.63E-07
Furans <sup>a</sup>					Non-HAP Organic Compounds				
2,3,7,8-TCDF					Acetone <sup>a</sup>				
Total TCDF <sup>c</sup>					Benzaldehyde				
1,2,3,7,8-PeCDF					Butane				
2,3,4,7,8-PeCDF					Butyraldehyde				
Total PeCDF <sup>c</sup>					Crotonaldehyde <sup>a</sup>				
1,2,3,4,7,8-HxCDF					Ethylene				
1,2,3,6,7,8-HxCDF					Heptane				
2,3,4,6,7,8-HxCDF					Hexanal				
1,2,3,7,8,9-HxCDF					Isovaleraldehyde				
Total HxCDF <sup>c</sup>					2-Methyl-1-pentene				
1,2,3,4,6,7,8-HpCDF					2-Methyl-2-butene				
1,2,3,4,7,8,9-HpCDF					3-Methylpentane				
Total HpCDF <sup>c</sup>					1-Pentene				
Octa CDF <sup>c</sup>					n-Pentane				
Total PCDF <sup>c</sup>					Valeraldehyde				
Total PCDD/PCDF <sup>c</sup>					Metals				
Non-PAH HAPs					Antimony <sup>a</sup>				
Acetaldehyde <sup>c</sup>	7.67E-04	1.05E-04	2.62E-05	2.62E-05	Arsenic <sup>a</sup>				
Acrolein <sup>c</sup>	9.25E-05	1.26E-05	3.16E-06	3.16E-06	Barium <sup>a</sup>				
Benzene <sup>c,*</sup>	9.33E-04	1.27E-04	3.19E-05	3.19E-05	Beryllium <sup>a</sup>				
1,3-Butadiene <sup>c,*</sup>	3.91E-05	5.34E-06	1.34E-06	1.34E-06	Cadmium <sup>a</sup>				
Ethylbenzene <sup>c,*</sup>					Chromium <sup>a</sup>				
Formaldehyde <sup>c,*</sup>	1.18E-03	1.61E-04	4.03E-05	4.03E-05	Cobalt <sup>a</sup>				
Hexane <sup>a</sup>					Copper <sup>a</sup>				
Isocane					Hexavalent Chromium <sup>a</sup>				
Methyl Ethyl Ketone <sup>a</sup>					Manganese <sup>a</sup>				
Penlane <sup>a</sup>					Mercury <sup>a</sup>				
Propionaldehyde <sup>a</sup>					Molybdenum <sup>a</sup>				
Quinone <sup>a</sup>					Nickel <sup>a</sup>				
Methyl chloroform <sup>a</sup>					Phosphorus <sup>a</sup>				
Toluene <sup>c,*</sup>	4.09E-04	5.59E-05	1.40E-05	1.40E-05	Silver <sup>a</sup>				
Xylene <sup>c,*</sup>	2.85E-04	3.89E-05	9.73E-06	9.73E-06	Selenium <sup>a</sup>				
					Thallium <sup>a</sup>				
					Vanadium <sup>a</sup>				
					Zinc <sup>a</sup>				

- a) Emission factors are from AP-42
- b) AP-42, Table 3.3-1, Emission Factors for Uncontrolled Gasoline and Diesel Industrial Engines, 10/96
- c) AP-42, Table 3.3-2, Speciated Organic Compound Emission Factors for Uncontrolled Diesel Engine, Emission Factor Rating E, 10/96
- d) (reserved)
- e) IDAPA Toxic Air Pollutant

Facility: STP Concrete Co., Inc.  
 9/18/2007 17:02 Permit/Facility ID: P-2007.0181 777-00422

**CURRENT PTC ESTIMATES**

**TAPs EL Screen - CONTROLLED**  
 588 pollutants are shown in bold/red Page 1 of 2

**Max Emissions of Any Pollutant from Drum Mix HMA Plant with Fabric Filter, Tank Heater, Generator, Load-out/Silo/Asphalt Storage**

A. Drum Mix Plant: Tons/hour Hours/year  
 Maximum emission for each pollutant from any fuel-burning option selected on "Facility Data" worksheet

B. Tank Heater: MMBtu Rated Hours/year  
 Maximum emission for each pollutant for heater burning any fuel selected on "Facility Data" worksheet

D. Include all emissions from Load-out/Silo Filling? **N**  
 Short Term Source Factor 588 ELs? **1**

C. Generator: 0.9889143 gal/hour 500 Hours/year

Small or Large Generator using Diesel Fuel

Pollutant	TOTAL of Max Emission Rates from A, B, C & D (lb/hr)	TAPs Screening Emission Limit (EL) Increment <sup>b</sup> (lb/hr)	TAPs Emissions Exceed EL Increment?	Modeled? Meets AAC or AACQ?	Pollutant	TOTAL of Max Emission Rates from A, B, C & D (lb/hr)	TAPs Screening Emission Limit (EL) Increment <sup>b</sup> (lb/hr)	TAPs Emissions Exceed EL Increment?	Modeled? Meets AAC or AACQ?
<b>PAH HAPs</b>					<b>2-Methylnaphthalene</b>	0.00E+00			
					<b>3-Methylchloranthrene*</b>	0.00E+00	2.50E-08	No	
					<b>Acenaphthylene</b>	1.94E-07			
					<b>Acenaphthylene</b>	6.91E-07			
					<b>Anthracene</b>	2.55E-07			
					<b>Benzo(a)anthracene</b>	2.30E-07			
					<b>Benzo(a)pyrene*</b>	2.57E-08	2.00E-06	No	see POM
					<b>Benzo(b)fluoranthene</b>	1.35E-08			
<b>HCl<sup>a</sup></b>	0.00	0.05	No		<b>Benzo(e)pyrene</b>	0.00E+00			
<b>Dioxins<sup>a</sup></b>		Toxic Equivalency Factor <sup>c</sup>	Adjusted Emission Rate (lb/hr)		<b>Benzo(g,h,i)perylene</b>	6.68E-08			
<b>2,3,7,8-TCDD</b>	0.00E+00	1.0	0.00E+00		<b>Benzo(k)fluoranthene</b>	2.12E-08			
<b>Total TCDD</b>	0.00E+00	n/a			<b>Chrysene</b>	4.82E-08			
<b>1,2,3,7,8-PeCDD</b>	0.00E+00	0.5	0.00E+00		<b>Dibenzo(a,h)anthracene</b>	7.98E-08			
<b>Total PeCDD</b>	0.00E+00	n/a			<b>Dichlorobenzene</b>	0.00E+00			
<b>1,2,3,4,7,8-HxCDD</b>	0.00E+00	0.1	0.00E+00		<b>Fluoranthene</b>	1.04E-06			
<b>1,2,3,6,7,8-HxCDD</b>	0.00E+00	0.1	0.00E+00		<b>Fluorene</b>	3.98E-06			
<b>1,2,3,7,8-HxCDD</b>	0.00E+00	0.1	0.00E+00		<b>Indeno(1,2,3-cd)pyrene</b>	5.12E-08			
<b>Total HxCDD</b>	0.00E+00	n/a			<b>Naphthalene*</b>	1.16E-05	3.33	No	
<b>1,2,3,4,6,7,8-HpCDD</b>	0.00E+00	0.01	0.00E+00		<b>Perylene</b>	0.00E+00			
<b>Total HpCDD</b>	0.00E+00	n/a			<b>Phenanthrene</b>	4.02E-06			
<b>Octa CDD</b>	0.00E+00	n/a			<b>Pyrene</b>	6.53E-07			
<b>Total PCDD<sup>d</sup></b>	0.00E+00	n/a			<b>PolycyclicOrganicMatter<sup>e</sup></b>	4.69E-07	2.00E-06	No	
<b>Furans<sup>a</sup></b>					<b>Non-HAP Organic Compounds</b>				
<b>2,3,7,8-TCDF</b>	0.00E+00	0.1	0.00E+00		<b>Acetone*</b>	0.00E+00	119	No	
<b>Total TCDF</b>	0.00E+00	n/a			<b>Benzaldehyde</b>	0.00E+00			
<b>1,2,3,7,8-PeCDF</b>	0.00E+00	0.05	0.00E+00		<b>Butane</b>	0.00E+00			
<b>2,3,4,7,8-PeCDF</b>	0.00E+00	0.5	0.00E+00		<b>Butylaldehyde</b>	0.00E+00			
<b>Total PeCDF</b>	0.00E+00	n/a			<b>Crotonaldehyde*</b>	0.00E+00	0.38	No	
<b>1,2,3,4,7,8-HxCDF</b>	0.00E+00	0.1	0.00E+00		<b>Ethylene</b>	0.00E+00			
<b>1,2,3,6,7,8-HxCDF</b>	0.00E+00	0.1	0.00E+00		<b>Heptane</b>	0.00E+00	109	No	
<b>2,3,4,6,7,8-HxCDF</b>	0.00E+00	0.1	0.00E+00		<b>Hexanal</b>	0.00E+00			
<b>1,2,3,7,8-HxCDF</b>	0.00E+00	0.1	0.00E+00		<b>Isovaleraldehyde</b>	0.00E+00			
<b>Total HxCDF</b>	0.00E+00	n/a			<b>2-Methyl-1-pentene</b>	0.00E+00			
<b>1,2,3,4,6,7,8-HpCDF</b>	0.00E+00	0.01	0.00E+00		<b>2-Methyl-2-butene</b>	0.00E+00			
<b>Total HpCDF</b>	0.00E+00	0.01	0.00E+00		<b>3-Methylpentane</b>	0.00E+00			
<b>Octa CDF</b>	0.00E+00	n/a			<b>1-Pentene</b>	0.00E+00			
<b>Total PCDF<sup>d</sup></b>	0.00E+00	n/a			<b>n-Pentane*</b>	0.00E+00	118	No	
<b>Total PCDD/PCDF<sup>e</sup></b>	0.00E+00	n/a			<b>Valeraldehyde (n-Valeraldehyde)*</b>	0.00E+00	11.7	No	
<b>TOTAL Dioxin/Furans<sup>a</sup></b>	Adjusted lb/hr	TAPs EL for 2,3,7,8 TCDD	Exceeds TAPs EL?	Modeled?	<b>Metals</b>				
	0.00E+00	1.50E-10	No		<b>Antimony*</b>	0.00E+00	0.033	No	
<b>Non-PAH HAPs</b>					<b>Arsenic*</b>	0.00E+00	1.50E-06	No	
<b>Acetaldehyde*</b>	1.05E-04	3.00E-03	No		<b>Barium*</b>	0.00E+00	0.033	No	
<b>Acrolein*</b>	1.28E-05	0.017	No		<b>Beryllium*</b>	0.00E+00	2.80E-05	No	
<b>Benzene*</b>	1.27E-04	8.00E-04	No		<b>Cadmium*</b>	0.00E+00	3.70E-06	No	
<b>1,3-Butadiene*</b>	0.00E+00	29	No		<b>Chromium*</b>	0.00E+00	0.033	No	
<b>Ethylbenzene*</b>	0.00E+00	5.10E-04	No		<b>Cobalt*</b>	0.00E+00	0.0033	No	
<b>Formaldehyde*</b>	1.61E-04	12	No		<b>Copper*</b>	0.00E+00	0.013	No	
<b>Hexane*</b>	0.00E+00				<b>Hexavalent Chromium*</b>	0.00E+00	5.60E-07	No	
<b>Isocetane</b>	0.00E+00	39.3	No		<b>Manganese*</b>	0.00E+00	0.097	No	
<b>Methyl Ethyl Ketone*</b>	0.00E+00	118	No		<b>Mercury*</b>	0.00E+00	0.003	No	
<b>Penlane*</b>	0.00E+00	0.0287	No		<b>Molybdenum*</b>	0.00E+00	0.333	No	
<b>Propionaldehyde*</b>	0.00E+00	0.027	No		<b>Nickel*</b>	0.00E+00	2.70E-05	No	
<b>Quinone*</b>	0.00E+00	127	No		<b>Phosphorus*</b>	0.00E+00	0.007	No	
<b>Methyl chloroform*</b>	0.00E+00	25	No		<b>Silver*</b>	0.00E+00	0.007	No	
<b>Toluene*</b>	5.59E-05	29	No		<b>Selenium*</b>	0.00E+00	0.013	No	
<b>Xylene*</b>	3.89E-05				<b>Thallium*</b>	0.00E+00	0.007	No	
<b>TOTAL PAH HAPs (lb/hr) =</b>		5.24E-04			<b>Vanadium*</b>	0.00E+00	0.003	No	
<b>TOTAL Federal HAPs (lb/hr) =</b>		5.24E-04			<b>Zinc*</b>	0.00E+00	0.697	No	
<b>TOTAL Idaho TAPs (lb/hr) =</b>		5.01E-04							

a) Reserved.  
 b) Toxic Air Pollutants, IDAPA 58.01.01.585 and .588, levels in effect as of January 27, 2009  
 c) Interim Procedures for Estimating Risks Associated with Exposures to Mixtures of Chlorinated Dibenzo-p-dioxins and Dibenzofurans (CDDs and CDFs). 1989 update, EPA/625/3-89/016, March 1989 (Source: Mike Dubois, IDEQ State Office, April 2005)  
 n/a = not available. IDAPA 58.01.01.589, TAPs Carcinogenic Increments: Total of adjusted emission rates are treated as a single TAP (2,3,7,8 TCDD)  
 d) IDAPA 58.01.01.588, Polycyclic Organic Matter: Emissions of PAHs shown in bold shall be considered together as one TAP equivalent in potency to benzo(a)pyrene.  
 e) IDAPA Toxic Air Pollutant, 58.01.01.585 or .588

## **Appendix C – Modeling Analysis**

DEQ CONFIRMATION MODELING RESULTS  
 40 kW GENERATOR CONTRIBUTIONS TO 24-HOUR PM<sub>10</sub> AMBIENT IMPACT  
 40-METER SETBACK  
 GENERATOR OPERATING 24-HR PER DAY

P-2007.0181.Generator.40kw.40m.24-hr PM10\_87\_PMTEN24.USF  
 \*\*\* ISCST3 - VERSION 02035 \*\*\*  
 \*\*\* P-2007.0181.Generator 40 kw 40 m 24-hr PM10 \*\*\*  
 \*\*\* Model Executed on 09/19/07 at 14:45:54 \*\*\*  
 Input File - G:\Air Quality\Stationary Source\Permitting Process\Facilities\STP  
 Concrete Co.Emmett\777.00422\P-2007.01  
 81\DEQ Modeling Files - ISC\P-2007.0181.Generator.40kw.40m.24-hr  
 PM10\_87\_PMTEN24.DTA  
 Output File - G:\Air Quality\Stationary Source\Permitting Process\Facilities\STP  
 Concrete Co.Emmett\777.00422\P-2007.01  
 81\DEQ Modeling Files - ISC\P-2007.0181.Generator.40kw.40m.24-hr  
 PM10\_87\_PMTEN24.LST  
 Met File - H:\CBP - Generic Modeling\MetData\BOI87\_91.MET

Number of sources - 1  
 Number of source groups - 1  
 Number of receptors - 996

\*\*\* POINT SOURCE DATA \*\*\*

STACK	STACK	NUMBER	EMISSION	RATE	BASE	STACK	STACK		
VEL.	DIAMETER	SOURCE	PART.	BUILDING	ELEV.	HEIGHT	TEMP.	EXIT	
(M/SEC)	(METERS)	ID	EXISTS	EMISION	(METERS)	(METERS)	(DEG.K)		
			CATS.	SCALAR					
				VARY					
				BY					
				(METERS)	(METERS)	(METERS)	(METERS)	(DEG.K)	
60.07	0.07	GENERATO	0	0.52919E-02	-10.0	-10.0	0.0	1.90	799.26
			YES						

NOTE: 0.529 E-02 g/sec = 0.042 lb/hr

\*\*\* SOURCE IDS DEFINING SOURCE GROUPS \*\*\*

GROUP ID	SOURCE IDS
ALL	GENERATO,

\*\*\* THE SUMMARY OF HIGHEST 24-HR

RESULTS \*\*\*

\*\* CONC OF PMTEN24 IN MICROGRAMS/M\*\*3

\*\*

GROUP ID	NETWORK	DATE	RECEPTOR
(XR, YR, ZELEV, ZFLAG)	AVERAGE CONC	(YYMMDDHH)	
	OF TYPE	GRID-ID	
ALL	HIGH 1ST HIGH VALUE IS	8.42032c ON 91010424: AT (	-39.40,
7.00,	0.00, 0.00) DC NA		
7.00,	HIGH 6TH HIGH VALUE IS	6.37226c ON 88111524: AT (	-39.40,
	0.00, 0.00) DC NA		

DEQ CONFIRMATION MODELING RESULTS  
 40 kW GENERATOR CONTRIBUTIONS TO 24-HOUR PM<sub>10</sub> AMBIENT IMPACT  
 60-METER SETBACK  
 GENERATOR OPERATING 24-HR PER DAY

P-2007.0181.Generator.40kw.60m.24-hr PM10\_87\_PMTEN24.USF  
 \*\*\* ISCST3 - VERSION 02035 \*\*\*  
 \*\*\* STP Concrete - Generator only 40 kw 10hr per day 60 m 24-hr PM10 \*\*\*  
 \*\*\* Model Executed on 09/19/07 at 14:47:47 \*\*\*  
 Input File - G:\Air Quality\Stationary Source\Permitting Process\Facilities\STP  
 Concrete Co.Emmett\777.00422\P-2007.01  
 81\DEQ Modeling Files - ISC\P-2007.0181.Generator.40kw.60m.24-hr  
 PM10\_87\_PMTEN24.DTA  
 Output File - G:\Air Quality\Stationary Source\Permitting Process\Facilities\STP  
 Concrete Co.Emmett\777.00422\P-2007.01  
 81\DEQ Modeling Files - ISC\P-2007.0181.Generator.40kw.60m.24-hr  
 PM10\_87\_PMTEN24.LST  
 Met File - H:\CBP - Generic Modeling\MetData\BOI87\_91.MET

Number of sources - 1  
 Number of source groups - 1  
 Number of receptors - 1364

\*\*\* POINT SOURCE DATA \*\*\*

STACK	STACK	NUMBER	EMISSION	RATE		BASE	STACK	STACK	
SOURCE	STACK	PART.	BUILDING	EMISSION	X	Y	ELEV.	HEIGHT	TEMP.
VEL.	DIAMETER	EXISTS	SCALAR	VARY			(METERS)	(METERS)	(DEG.K)
ID	(METERS)	CATS.	BY				(METERS)	(METERS)	(DEG.K)
GENERATR	0	0.52919E-02	-10.0	-10.0	0.0	1.90	799.26		
60.07	0.07	YES							

NOTE: 0.529 E-02 g/sec = 0.042 lb/hr

\*\*\* SOURCE IDS DEFINING SOURCE GROUPS \*\*\*

GROUP ID	SOURCE IDS
ALL	GENERATR,

\*\*\* THE SUMMARY OF HIGHEST 24-HR

RESULTS \*\*\*

\*\* CONC OF PMTEN24 IN MICROGRAMS/M\*\*3

GROUP ID	NETWORK	DATE	RECEPTOR
(XR, YR, ZELEV, ZFLAG)	AVERAGE CONC	(YYMMDDHH)	
	OF TYPE	GRID-ID	
ALL	HIGH 1ST HIGH VALUE IS	5.40338c ON 91010424: AT (	-57.70,
15.50,	0.00, 0.00) DC NA		
ALL	HIGH 6TH HIGH VALUE IS	4.16569c ON 91012324: AT (	-57.70,
15.50,	0.00, 0.00) DC NA		

**MEMORANDUM**

**DATE:** September 18, 2007

**Prepared by:** Cheryl Robinson, P.E., Staff Engineer/Permit Writer, Air Quality Division *CR*

**Reviewed by:** Kevin Schilling, Modeling Coordinator, Air Quality Division *KS*

**SUBJECT:** Portable Concrete Batch Plants – Generic Modeling Results for Typical Plant

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**1. Summary**

Most ready-mix concrete batch plants share many characteristics with each other such as equipment design, fugitive dust control practices, emissions quantities for a given processing rate, general facility layout, and emission release parameters. These shared characteristics allow the development of generic methods to assess the air quality impact of these batch plants. The appropriateness of using generic methods is particularly justifiable for ready-mix concrete batch plants because most are permitted as portable sources, and specific equipment configurations will change somewhat from site to site.

**1.1 Generic Modeling Applicability**

Use of this generic method to demonstrate preconstruction compliance with National Ambient Air Quality Standards (NAAQS) and Idaho toxic air pollutant (TAP) rules from operation of concrete batch plants is designed to generate reasonably conservative results, and may not be applicable to all batch plants.

The key criteria for determining the applicability of the generic modeling results are summarized in Table 1. In cases where the proposed operations differ from these assumptions (e.g., stack heights are lower, or emissions controls do not meet the minimum criteria), the applicant shall provide additional explanation in their modeling protocol to justify use of the generic modeling results. This information, along with DEQ's approval of the modeling protocol shall be included in the statement of basis for the permit.

The appropriateness of this method to specific conditions will be made on a case-by-case basis considering the following:

- Equipment used at the batch plant, especially considering the type and effectiveness of emissions control equipment and practices.
- Proposed location for the facility, considering the presence of any sensitive receptors near the property boundary and the distance from pollutant emitting equipment to the property boundary.
- The presence of other pollutant emitting activities occurring at the site, including collocation with another concrete batch plant, rock crushing equipment and/or hot mix asphalt plants.

**Table 1. CRITERIA FOR USING DEQ'S CONCRETE BATCH PLANT GENERIC MODELING RESULTS FOR AIR IMPACT ANALYSES**

Parameter	DEQ Generic Modeling Assumptions			
Concrete batch plant type and capacity	Truck mix (redi-mix or dry mix) or Central mix Maximum 300 cy per hour capacity			
Operation in any PM <sub>10</sub> nonattainment area	Not proposed.			
Presence of an electric generator.	No generator. Line power is available.			
<u>No Collocation.</u> Minimum distance from nearest edge of any emissions source to any other source of emissions, including another concrete batch plant, hot mix asphalt plant, or rock crushing plant.	200 meters (656 feet)			
Number of cement and/or cement supplement storage silos	Not limited. The model layout assumes all silo emissions are from the same point, and that cement/supplement is not transferred between storage silos.			
Maximum daily concrete production (cy/day)	1,500	2,400	3,600	4,800
<u>Minimum Setback Distance.</u> Minimum distance from nearest edge of any emissions source to any area outside of a building where the general public has access. <sup>a</sup>	<b>40 m (131 ft)</b>	<b>60 m (197 ft)</b>	<b>100 m (328 ft)</b>	<b>150 m (492 ft)</b>
Maximum annual concrete production (cy/year)	300,000	400,000	500,000	500,000
<u>Cement and supplement storage silo baghouse(s)</u> Minimum stack height (height above ground)	10 meters (32.8 ft)			
Minimum PM/PM <sub>10</sub> control	99%			
<u>Weigh hopper loading baghouse, or equivalent</u> Minimum stack height (height above ground)	10 meters (32.8 ft)			
Minimum PM/PM <sub>10</sub> control	99%			
<u>Truck-mix loadout or Central Mix loading.</u> Minimum PM/PM <sub>10</sub> control.	95%			
	Boot enclosure, shroud, water sprays, or baghouse/cartridge filter			
	75%			
<u>Transfer Point Fugitives.</u> Minimum PM/PM <sub>10</sub> control.	Water sprays, enclosures, shrouds, or aggregate/sand is damp on an as-received basis and used before significantly drying out.			

<sup>a</sup> The general public will be considered to have access to any facility area that is not fenced, posted with no trespassing signs and regularly patrolled or observable by facility staff during plant operations, or separated from the facility by a natural barrier such as a steep cliff. This distance shall be measured from the nearest edge of any storage pile, silo, weigh batcher, transfer point, or conveyor associated with this concrete batch plant.

**1.2 Applicable Permit Conditions**

The following permit conditions should be included in any permit using the generic modeling to demonstrate preconstruction compliance with NAAQS and TAPs:

- A prohibition on operating this plant in any PM<sub>10</sub> nonattainment area. IDAPA 58.01.01.006 defines a PM<sub>10</sub> impact increase of 5 µg/m<sup>3</sup> (24-hour average) or 1 µg/m<sup>3</sup> (annual average) as a "significant contribution." The predicted ambient impacts for each of the modeled daily and annual production rates exceed these thresholds.
- Daily concrete production limits based on the setback distance available that day. The setback for each modeled daily production rate is defined by the minimum distance needed to meet the 24-hour PM<sub>10</sub> NAAQS standard.

- Annual concrete production limits based on the setback distance available at any location. Preconstruction compliance with state TAPs rules was demonstrated using controlled TAPs emissions, so per IDAPA 58.01.01.210.08, an emission limit must be imposed. The production limit inherently limits the TAPs emissions, so a pollutant-specific lb/yr limit is not needed.
- O & M manual and operational requirements that will ensure that a high level of control is consistently achieved and maintained for baghouse/cartridge filters and for control of fugitive emissions from material transfer points.

## 2. Background Information

### 2.1 Applicable Air Quality Impact Limits and Modeling Requirements

This section identifies applicable ambient air quality limits and analyses used to demonstrate compliance.

#### 2.1.1 Area Classification

The concrete batch plant is a portable facility that may operate in any attainment or unclassifiable area anywhere in the State of Idaho.

#### 2.1.2 Significant and Full Impact Analyses

If estimated maximum criteria pollutant impacts to ambient air from the emissions sources at this facility exceed the significant contribution levels (SCLs) of IDAPA 58.01.01.006, then a full impact analysis is necessary to demonstrate compliance with IDAPA 58.01.01.203.02. A full impact analysis for attainment area pollutants involves adding ambient impacts from facility-wide emissions to DEQ-approved background concentration values that are appropriate for the criteria pollutant/averaging time at the facility location and the area of significant impact. The resulting maximum pollutant concentrations in ambient air are then compared to the National Ambient Air Quality Standards (NAAQS) listed in Table 2. Table 2 also lists SCLs and specifies the modeled value that must be used for comparison to the NAAQS.

The generic modeling does not currently include emissions from any generators (line power is required to be available), so PM10 and lead are the only criteria pollutants emitted by this facility.

**Table 2. CRITERIA AIR POLLUTANTS APPLICABLE REGULATORY LIMITS**

Pollutant	Averaging Period	Significant Contribution Levels <sup>a</sup> ( $\mu\text{g}/\text{m}^3$ ) <sup>b</sup>	Regulatory Limit <sup>c</sup> ( $\mu\text{g}/\text{m}^3$ )	Modeled Value Used <sup>d</sup>
PM <sub>10</sub> <sup>e</sup>	Annual	1.0	50 <sup>f</sup>	Maximum 1 <sup>st</sup> highest <sup>g</sup>
	24-hour	5.0	150 <sup>h</sup>	Maximum 6 <sup>th</sup> highest <sup>i</sup>
Carbon Monoxide (CO)	8-hour	500	10,000 <sup>j</sup>	Maximum 2 <sup>nd</sup> highest <sup>g</sup>
	1-hour	2,000	40,000 <sup>j</sup>	Maximum 2 <sup>nd</sup> highest <sup>g</sup>
Sulfur Dioxide (SO <sub>2</sub> )	Annual	1.0	80 <sup>f</sup>	Maximum 1 <sup>st</sup> highest <sup>g</sup>
	24-hour	5	365 <sup>f</sup>	Maximum 2 <sup>nd</sup> highest <sup>g</sup>
	3-hour	25	1,300 <sup>f</sup>	Maximum 2 <sup>nd</sup> highest <sup>g</sup>
Nitrogen Dioxide (NO <sub>2</sub> )	Annual	1.0	100 <sup>f</sup>	Maximum 1 <sup>st</sup> highest <sup>g</sup>
Lead	Quarterly	NA	1.5 <sup>h</sup>	Maximum 1 <sup>st</sup> highest <sup>g</sup>

<sup>a</sup> IDAPA 58.01.01.006

<sup>b</sup> Micrograms per cubic meter

<sup>c</sup> IDAPA 58.01.01.577 for criteria pollutants

<sup>d</sup> The maximum 1<sup>st</sup> highest modeled value is always used for significant impact analysis

<sup>e</sup> Particulate matter with an aerodynamic diameter less than or equal to a nominal ten micrometers

<sup>f</sup> Never expected to be exceeded in any calendar year

<sup>g</sup> Concentration at any modeled receptor

<sup>h</sup> Never expected to be exceeded more than once in any calendar year

<sup>i</sup> Concentration at any modeled receptor when using five years of meteorological data

<sup>j</sup> Not to be exceeded more than once per year

**2.1.3 Toxic Air Pollutant Analyses**

Toxic Air Pollutant (TAP) requirements for PTCs are specified in IDAPA 58.01.01.210. If the increase associated with a new source or modification exceeds screening emission levels (ELs) contained in IDAPA 58.01.01.585 or 586, then the ambient impact of the emissions increase must be estimated. If ambient impacts are less than applicable Acceptable Ambient Concentrations (AACs) for non-carcinogens listed in IDAPA 58.01.01.585 and Acceptable Ambient Concentrations for Carcinogens (AACCs) listed in IDAPA 58.01.01.586, then compliance with TAP requirements has been demonstrated.

**2.2 Background Concentrations**

Ambient background concentrations were revised for all areas of Idaho by DEQ in March 2003<sup>1</sup>. Background concentrations in areas where no monitoring data are available were based on monitoring data from areas with similar population density, meteorology, and emissions sources. Background concentrations used in these analyses are listed in Table 3. These are the default rural/agricultural background concentrations, which were used because concrete batch plants are typically located outside of urban areas.

**Table 3. BACKGROUND CONCENTRATIONS**

Pollutant	Averaging Period	Background Concentration (µg/m <sup>3</sup> ) <sup>a</sup>
PM <sub>10</sub> <sup>b</sup>	24-hour	73
	annual	26
Carbon monoxide (CO)	1-hour	3,600
	8-hour	2,300
Sulfur dioxide (SO <sub>2</sub> )	3-hour	34
	24-hour	26
	Annual	8
Nitrogen dioxide (NO <sub>2</sub> )	Annual	17

<sup>a</sup> Micrograms per cubic meter

<sup>b</sup> Particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers

**3. Modeling Impact Assessment**

**3.1 Modeling Methodology**

**3.1.1 Model Selection and Key Parameters**

Atmospheric dispersion modeling was used to evaluate the air quality impacts from point sources and process fugitive sources. Table 4 provides a summary of the model selection and modeling parameters used in the modeling analyses.

**Table 4. MODELING PARAMETERS**

Parameter	Description/Values	Documentation/Additional Description
Model	AERMOD, Version 04300	The Gaussian dispersion model AMS/EPA Regulatory Model (AERMOD) was run for a single case (3,600 cy/day, 500,000 cy/year, with a 100-meter ambient air boundary). This case was used to demonstrate that ambient impacts predicted using AERMOD are lower than impacts predicted using ISCST3 for the same emission points and parameters. This is consistent with results reported by the EPA, which found that AERMOD typically predicted lower concentrations than ISCST3 for rural, low-level stacks; and short term urban, low-level stacks. <sup>2</sup>

<sup>1</sup> Hardy, Rick and Schilling, Kevin. *Background Concentrations for Use in New Source Review Dispersion Modeling*. Memorandum to Mary Anderson, March 14, 2003.

<sup>2</sup> U.S. EPA, Comparison of Regulatory Design Concentrations, AERMOD vs. ISCST3, CTDPLUS, ISC-PRIME, Staff Report, EPA-454/R-03-002, June 2003 (see page 29).

Table 4. MODELING PARAMETERS		
Parameter	Description/Values	Documentation/Additional Description
Model	ISCST3, Version 02035	Due to DEQ schedule and resource constraints, and because ISCST3 results are generally higher (conservative) than AERMOD for these types of near-field analyses, DEQ determined that the Industrial Source Complex Short Term (ISCST3), air dispersion model was acceptable at this time for predicting ambient impacts for all cases.
Meteorological data	Surface Data & Upper Air Data Boise, Idaho 1988-1992 (AERMOD) 1987-1991 (ISCST3)	Previous DEQ analyses showed that using Boise meteorological data generated the highest modeled values at typical concrete batch plant "fenceline" distances, in part because of the well-defined prevailing wind direction at the Boise monitoring location. For the AERMOD run, AERMET pulled the station anemometer height of 6.1 meters directly from the met data files. For the ISCST3 runs, the station anemometer height of 6.1 meters was used.
Land Use (urban or rural)	Rural	Urban area surface heating was not used in this analysis based on typical land use at concrete batch plant locations.
Terrain	Flat/Level	Flat (level) terrain was used because the results must be reasonably applicable to all locations for this portable facility. Maximum impacts from near ground-level emissions sources, such as those at typical concrete batch plants, are very near the emissions source. This assumption was deemed to be appropriate and is not a substantial limitation of this method.
Building downwash	Considered	To account for plume downwash effects from any buildings present, or equipment that may cause downwash, a 20-meter square building, 10 meters tall and positioned at the center of the plant layout, was used as a representation of structures associated with this concrete batch plant. For ISCST3, the building profile input program (BPIP) was used. The PRIME algorithm was not used because building cavity effects are not expected to be significant.
Receptor grid	Grid 1	10-meter spacing along a "fenceline" described by a circle with a radius of 40, 60, 100, or 150 meters.
	Grid 2	25-meter spacing for distances between the "fenceline" and 200 meters.
	Grid 3	50 meter spacing for distances between 200 meters and 500 meters.

### 3.1.2 Facility Layout and Ambient Air Boundary ("Fenceline")

Portable concrete batch plants are somewhat unique compared to other stationary sources in that the equipment layout may change at each new location. Because of this, a generic approach that reflects a typical batch plant layout is appropriate. The layout used for the modeling is shown in Figure 3-1.

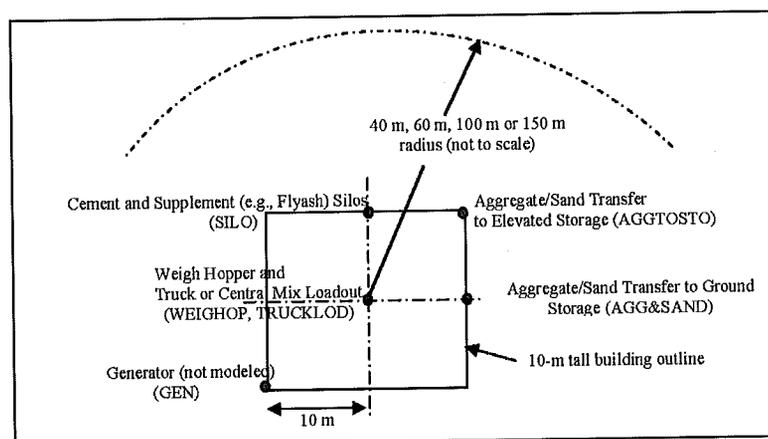


Figure 3-1. TYPICAL CONCRETE BATCH PLANT MODELING LAYOUT

For the generic modeling, the ambient air boundary or "fenceline" was taken to be along the perimeter of a circle with a radius of 40, 60, 100, and 150 meters from the center of a 20 meter by 20 meter "typical" plant layout shown in Figure 3-1. The boundaries of the 10-meter tall building added to the model to account for plume downwash effects are also defined by this 20 meter by 20 meter square.

### 3.1.3 Emissions Release Parameters

Emissions from the handling of aggregate/sand and tuck loading were each modeled as volume sources. Table 5 provides parameters used for modeling these sources as well as point source parameters.

Emissions from the handling of aggregate and sand to ground storage and from ground storage to a ground-level conveyor were modeled together as a volume source in a 20-meter square area at the center of the plant. A 2-meter release height was used to represent the average transfer height. Emissions from conveyor transfer to elevated storage were modeled as an elevated volume source on the 20-meter square building, using a 5-meter release height.

Standard modeling guidance for volume sources on or adjacent to structures suggests setting initial dispersion coefficients as follows:

$$\sigma_{y0} = \text{horizontal dimension} / 4.3$$

$$\sigma_{z0} = \text{vertical dimension} / 2.15$$

Miscellaneous ground-level aggregate and sand handling was assumed to occur from activities in a 20-meter square area. Standard modeling guidance for volume sources not on or adjacent to structures suggests setting initial dispersion coefficients as follows:

$$\sigma_{y0} = \text{horizontal dimension} / 4.3$$

$$\sigma_{z0} = \text{vertical dimension} / 4.3$$

Point sources were conservatively modeled in the generic analyses assuming a horizontal release or a rain-capped stack. A stack gas exit velocity of 0.001 meters per second was used to eliminate momentum-induced plume rise, which would only occur from an uninterrupted vertical release.

Table 5. EMISSIONS RELEASE PARAMETERS FOR SOURCES

Point Sources						
Source	UTM Coord. (m)		Stack Height (m) <sup>a</sup>	Stack Gas Temp. (K) <sup>b</sup>	Stack Dia. (m)	Flow Rate (m/sec) <sup>c</sup>
	Easting	Northing				
Silo baghouse(s) stack	0	10	10	0, 298.15 <sup>d</sup>	1.0	0.001 <sup>e</sup>
Weigh hopper baghouse stack	0	0	10	0, 298.15 <sup>d</sup>	1.0	0.001 <sup>e</sup>
Volume Sources						
Source	UTM Coord. (m)		Release Height (m) <sup>e</sup>	Initial Horizontal Coefficient $\sigma_{y0}$ (m)	Initial Vertical Coefficient $\sigma_{z0}$ (m)	
	Easting	Northing				
Aggregate/sand transfers at ground level	10	10	2	4.65		0.70
Aggregate/sand transfers at elevated level	10	0	5	4.65		4.65
Truck loading	0	0	5	4.65		4.65

<sup>a</sup>. Meters

<sup>b</sup>. Kelvin

<sup>c</sup>. Meters per second

<sup>d</sup>. When a value of 0 K is used, the AERMOD model uses the ambient air temperature. This value was set to 77 degrees Fahrenheit (298.15 K) for the ISCST3 runs. This is not expected to result in a measurable difference in the ambient impact results.

<sup>e</sup>. Set to 0.001 m/sec for a horizontal release or release from a rain-capped vertical stack.

### 3.1.4 Wind Speed Adjustments for Fugitive Emissions

The dispersion model AERMOD has an option by which emissions can be varied as a function of wind speed. There are six wind speed categories, and adjustment factors can be assigned for each category. Emissions for each hour modeled are calculated by multiplying the base rate by the appropriate adjustment factor, as determined by the wind speed specified for the hour within the meteorological data file.

For the AERMOD run, base emissions rates were calculated using a wind speed of 10 miles per hour. Wind speed adjustment factors were then developed for each of the six wind speed categories corresponding to the default wind speed categories within the model. The mean wind speed of each category was calculated, and emissions associated with that mean wind speed were calculated. An adjustment factor was calculated for each wind speed category by dividing the emissions rate for that category by the base emissions rate calculated at a 10 mile per hour wind speed. Table 6 summarizes the wind speed categories and the calculated adjustment factors.

**Table 6. WIND SPEED ADJUSTMENT FACTORS FOR MATERIAL HANDLING EMISSIONS**

Wind Speed Category	ISCST3 Default Upper Wind Speed for Category (m/sec <sup>a</sup> )	Median Wind Speed for Category (m/sec (mph <sup>b</sup> ))	Emissions Rate for Category (lb/ton <sup>c</sup> )	Adjustment Factor <sup>d</sup>
1	1.54	0.77 (1.72)	3.32E-4	0.101
2	3.09	2.32 (5.18)	1.39E-3	0.425
3	5.14	4.12(9.20)	2.94E-3	0.897
4	8.23	6.69 (14.95)	5.52E-3	1.69
5	10.8	9.52 (21.28)	8.73E-3	2.67
6	Not Defined	12.4 <sup>e</sup> (27.74)	1.23E-2	3.77

<sup>a</sup> Meters per second

<sup>b</sup> Miles per hour

<sup>c</sup> Pounds of emissions per ton of material handled

<sup>d</sup> Calculated by dividing the emissions rate for the category by the emissions rate for a 10 mph wind (3.27E-3 lb/ton)

<sup>e</sup> An upper value wind speed of 14 m/sec was used, based on highest values observed in the meteorological files used in the modeling analyses.

### 3.2 Emission Rates

The emissions inventories (EIs) used for the generic modeling were based on AP-42 Section 11.12 (dated 06/06) emission factors for a truck-mix concrete batch plant. Based on AP-42 factors, estimated emissions from central mix plants would be the same, except that emissions from loadout to a central mixer are expected to be lower.

Hexavalent chromium [Cr+6 or Cr(VI)] was presumed to comprise 20% of the total chromium emissions from cement silo filling, 30% of the total chromium emissions from cement supplement (e.g., flyash) silo filling, and 21.3% of the total chromium emissions from truck loadout.

Point source emissions from the cement and flyash storage silos were presumed to be controlled by baghouses or cartridge filters with minimum capture efficiencies of 99%.

Uncontrolled fugitive emissions of PM<sub>10</sub> from material transfer points were based on minimum moisture contents taken from AP-42 Table 11.12-2 of 1.77% for aggregate and 4.17% for sand. Fugitive emissions from material transfer points were assumed to be further controlled by 1) receiving sand and aggregate in a wetted condition and using the stockpile before significant drying out occurs, and/or 2) using manual water sprays or water spray bars to control fugitive emissions that reduce the uncontrolled emissions by an estimated 75%.

Fugitive emissions from truck mix loadout or central mixer loading are controlled by a boot, shroud, or water sprays that reduce the uncontrolled emissions by an estimated 95%.

Fugitive emissions resulting from vehicle traffic and wind erosion from storage piles were excluded from the analysis.

Uncontrolled emissions of TAPs from cement and flyash silo filling and truck mix loadout were based on operation of a 300 cy per hour concrete batch plant for 8,760 hours per year. Cement and flyash silo baghouses/cartridge filters were treated as process equipment, i.e., the uncontrolled TAPs emissions from these sources have been reduced by the capture efficiency associated with the baghouse/cartridge filters.

Emissions were estimated for each of the four daily and annual production combinations (described above in Table 1). The 24-hour and annual average PM<sub>10</sub> emission rates for each case, and the values used for the modeled source input are summarized in Tables 6A and 6B. The emission rates used for the AERMOD analysis were developed using the equations contained in Section 11.12 of AP-42, rather than using the emission factors from Table 11.12-5, so differ slightly due to rounding or as noted in the table. A sample detailed emissions calculation worksheet is included as Attachment 1 to this memorandum.

Table 6A. EMISSIONS RATES FOR SOURCES - PM<sub>10</sub>

Source	Emission Factor	Control	ISCST3		ISCST3	
			1,500 cy/day <sup>b</sup> 300,000 cy/yr <sup>b</sup>		2,400 cy/day 400,000 cy/yr	
	lb/cy <sup>a</sup>		lb/hr <sub>24</sub> <sup>c</sup>	lb/hr <sub>YR</sub> <sup>c</sup>	lb/hr <sub>24</sub>	lb/hr <sub>YR</sub>
Aggregate to ground	0.0031	75%	0.048	0.027	0.078	0.035
Sand to ground	0.0007	75%	0.011	0.006	0.018	0.008
Aggregate to conveyor	0.0031	75%	0.048	0.027	0.078	0.035
Sand to conveyor	0.0007	75%	0.011	0.006	0.018	0.008
<b>AGG&amp;SAND</b>			<b>0.119</b>	<b>0.065</b>	<b>0.190</b>	<b>0.086</b>
Aggregate to elevated storage	0.0031	75%	0.048	0.027	0.078	0.035
Sand to elevated storage	0.0007	75%	0.011	0.006	0.018	0.008
<b>AGGTOSTO</b>			<b>0.059</b>	<b>0.033</b>	<b>0.095</b>	<b>0.043</b>
Cement to silo (controlled)	0.0001	--	5.22E-03	2.86E-03	8.35E-03	3.81E-03
Flyash to silo (controlled)	0.0002	--	1.12E-02	6.12E-03	1.79E-02	8.16E-03
<b>SILO</b>			<b>1.64E-02</b>	<b>8.98E-03</b>	<b>2.62E-02</b>	<b>1.20E-02</b>
Weigh hopper baghouse stack	0.0040	99%	2.47E-03	1.35E-03	3.95E-03	1.80E-03
<b>WEIGHOP</b>			<b>2.47E-03</b>	<b>1.35E-03</b>	<b>3.95E-03</b>	<b>1.80E-03</b>
Truck loadout	0.0784	95%	0.24	0.13	0.39	0.18
<b>TRUCKLOD</b>			<b>0.24</b>	<b>0.13</b>	<b>0.39</b>	<b>0.18</b>

<sup>a</sup> Pounds per cubic yard of concrete.

<sup>b</sup> Cubic yards of concrete per day and per year.

<sup>c</sup> Pounds per hour on a 24-hour average and annual average.

**Table 6B. EMISSIONS RATES FOR SOURCES - PM<sub>10</sub>**

Source	Emission Factor	Control	AERMOD 3,600 cy/day <sup>b</sup>	ISCST3 3,600 cy/day	ISCST3 4,800 cy/day	AERMOD 500,000 cy/yr <sup>b</sup>	ISCST3 500,000 cy/yr <sup>b</sup>
	lb/cy <sup>a</sup>		lb/hr <sub>24</sub>	lb/hr <sub>24</sub> <sup>c</sup>	lb/hr <sub>24</sub> <sup>c</sup>	lb/hr <sub>YR</sub>	lb/hr <sub>YR</sub>
Aggregate to ground	0.0031	75%		0.116	0.155		0.044
Sand to ground	0.0007	75%		0.026	0.035		0.010
Aggregate to conveyor	0.0031	75%		0.116	0.155		0.044
Sand to conveyor	0.0007	75%		0.026	0.035		0.010
<b>AGG&amp;SAND</b>			<b>0.2814</b>	<b>0.285</b>	<b>0.380</b>	<b>0.1071</b>	<b>0.109</b>
Aggregate to elevated storage	0.0031	75%		0.116	0.155		0.044
Sand to elevated storage	0.0007	75%		0.026	0.035		0.010
<b>AGGTOSTO</b>			<b>0.1407</b>	<b>0.143</b>	<b>0.190</b>	<b>0.0535</b>	<b>0.054</b>
Cement to silo (controlled)	0.0001	--		1.25E-02	1.67E-02		4.76E-03
Flyash to silo (controlled)	0.0002	--		2.68E-02	3.58E-02		1.02E-02
<b>SILO</b>			<b>3.939E-02<sup>g</sup></b>	<b>3.93E-02</b>	<b>5.25E-02</b>	<b>1.497E-02<sup>g</sup></b>	<b>1.50E-02</b>
Weigh hopper baghouse stack <b>WEIGHOP</b>	0.0040	99%	<b>2.964E-02<sup>h</sup></b>	<b>5.93E-03</b>	<b>7.90E-03</b>	<b>1.128E-02<sup>h</sup></b>	<b>2.26E-03</b>
Truck loadout <b>TRUCKLOD</b>	0.0784	95%	<b>0.588</b>	<b>0.59</b>	<b>0.78</b>	<b>0.2234</b>	<b>0.22</b>

<sup>a</sup> Pounds per cubic yard of concrete.

<sup>b</sup> Cubic yards of concrete per day and per year.

<sup>c</sup> Pounds per hour on a 24-hour average and annual average.

The AERMOD analysis for a 300 cy/hr concrete batch plant demonstrated preconstruction compliance for TAPs using uncontrolled emissions and a 100-meter fence line radius. The uncontrolled emissions, however, were estimated using an older version of AP-42 Table 11.12-8. Using AP-42 factors from the most recent 06/06 edition, uncontrolled emissions of all TAPs for a 300 cy/hr plant were below the applicable screening emission level except for arsenic, nickel, and hexavalent chromium (see page 2 of the example calculation in Attachment 1. Each of these TAPs is a carcinogen, and is subject to an annual AACC. For the ISCST3 analyses, dispersion modeling was done for the controlled emissions of each of these three TAPs. The controlled TAPs emissions used in the ISCST3 analyses are summarized in Tables 7A and 7B.

**Table 7A. EMISSIONS RATES FOR SOURCES -- CONTROLLED TAPs EMISSIONS**

Modeling Case	ISCST3 300,000 cy/yr			ISCST3 400,000 cy/yr			
	Pollutant	Arsenic	Nickel	Cr (VI)	Arsenic	Nickel	Cr (VI)
Source	lb/hr <sub>YR</sub> <sup>a</sup>	lb/hr <sub>YR</sub>	lb/hr <sub>YR</sub>	lb/hr <sub>YR</sub>	lb/hr <sub>YR</sub>	lb/hr <sub>YR</sub>	lb/hr <sub>YR</sub>
Cement delivery to silo (with baghouse)	3.56E-08	3.51E-07	4.88E-08	4.75E-08	4.69E-07	6.50E-08	
Supplement delivery to silo (with baghouse)	1.25E-06	2.85E-06	4.58E-07	1.67E-06	3.80E-06	6.10E-07	
<b>SILO</b>	<b>1.286E-06</b>	<b>3.004E-06</b>	<b>5.068E-07</b>	<b>1.718E-06</b>	<b>4.269E-06</b>	<b>6.75E-07</b>	
Truck loadout: Cement and supplement delivery to silo (no controls) <b>TRUCKLOD</b>	<b>1.47E-06</b>	<b>5.75E-06</b>	<b>1.17E-06</b>	<b>1.96E-06</b>	<b>7.66E-06</b>	<b>1.56E-06</b>	

<sup>a</sup> Pounds per hour, annual average.

**Table 7B. EMISSIONS RATES FOR SOURCES – CONTROLLED TAPs EMISSIONS**

Modeling Case	ISCST3 500,000 cy/yr			[Reserved]		
	Arsenic	Nickel	Cr (VI)	Arsenic	Nickel	Cr (VI)
Pollutant	lb/hr <sup>a</sup>	lb/hr <sub>YR</sub>				
Source						
Cement delivery to silo (with baghouse)	5.94E-08	5.86E-07	8.13E-08			
Supplement delivery to silo (with baghouse)	2.08E-06	4.75E-06	7.63E-07			
<b>SILO</b>	<b>2.139E-06</b>	<b>5.33E-06</b>	<b>8.443E-07</b>			
Truck loadout: Cement and supplement delivery to silo (no controls) <b>TRUCKLOD</b>	<b>2.45E-06</b>	<b>9.58E-06</b>	<b>1.95E-06</b>			

<sup>a</sup>. Pounds per hour, annual average.

### 3.3 Results for Significant and Full Impact Analyses

A significant contribution analysis was not submitted for this application. Aspen submitted a full impact analysis for the proposed modification project. The results of the facility-wide modeling for criteria pollutants are shown in Table 8.

**Table 8. RESULTS OF FULL IMPACT ANALYSES – PM<sub>10</sub>**

Pollutant	Averaging Period	Modeled Design Concentration <sup>a</sup> (µg/m <sup>3</sup> ) <sup>b</sup>	Background Concentration (µg/m <sup>3</sup> )	Total Ambient Impact <sup>a</sup> (µg/m <sup>3</sup> )	NAAQS <sup>c</sup> (µg/m <sup>3</sup> )	Percent of NAAQS
ISCST3 Case 1. Low Production: 1,500 cy/day, 300,000 cy/yr, Fenceline at radius of 40 meters						
PM <sub>10</sub> <sup>d</sup>	24-hour	63.2	73	136.2	150	90.8% (73.2%) <sup>e</sup>
	Annual	11.2	26	37.2	50	74.4%
ISCST3 Case 2. Moderate Production: 2,400 cy/day, 400,000 cy/yr, Fenceline at radius of 60 meters						
PM <sub>10</sub> <sup>d</sup>	24-hour	79.8	73	152.8	150	102% (82.1%) <sup>e</sup>
	Annual	10.8	26	36.8	50	73.4%
<b>AERMOD Case 3. Moderate Production: 3,600 cy/day, 500,000 cy/yr, Fenceline at radius of 100 meters</b>						
PM <sub>10</sub> <sup>d</sup>	24-hour	53.3	73	126	150	<b>84.2%</b>
	Annual	5.53	26	31.5	50	<b>63.1%</b>
<b>ISCST3 Case 3. Moderate Production: 3,600 cy/day, 500,000 cy/yr, Fenceline at radius of 100 meters</b>						
PM <sub>10</sub> <sup>d</sup>	24-hour	83.8	73	156.8	150	<b>104.5% (84.2%)<sup>e</sup></b>
	Annual	7.91	26	33.9	50	<b>67.8%</b>
ISCST3 Case 4. High Production: 4,800 cy/day, 500,000 cy/yr, Fenceline at radius of 150 meters						
PM <sub>10</sub> <sup>d</sup>	24-hour	73.8	73	146.8	150	97.9% (78.9%) <sup>e</sup>
	Annual	4.86	26	30.9	50	61.7%

<sup>a</sup> Maximum 6<sup>th</sup> highest value (24-hour standard) for five years of meteorological data.

<sup>b</sup> Micrograms per cubic meter

<sup>c</sup> National ambient air quality standards

<sup>d</sup> Particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers

<sup>e</sup> AERMOD results for Case 3 indicate that using the currently approved AERMOD model would result in significantly lower predicted ambient impact than the ISCST3 analysis (about 20% lower, based on Case No.3 results). The estimated ambient impact for this case had AERMOD been run instead of ISCST3 is shown in brackets. This result was deemed acceptable to demonstrate preconstruction compliance with the 24-hr PM<sub>10</sub> NAAQS standard.

The results of the ISCST3 results for the controlled ambient impact for TAPs emissions are shown in Table 9.

<b>Table 9. RESULTS OF TAPs ANALYSIS - CONTROLLED EMISSIONS</b>				
<b>TAP</b>	<b>Averaging Period</b>	<b>Modeled Design Concentration<sup>a</sup> (µg/m<sup>3</sup>)<sup>b</sup></b>	<b>AACC<sup>c</sup> (µg/m<sup>3</sup>)</b>	<b>Percent of AACC</b>
<b>Case 1</b>	<b>1,500 cy/day</b>	<b>300,000 cy/year</b>	<b>40 meters</b>	
Arsenic	Annual	7.51E-05	2.3E-04	32.7%
Chromium (VI)	Annual	4.54E-05	8.3E-05	54.7%
Nickel	Annual	2.67E-04	4.23E-03	6.4%
<b>Case 2</b>	<b>2,400 cy/day</b>	<b>400,000 cy/year</b>	<b>60 meters</b>	
Arsenic	Annual	8.79E-05	2.3E-04	38.2%
Chromium (VI)	Annual	6.10E-05	8.3E-05	73.5%
Nickel	Annual	3.12E-04	4.23E-03	7.4%
<b>Case 3</b>	<b>3,600 cy/day</b>	<b>500,000 cy/year</b>	<b>100 meters</b>	
Arsenic	Annual	6.78E-05	2.3E-04	29.5%
Chromium (VI)	Annual	4.63E-05	8.3E-05	55.8%
Nickel	Annual	2.38E-04	4.23E-03	5.6%
<b>Case 4</b>	<b>4,800 cy/day</b>	<b>500,000 cy/year</b>	<b>150 meters</b>	
Arsenic	Annual	4.38E-05	2.3E-04	39.1%
Nickel	Annual	2.98E-05	8.3E-05	35.9%
Chromium (VI)	Annual	1.53E-04	4.23E-03	3.6%

<sup>a</sup> Maximum 1<sup>st</sup> highest value for five years of meteorological data.

<sup>b</sup> Micrograms per cubic meter

<sup>c</sup> Acceptable ambient concentration for carcinogens

#### 4.0 Conclusions

The ambient air impact analysis conducted by DEQ demonstrated to DEQ's satisfaction that emissions from a concrete batch plant facility that meets the criteria specified in Table 1 will not cause or significantly contribute to a violation of any air quality standard.

**Attachment 1.**  
**Sample Emissions Calculation – 3,600 cy/day and 500,000 cy/year**

**CRITERIA POLLUTANT EMISSION INVENTORY for Truck Mix Portland Concrete Batch Plant**

3/20/07 17:37

<b>Facility Information</b>		<b>Assumptions Implied or Stated in Application:</b>
Company: DEQ GENERIC MODEL - 3,600 cy/day and 500,000 cy/year	Facility ID: 777-XXXXX	Presumes this is an initial permit, not a modification
Permit No.: P-2007-XXXX	Source Type: Portland Concrete Batch Plant	See control assumptions
Manufacturer/Model:		Truck Mix (T) or Control Mix (C)? <input type="checkbox"/> T <input type="checkbox"/> C

<b>INCREASE IN PRODUCTION<sup>1</sup></b>			
Maximum Hourly Production Rate:	360	cy/hr	
Proposed Daily Production Rate:	3,600	cy/day	12.00
Proposed Maximum Annual Production Rate:	500,000	cy/year	
Cement Storage Silo Capacity:		m <sup>3</sup> of aerated cement	
Cement Storage Silo Large Compartment Capacity for cement only:		of the silo capacity	
Cement Storage Silo Small Compartment Capacity for cement or ash:		of the silo capacity	

Hours of operation per day at max capacity

**DEQ BI VERIFICATION WORKSHEET v. 032007**

Type: Purple text or numbers are meant to be changed. Black text or numbers and cases it's hand-wired or calculated. Review these before you change them.

Emissions Point	PM <sub>10</sub> Emission Factor <sup>1</sup> (lb/cy)		Controlled Emission Rate, Max (lb/yr) <sup>2</sup>	Controlled Emission Rate, 24 hour average (lb/yr) <sup>2</sup>		Controlled Emission Rate, annual average (Tyr) <sup>2</sup>		Control Assumptions:	
	Controlled	Uncontrolled		lb/yr <sup>2</sup>	lb/day <sup>2</sup>	lb/yr <sup>2</sup>	Tyr <sup>2</sup>		
Aggregate delivery to ground storage	0.0031	0.23	0.116	2.70	0.044	0.194	75%	Control: Water sprays	
Sand delivery to ground storage	0.0007	0.05	0.026	0.63	0.010	0.044	75%	Control: Water sprays	
Aggregate transfer to conveyor	0.0031	0.23	0.116	2.70	0.044	0.194	75%	Control: Water sprays	
Sand transfer to conveyor	0.0007	0.05	0.026	0.63	0.010	0.044	75%	Control: Water sprays	
Aggregate transfer to elevated storage	0.0031	0.23	0.116	2.70	0.044	0.194	75%	Control: Water sprays	
Sand transfer to elevated storage	0.0007	0.05	0.026	0.63	0.010	0.044	75%	Control: Water sprays	
Cement delivery to Silo (controlled EF)	0.0001		2.50E-02	1.26E-02	3.00E-01	4.76E-03	2.09E-02	0.00%	Baghouses or process equipment
Cement supplement delivery to Silo (controlled EF)	0.0002		5.36E-02	2.68E-02	6.44E-01	1.02E-02	4.47E-02	0.00%	Baghouses or process equipment
Weight hopper loading (sand & aggregate batcher loading)	0.0040		1.10E-02	6.93E-03	1.42E-01	2.28E-03	9.88E-03	99.00%	Baghouses or process equipment
Truck mix loading, Table 11.12-2, '0.278 lb/cy of cement flyash' x (491 lb cement + 73 lb flyash/cy concrete) / 2000 lb = 0.0784 lb/cy	0.0784		1.18	0.59	14.11	0.22	0.98	95.00%	Control: Automatic boot or respirator
Control mix loading, Table 11.12-2, '0.134 lb/cy of cement flyash' x (491 lb cement + 73 lb flyash/cy concrete) / 2000 lb = 0.0376 lb/cy	0.0000		0.00	0.00	0.00	0.00	0.00	95.00%	Control: Automatic boot or respirator
<b>Point Sources Total Emissions</b>			<b>4.21E-03</b>	<b>9.08E-02</b>	<b>4.63E-02</b>	<b>1.09E+00</b>	<b>1.72E-02</b>	<b>7.64E-02</b>	
Process Fugitive Emissions			0.0890	2.03	1.02	24.38	0.39	1.69	
Facility Wide Total Point Sources + Process Fugitives (Except for Road Dust and Windblown Dust)			0.0940	2.12	1.06	25.47	0.40	1.77	

**POINT SOURCE EMISSIONS for FACILITY CLASSIFICATION<sup>3</sup> Controlled EF at 2,628,000 cy/yr Tyr**

Facility Classification Total PM <sup>3</sup>	5.08E-03	6.67E+00
Facility Classification Total PM <sub>10</sub> <sup>3</sup>	3.02E-04	3.97E-01

<sup>1</sup> The EFs were calculated using EFs in lb/cy of material handled from Table 11.12-2, typical composition per cubic yard of concrete (1665 lb aggregate, 1428 lbs sand, 491 lbs cement, 73 lbs cement supplement, and 20 gal/yr of water = 4024 lb/cy), and closely match Table 11.12-5 values (version 4/06) when rounded to the same number of figures. AP-42 lists the same EFs for uncontrolled and controlled emissions, so control estimates are based on the assumed control levels input on the right hand side of the table.

<sup>2</sup> Max. hourly rate includes reductions associated with control assumptions

<sup>3</sup> Hourly emissions rate (24-hr average) = Max hourly emissions rate x (hrs per day) / 24

Daily emissions rate = max emissions rate (1-hr average) x proposed hrs/day

Annual average hourly emissions rate = EF (lb/cy) x proposed annual production rate (cy/yr) / (8760 hrs/yr)

Annual emissions rate = EF (lb/cy) x proposed annual production rate (cy/yr) / (2000 lb/1)

<sup>4</sup> Controlled EFs for PM = 0.0002 (cement silo) + 0.0003 (flyash silo) + 0.0079 (weight batcher) \* (1 - control/100)

for PM<sub>10</sub> = 0.0001 (cement silo) + 0.0002 (flyash silo) + 0.0040 (weight batcher) \* (1 - control/100)

<sup>5</sup> Emissions for Facility Classification are based on baghouses on process equipment, 24 hr day, 0700 hrs/yr = 7,200 cy/day, and 2,628,000 cy/yr

Emissions Point	Lead Emission Factor <sup>1</sup> (lb/cy of material loaded)	Increase in Emissions from this PTC				Emissions for Facility Classification	
		Emission Rate, Max (lb/yr)	Emission Rate, Modeling Threshold (lb/yr)	Emission Rate, Ocularity (lb/yr)	Emission Rate, Ocularity (lb/yr)	Point Source	Tyr
Cement delivery to silo <sup>2</sup>	1.09E-08	8.03E-07	2.93E-04	1.34E-03	4.01E-07	Point Source	3.52E-06
Cement supplement delivery to Silo <sup>3</sup>	5.20E-07	5.68E-06	2.08E-03	9.49E-03	2.85E-06	Point Source	2.49E-05
Truck Loadout (with 125% control)		3.62E-06	1.63E-05	5.59E-03	2.55E-02	Fugitive	
Control Mix (with 100% control)		0.00E+00	0.00E+00	0.00E+00	0.00E+00	Fugitive	
<b>Total</b>			<b>2.18E-05</b>	<b>7.96E-03</b>	<b>0.03E</b>	<b>Point Sources</b>	<b>2.88E-06</b>
DEQ Modeling Threshold			100	0.6			
Modeling Threshold			No	No			

<sup>1</sup> The emission factors are from AP-42, Table 11.12-8 (version 6/01/06)

<sup>2</sup> Max. hourly rate = EF x pound of cement/cy<sup>3</sup> of concrete x max. hourly concrete production rate (2000 lb/1)

<sup>3</sup> Annual = EF x pound of material/cy<sup>3</sup> of concrete x max. daily concrete production rate x (365/12)/2000 lb/1)

<sup>4</sup> Tyr = EF x pound of material/cy<sup>3</sup> of concrete x max. annual concrete production rate (2000 lb/1)

<sup>5</sup> lb/yr, daily avg = lb/cy x 3 months per yr / (8760/4) hrs per yr



## Attachment 2. "Fenceline" Radius Calculations

Concrete Batch Plant - Typical Plant Layout Modelling

3/9/2007

"Fenceline" or Ambient Air Boundary Coordinates

Radians = deg \* Pi/180  
 $x = Xoffset + c \cos(\text{Angle})$   
 $y = Yoffset + c \sin(\text{Angle})$

<b>CASE 1, 40 meter RADIUS</b>	<b>CASE 2, 60 meter RADIUS</b>	<b>CASE 3, 100 meter RADIUS</b>	<b>CASE 4, 125 meter RADIUS</b>
Radius c     40 (meters)	Radius c     60 (meters)	Radius c     75 (meters)	Radius c     125 (meters)
Origin Offset 0 (meters)	Origin Offset 0 (meters)	Origin Offset 0 (meters)	Origin Offset: 0 (meters)
Origin Offset 0 (meters)	Origin Offset 0 (meters)	Origin Offset 0 (meters)	Origin Offset: 0 (meters)

Angle (degrees)	EAST (x)	NORTH (y)	Angle (degrees)	EAST (x)	NORTH (y)	Angle (degrees)	EAST (x)	NORTH (y)	Angle (degrees)	EAST (x)	NORTH (y)
10	39.39	6.95	10	59.09	10.42	10	73.86	13.02	10	123.10	21.71
20	37.59	13.68	20	56.38	20.52	20	70.48	25.65	20	117.48	42.75
30	34.64	20.00	30	51.96	30.00	30	64.95	37.50	30	108.25	62.50
40	30.64	25.71	40	45.96	38.57	40	57.45	48.21	40	95.76	80.35
50	25.71	30.64	50	38.57	45.96	50	48.21	57.45	50	80.35	95.76
60	20.00	34.64	60	30.00	51.96	60	37.50	64.95	60	62.50	108.25
70	13.68	37.59	70	20.52	56.38	70	25.65	70.48	70	42.75	117.48
80	6.95	39.39	80	10.42	59.09	80	13.02	73.86	80	21.71	123.10
90	0.00	40.00	90	0.00	60.00	90	0.00	75.00	90	0.00	125.00
100	-6.95	39.39	100	-10.42	59.09	100	-13.02	73.86	100	-21.71	123.10
110	-13.68	37.59	110	-20.52	56.38	110	-25.65	70.48	110	-42.75	117.48
120	-20.00	34.64	120	-30.00	51.96	120	-37.50	64.95	120	-62.50	108.25
130	-25.71	30.64	130	-38.57	45.96	130	-48.21	57.45	130	-80.35	95.76
140	-30.64	25.71	140	-45.96	38.57	140	-57.45	48.21	140	-95.76	80.35
150	-34.64	20.00	150	-51.96	30.00	150	-64.95	37.50	150	-108.25	62.50
160	-37.59	13.68	160	-56.38	20.52	160	-70.48	25.65	160	-117.48	42.75
170	-39.39	6.95	170	-59.09	10.42	170	-73.86	13.02	170	-123.10	21.71
180	-40.00	0.00	180	-60.00	0.00	180	-75.00	0.00	180	-125.00	0.00
190	-39.39	-6.95	190	-59.09	-10.42	190	-73.86	-13.02	190	-123.10	-21.71
200	-37.59	-13.68	200	-56.38	-20.52	200	-70.48	-25.65	200	-117.48	-42.75
210	-34.64	-20.00	210	-51.96	-30.00	210	-64.95	-37.50	210	-108.25	-62.50
220	-30.64	-25.71	220	-45.96	-38.57	220	-57.45	-48.21	220	-95.76	-80.35
230	-25.71	-30.64	230	-38.57	-45.96	230	-48.21	-57.45	230	-80.35	-95.76
240	-20.00	-34.64	240	-30.00	-51.96	240	-37.50	-64.95	240	-62.50	-108.25
250	-13.68	-37.59	250	-20.52	-56.38	250	-25.65	-70.48	250	-42.75	-117.48
260	-6.95	-39.39	260	-10.42	-59.09	260	-13.02	-73.86	260	-21.71	-123.10
270	0.00	-40.00	270	0.00	-60.00	270	0.00	-75.00	270	0.00	-125.00
280	6.95	-39.39	280	10.42	-59.09	280	13.02	-73.86	280	21.71	-123.10
290	13.68	-37.59	290	20.52	-56.38	290	25.65	-70.48	290	42.75	-117.48
300	20.00	-34.64	300	30.00	-51.96	300	37.50	-64.95	300	62.50	-108.25
310	25.71	-30.64	310	38.57	-45.96	310	48.21	-57.45	310	80.35	-95.76
320	30.64	-25.71	320	45.96	-38.57	320	57.45	-48.21	320	95.76	-80.35
330	34.64	-20.00	330	51.96	-30.00	330	64.95	-37.50	330	108.25	-62.50
340	37.59	-13.68	340	56.38	-20.52	340	70.48	-25.65	340	117.48	-42.75
350	39.39	-6.95	350	59.09	-10.42	350	73.86	-13.02	350	123.10	-21.71
360	40.00	0.00	360	60.00	0.00	360	75.00	0.00	360	125.00	0.00

## **APPENDIX D – INITIAL LOCATION AERIAL PHOTO**



**STP Concrete Co., Inc.**  
Initial Location at 18400 Horseshoe Bend Road  
~ 4 miles north of Eagle, and ~1/4 mile west of Milepost 54 on Highway 55

