



STATE OF IDAHO
DEPARTMENT OF
ENVIRONMENTAL QUALITY

1410 NORTH HILTON • BOISE, IDAHO 83706 • (208) 373-0502

JAMES E. RISCH, GOVERNOR
TONI HARDESTY, DIRECTOR

March 27, 2007

Certified Mail No. 7005 1160 1550 2034

Corky Witherwax
Environmental Manager
Interstate Concrete and Asphalt Company
845 West Kathleen Avenue
Coeur d'Alene, Idaho 83815

RE: Facility ID No. 055-00048, Interstate Concrete and Asphalt Company, Rathdrum
Final Permit Letter

Dear Mr. Witherwax:

The Idaho Department of Environmental Quality (DEQ) is issuing Permit to Construct (PTC) No. P-060067 to Interstate Concrete and Asphalt Company, in accordance with IDAPA 58.01.01.200 through 228 (Rules for the Control of Air Pollution in Idaho).

This permit is based on your permit application received on December 28, 2006. This permit is effective immediately and replaces PTC No. P-040101, issued February 18, 2005, the terms and conditions of which no longer apply. This permit does not release Interstate Concrete and Asphalt Company from compliance with all other applicable federal, state, or local laws, regulations, permits, or ordinances.

A representative of the Coeur d'Alene Regional Office will contact you regarding a meeting with DEQ to discuss the permit terms and requirements. DEQ recommends the following representatives attend the meeting: your facility's plant manager, responsible official, environmental contact, and any operations staff responsible for day-to-day compliance with permit conditions.

Pursuant to General Provision 5 of your permit, it is required that Construction and Operation Notification be provided. Please provide this information as listed to DEQ's Coeur d'Alene Regional Office.

Pursuant to IDAPA 58.01.23, you, as well as any other entity, may have the right to appeal this final agency action within 35 days of the date of this decision. However, prior to filing a petition for a contested case, I encourage you to call Harbi Elshafei at (208) 373-0501 or at harbi.elshafei@deq.idaho.gov to address any questions or concerns you may have with the enclosed permit.

Sincerely,

A handwritten signature in black ink that reads "Mike Simon".

Mike Simon
Stationary Source Program Manager
Air Quality Division

MS\HE\bf

Project No. P-060067

Enclosures

c: Dan Redline, Coeur d'Alene Regional Office
Bill Rogers, Permit Coordinator
Harbi Elshafei, Permit Writer
Marilyn Seymore/ Pat Rayne, Air Quality Division
Laurie Kral, US EPA Region 10
Permit Binder
Source File
Phyllis Heitman (Ltr Only)
Reading File (Ltr Only)



**Air Quality
PERMIT TO CONSTRUCT
State of Idaho
Department of Environmental Quality**

PERMIT No.: P-060067
FACILITY ID No.: 055-00048
AQCR: 062 **CLASS:** SM80
SIC: 2951 **ZONE:** 11
UTM COORDINATE (km): 507.2, 5290.1

1. PERMITTEE

Interstate Concrete and Asphalt Company, Rathdrum

2. PROJECT

Permit to Construct Modification – Construction of a New Drum Mix Dryer

3. MAILING ADDRESS

845 West Kathleen Avenue

CITY

Coeur d'Alene

STATE

ID

ZIP

83815

4. FACILITY CONTACT

Corky Witherwax

TITLE

Environmental Manager

TELEPHONE

(208) 765-1144

5. RESPONSIBLE OFFICIAL

C. Patrick McFarlane

TITLE

President

TELEPHONE

(208) 765-1144

6. EXACT PLANT LOCATION

8849 W. Wyoming Ave., 0.5 miles west of Highway 41, Rathdrum, Idaho

COUNTY

Kootenai

7. GENERAL NATURE OF BUSINESS & KINDS OF PRODUCTS

Production of graded aggregates and hot mix asphalt

8. GENERAL CONDITIONS

This permit is issued according to IDAPA 58.01.01.200, Rules for the Control of Air Pollution in Idaho, and pertains only to emissions of air contaminants regulated by the state of Idaho and to the sources specifically allowed to be constructed or modified by this permit.

This permit (a) does not affect the title of the premises upon which the equipment is to be located; (b) does not release the permittee from any liability for any loss due to damage to person or property caused by, resulting from, or arising out of the design, installation, maintenance, or operation of the proposed equipment; (c) does not release the permittee from compliance with other applicable federal, state, tribal, or local laws, regulations, or ordinances; (d) in no manner implies or suggests that the Department of Environmental Quality (DEQ) or its officers, agents, or employees, assume any liability, directly or indirectly, for any loss due to damage to person or property caused by, resulting from, or arising out of design, installation, maintenance, or operation of the proposed equipment.

This permit will expire if construction has not begun within two years of its issue date or if construction is suspended for one year.

This permit has been granted on the basis of design information presented with its application. Changes of design or equipment may require DEQ approval pursuant to the Rules for the Control of Air Pollution in Idaho, IDAPA 58.01.01.200, et seq.

Harbi Elshafel

HARBI ELSHAFEL, PERMIT WRITER
DEPARTMENT OF ENVIRONMENTAL QUALITY

Mike Simon

MIKE SIMON, STATIONARY SOURCE PROGRAM MANAGER
DEPARTMENT OF ENVIRONMENTAL QUALITY

DATE ISSUED:

March 27, 2007

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Acronyms, Units, and Chemical Nomenclature

ASTM	American Society for Testing and Materials
AQCR	Air Quality Control Region
CFR	Code of Federal Regulations
CO	carbon monoxide
DEQ	Idaho Department of Environmental Quality
EPA	Environmental Protection Agency
gr/dscf	grain per dry standard cubic foot
HMA	hot mix asphalt
IDAPA	a numbering designation for all administrative rules in Idaho promulgated in accordance with the Idaho Administrative Procedures Act
km	kilometer
lb/hr	pound per hour
MMBtu/hr	million British thermal units per hour
O&M	operations and maintenance
PM	particulate matter
PM ₁₀	particulate matter with an aerodynamic diameter less than or equal to a nominal 10 micrometers
ppm	parts per million
PTC	permit to construct
RAP	Recycled asphalt pavement
SIC	Standard Industrial Classification
T/hr	tons per hour
T/yr	tons per any consecutive 12-month period
UTM	Universal Transverse Mercator

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Permittee:	Interstate Concrete and Asphalt Company	Facility ID No. 055-00048
Location:	Rathdrum, Idaho	

1. PERMIT TO CONSTRUCT SCOPE

Purpose

- 1.1 This Permit to Construct (PTC) is a permit modification to allow for the construction of a new drum mix dryer that is rated at 400 T/hr and replaces the CMI drum mix dryer and the baghouse which existed in PTC No. P-040101, issued February 18, 2005. The new drum mix dryer includes a new baghouse.

- 1.2 This PTC replaces PTC No. P-040101, issued February 18, 2005, the terms and conditions of which shall no longer apply.

Regulated Sources

Table 1.1 lists all sources of regulated emissions in this PTC.

Table 1.1 REGULATED EMISSIONS SOURCES

Permit Sections	Source Description	Emissions Control(s)
2	<u>Hot Mix Asphalt Plant</u> Type of HMA plant: Drum mix Maximum hot mix asphalt production rate: 400 T/hr HMA burner fuel type: Natural gas, propane, ASTM Grade 2 fuel oil, or used oil Drum dryer maximum rated heat input capacity: 120 MMBtu/hr	Baghouse

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2. HOT MIX ASPHALT PLANT

2.1 Process Description

Stockpiled aggregate is transferred to eight cold feed bins. Aggregate is dispensed from the bins onto slow moving feeder conveyors, which transfer the aggregate to the dryer. Recycled asphalt pavement (RAP) material is transferred from stockpiles to a live bottom bin. The bin feeds onto a conveyor to a lump breaker. From the lump breaker, a conveyor feeds the RAP material to the dryer where both aggregate and RAP are heated in the dryer. Aggregate and RAP travel through the rotating drum dryer countercurrent to the heating media. The material is then heated, dried, and mixed with liquid asphalt cement. The resulting hot mix asphalt (HMA) is then conveyed to hot storage bins until it can be loaded into dump trucks for transport off site or transferred via a conveyor to silos for temporary storage.

The hot mix asphalt plant has a maximum production rate of 400 T/hr.

2.2 Emissions Control Description

Particulate matter (PM) emissions from the hot mix asphalt drum dryer are controlled by a baghouse.

TABLE 2.1 HOT MIX ASPHALT PLANT EMISSIONS CONTROL DESCRIPTION

Emissions Unit(s) / Process(es)	Emissions Control Device	Emissions Point
Hot Mix Asphalt Plant	Baghouse	Baghouse stack

Emissions Limits

2.3 Asphalt Dryer PM Emissions Limits

Particulate matter (PM) emissions from the hot mix asphalt drum dryer baghouse stack, or any other stack, vent, or other functionally equivalent opening associated with the hot mix asphalt drum dryer, shall not exceed 0.04 grains per dry standard cubic foot (gr/dscf) or exhibit 20% opacity or greater in accordance with 40 CFR Part 60.92(a)(1).

2.4 Other PM Emissions Limits

Gases from systems for screening, handling, storing, and weighing hot aggregate, including those affected facilities associated with the RAP process line, shall not discharge into the atmosphere any gases which exhibit 20% opacity or greater as required by 40 CFR Part 60.92(a)(2). Opacity shall be determined by using EPA Method 9 (contained in 40 CFR Part 60).

2.5 Asphalt Dryer CO Emissions Limits

Carbon monoxide (CO) emissions from the hot mix asphalt drum dryer baghouse stack shall not exceed 96.2 tons per any consecutive 12-month period.

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2.6 Visible Emissions Limit

Emissions from the hot mix asphalt drum dryer stack, or any other stack, vent, or functionally equivalent opening associated with the hot mix asphalt drum dryer, shall not exceed 20% opacity for a period or periods aggregating more than three minutes in any 60-minute period as required by IDAPA 58.01.01.625. Opacity shall be determined by the procedures contained in IDAPA 58.01.01.625.

Operating Requirements

2.7 Reasonable Control of Fugitive Emissions

All reasonable precautions shall be taken to prevent particulate matter (PM) from becoming airborne in accordance with IDAPA 58.01.01.650-651. In determining what is reasonable, considerations will be given to factors such as the proximity of dust-emitting operations to human habitations and/or activities and atmospheric conditions that might affect the movement of PM. Some of the reasonable precautions include, but are not limited to, the following:

- Use, where practical, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads, or the clearing of lands.
- Application, where practical, of asphalt, water, or suitable chemicals to, or covering of, dirt roads, material stockpiles, and other surfaces which can create dust.
- Installation and use, where practical, of hoods, fans, and fabric filters or equivalent systems to enclose and vent the handling of dusty materials. Adequate containment methods should be employed during sandblasting or other operations.
- Covering, where practical, of open-bodied trucks transporting materials likely to give rise to airborne dusts.
- Paving of roadways and their maintenance in a clean condition, where practical.
- Prompt removal of earth or other stored material from streets, where practical.

2.8 Dryer Burner Fuel

The fuel supplied to the hot mix asphalt drum dryer shall be natural gas, liquefied petroleum gas (propane), ASTM Grade 2 fuel oil, or used oil. Any used oil supplied to the hot mix asphalt drum dryer shall meet the specifications in 40 CFR 279.11, with the exception of total halogens, as provided in Permit Condition 2.9. Total halogens are limited to 1,000 ppm.

2.9 Used Oil Fuel Specifications

In accordance with 40 CFR 279.11, with the exception of total halogens which are limited to 1,000 ppm, used oil burned for energy recovery shall not exceed any of the allowable levels of the constituents and property listed in Table 2.2.

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TABLE 2.2 USED OIL SPECIFICATIONS¹

Constituent/property	Allowable level
Arsenic	5 ppm ² maximum
Cadmium	2 ppm maximum
Chromium	10 ppm maximum
Lead	100 ppm maximum
Flash point	100 deg. F minimum
Total halogens	1,000 ppm maximum

¹ The specification does not apply to mixtures of used oil and hazardous waste that continue to be regulated as hazardous waste (see 40 CFR 279.10(b)).

² parts per million

2.10 Fuel Oil and Used Oil Sulfur Content Limit

- No ASTM Grade 2 fuel oil containing sulfur in excess of 0.5% by weight shall be burned in the hot mix asphalt drum dryer.
- No used oil fuel containing sulfur in excess of 0.5% by weight shall be burned in the hot mix asphalt drum dryer.

2.11 Hot mix Asphalt Production Limit

The production rate of the hot mix asphalt plant shall not exceed a maximum of 1,480,000 tons of hot mix asphalt per any consecutive 12-month period.

2.12 Baghouse Monitoring Equipment

The permittee shall, in accordance with manufacturer specifications, install, calibrate, maintain, and operate equipment to continuously measure the pressure differential across the hot mix asphalt drum dryer baghouse.

2.13 Operations and Maintenance Manual

Within 60 days of permit issuance, the permittee shall have developed an O&M manual for the baghouse, which controls the PM emissions from the hot mix asphalt drum dryer. The O&M manual shall describe the procedures that will be followed to comply with General Provision 2 and the manufacturer specifications for the baghouse. The manual shall contain, at a minimum, the pressure drop range for the baghouse. The manual shall remain on site at all times and shall be made available to DEQ representatives upon request. Within 30 days of O&M manual development the permittee shall submit a copy of the manual to DEQ at the following address:

Air Quality Permit Compliance
 Department of Environmental Quality
 Coeur d'Alene Regional Office
 2110 Ironwood Parkway
 Coeur d'Alene, Idaho 83814

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2.14 Pressure Drop Across the Baghouse

The pressure drop across the baghouse shall be maintained within manufacturer and O&M manual specifications. Documentation of both the manufacturer and O&M manual operating pressure drop specifications shall remain on site at all times and shall be made available to DEQ representatives upon request.

2.15 Hours of Operation Limit

The operation of the hot mix asphalt plant shall not exceed a maximum of 3,700 hours per any consecutive 12-month period.

Monitoring and Recordkeeping Requirements

2.16 Operating Parameters

The following parameters shall be monitored and recorded. Records of this information shall remain on site for the most recent five-year period and shall be made available to DEQ representatives upon request.

- Pressure drop across the baghouse once daily when the drum dryer is operating.
- Hot mix asphalt production in tons per month and tons per any consecutive 12 month period (tons per year).
- Hot mix asphalt hours of operation in hours per month and hours per any consecutive 12-month period.

2.17 Reasonable Control Measures

The permittee shall conduct a monthly facility-wide inspection of potential sources of fugitive emissions during daylight hours and under normal operating conditions to ensure that the methods used to reasonably control fugitive emissions are effective. If fugitive emissions are not being reasonably controlled, the permittee shall take corrective action as expeditiously as practicable. The permittee shall maintain records of the results of each fugitive emissions inspection. The records shall include, at a minimum, the date of each fugitive emissions inspection and a description of the following: the permittee's assessment of the conditions existing at the time fugitive emissions were present (if observed), any corrective action taken in response to the fugitive emissions, and the date the corrective action was taken. The monthly inspection is not required when the facility is not in operation.

Records of each facility-wide fugitive emissions inspection shall remain on site for the most recent five-year period and shall be made available to DEQ representatives upon request.

2.18 Visible Emissions Monitoring

The permittee shall conduct a monthly inspection of visible emissions from the hot mix asphalt drum dryer baghouse stack during daylight hours and under normal operating conditions. The inspection shall consist of a see/no see evaluation of visible emissions. If any visible emissions are present from the hot mix asphalt drum dryer baghouse stack, the permittee shall either take appropriate corrective action as expeditiously as practicable, or perform a Method 9 opacity test in accordance with the procedures outlined in IDAPA 58.01.01.625. A minimum of 30 observations shall be recorded when conducting the

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opacity test. If opacity is greater than 20% for a period or periods aggregating more than three minutes in any 60-minute period, the permittee shall take all necessary corrective action and report the exceedance in accordance with IDAPA 58.01.01.130-136. The permittee shall maintain records of the results of each visible emissions inspection and each opacity test when conducted. The records shall include, at a minimum, the date and results of each inspection and test and a description of the following: the permittee's assessment of the conditions existing at the time visible emissions are present (if observed), any corrective action taken in response to the visible emissions, and the date corrective action was taken. The monthly visible emissions inspection is not required when the facility is not in operation.

Records of each facility-wide visible emissions inspection shall remain on site for the most recent five-year period and shall be made available to DEQ representatives upon request.

2.19 Performance Testing Requirements

2.19.1 Within 60 days after achieving the maximum production rate at which the affected facility will operate but not later than 180 days after initial start up of the source, a performance test shall be conducted on the hot mix asphalt plant under worst-case normal operating conditions in accordance with 40 CFR 60.93, IDAPA 58.01.01.157, and General Provision 6 of this permit. The performance test shall be conducted to demonstrate compliance with the applicable PM standards defined in 40 CFR 60.92. The following shall be monitored and recorded during the performance tests:

- The hourly production rate of the hot mix asphalt plant expressed as tons per hour.
- The pressure drop across the baghouse.
- The visible emissions observed during the performance tests.

2.19.2 The permittee shall conduct performance tests at a frequency of no less than once every five years to demonstrate compliance with Permit Condition 2.3.

2.20 Operations in PM₁₀ nonattainment Areas

The permittee shall not operate the HMA plant in any PM₁₀ nonattainment area or proposed nonattainment area without first obtaining a permit which specifically allows for operations in a PM₁₀ nonattainment area or proposed PM₁₀ nonattainment area.

2.21 Used Oil Fuel Certification

The permittee shall demonstrate compliance with the used oil fuel specifications in Permit Condition 2.9 by obtaining a used oil fuel certification from the used oil fuel supplier on an as-received basis. The certification shall include the following information:

- The name and address of the used oil supplier.
- The measured concentration, expressed as ppm, of each constituent listed in Table 2.2.
- The flash point of the used oil expressed as degrees Fahrenheit.
- The analytical method or methods used to determine the concentration of each constituent and property (flash point) listed in Table 2.2.
- The date and location of each sample.

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- The date of each certification analysis.

Records of each certification shall remain on site for the most recent five-year period and shall be made available to DEQ representatives upon request.

Reporting Requirements

2.22 Performance Test Protocol

At least 30 days prior to conducting any emission test, the permittee is encouraged to submit a written performance test protocol to DEQ in accordance with IDAPA 58.01.01.157.01.a.

2.23 Performance Test Report

In accordance with IDAPA 58.01.01.157.04, the permittee shall submit a written report of the performance test results to DEQ within 30 days of completion of the test.

2.24 Sulfur Content Monitoring

The permittee shall maintain purchase records or equivalent from the manufacturer that show the sulfur content of the fuel oil and used oil delivered to the facility on an as-received basis. Records of this information shall remain on site for the most recent five-year period and shall be made available to DEQ representatives upon request.

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3. PERMIT TO CONSTRUCT GENERAL PROVISIONS

General Compliance

1. The permittee has a continuing duty to comply with all terms and conditions of this permit. All emissions authorized herein shall be consistent with the terms and conditions of this permit and the Rules for the Control of Air Pollution in Idaho. The emissions of any pollutant in excess of the limitations specified herein, or noncompliance with any other condition or limitation contained in this permit, shall constitute a violation of this permit and the Rules for the Control of Air Pollution in Idaho, and the Environmental Protection and Health Act, Idaho Code §39-101, et seq.

[Idaho Code §39-101, et seq.]

2. The permittee shall at all times (except as provided in the Rules for the Control of Air Pollution in Idaho) maintain in good working order and operate as efficiently as practicable, all treatment or control facilities or systems installed or used to achieve compliance with the terms and conditions of this permit and other applicable Idaho laws for the control of air pollution.

[IDAPA 58.01.01.211, 5/1/94]

3. Nothing in this permit is intended to relieve or exempt the permittee from the responsibility to comply with all applicable local, state, or federal statutes, rules and regulations.

[IDAPA 58.01.01.212.01, 5/1/94]

Inspection and Entry

4. Upon presentation of credentials, the permittee shall allow DEQ or an authorized representative of DEQ to do the following:
 - a. Enter upon the permittee’s premises where an emissions source is located or emissions related activity is conducted, or where records are kept under conditions of this permit;
 - b. Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;
 - c. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit; and
 - d. As authorized by the Idaho Environmental Protection and Health Act, sample or monitor, at reasonable times, substances or parameters for the purpose of determining or ensuring compliance with this permit or applicable requirements.

[Idaho Code §39-108]

Construction and Operation Notification

5. The permittee shall furnish DEQ written notifications as follows in accordance with IDAPA 58.01.01.211:
 - a. A notification of the date of initiation of construction, within five working days after occurrence;
 - b. A notification of the date of any suspension of construction, if such suspension lasts for one year or more;

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- c. A notification of the anticipated date of initial start-up of the stationary source or facility not more than sixty days or less than thirty days prior to such date;
- d. A notification of the actual date of initial start-up of the stationary source or facility within fifteen days after such date; and
- e. A notification of the initial date of achieving the maximum production rate, within five working days after occurrence - production rate and date.

[IDAPA 58.01.01.211, 5/1/94]

Performance Testing

- 6. If performance testing (air emissions source test) is required by this permit, the permittee shall provide notice of intent to test to DEQ at least 15 days prior to the scheduled test date or shorter time period as approved by DEQ. DEQ may, at its option, have an observer present at any emissions tests conducted on a source. DEQ requests that such testing not be performed on weekends or state holidays.

All performance testing shall be conducted in accordance with the procedures in IDAPA 58.01.01.157. Without prior DEQ approval, any alternative testing is conducted solely at the permittee's risk. If the permittee fails to obtain prior written approval by DEQ for any testing deviations, DEQ may determine that the testing does not satisfy the testing requirements. Therefore, at least 30 days prior to conducting any performance test, the permittee is encouraged to submit a performance test protocol to DEQ for approval. The written protocol shall include a description of the test method(s) to be used, an explanation of any or unusual circumstances regarding the proposed test, and the proposed test schedule for conducting and reporting the test.

Within 30 days following the date in which a performance test required by this permit is concluded, the permittee shall submit to DEQ a performance test report. The written report shall include a description of the process, identification of the test method(s) used, equipment used, all process operating data collected during the test period, and test results, as well as raw test data and associated documentation, including any approved test protocol.

[IDAPA 58.01.01.157, 4/5/00]

Monitoring and Recordkeeping

- 7. The permittee shall maintain sufficient records to ensure compliance with all of the terms and conditions of this permit. Records of monitoring information shall include, but not be limited to the following: (a) the date, place, and times of sampling or measurements; (b) the date analyses were performed; (c) the company or entity that performed the analyses; (d) the analytical techniques or methods used; (e) the results of such analyses; and (f) the operating conditions existing at the time of sampling or measurement. All monitoring records and support information shall be retained for a period of at least five years from the date of the monitoring sample, measurement, report, or application. Supporting information includes, but is not limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation and copies of all reports required by this permit. All records required to be maintained by this permit shall be made available in either hard copy or electronic format to DEQ representatives upon request.

[IDAPA 58.01.01.211, 5/1/94]

Excess Emissions

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8. The permittee shall comply with the procedures and requirements of IDAPA 58.01.01.130-136 for excess emissions due to startup, shutdown, scheduled maintenance, safety measures, upsets and breakdowns.

[IDAPA 58.01.01.130-136, 4/5/00]

Certification

9. All documents submitted to DEQ, including, but not limited to, records, monitoring data, supporting information, requests for confidential treatment, testing reports, or compliance certification shall contain a certification by a responsible official. The certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document(s) are true, accurate, and complete.

[IDAPA 58.01.01.123, 5/1/94]

False Statements

10. No person shall knowingly make any false statement, representation, or certification in any form, notice, or report required under this permit, or any applicable rule or order in force pursuant thereto.

[IDAPA 58.01.01.125, 3/23/98]

Tampering

11. No person shall knowingly render inaccurate any monitoring device or method required under this permit or any applicable rule or order in force pursuant thereto.

[IDAPA 58.01.01.126, 3/23/98]

Transferability

12. This permit is transferable in accordance with procedures listed in IDAPA 58.01.01.209.06.

[IDAPA 58.01.01.209.06, 4/11/06]

Severability

13. The provisions of this permit are severable, and if any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.