



STATE OF IDAHO  
DIVISION OF  
ENVIRONMENTAL QUALITY

2110 Ironwood Parkway • Coeur d'Alene, Idaho 83814-2648 • (208) 769-1422

Dirk Kempthorne, Governor  
C. Stephen Allred, Administrator

February 18, 2000

**CERTIFIED MAIL # Z 440 612 724**

Fred R. Hobbs  
Project/Environmental Engineer  
Acme Materials & Construction  
Post Office Box 2503  
Spokane, WA 99220

RE: P-990147, Acme Materials & Construction, Portable  
(Portable Hot-Mix Asphalt Plant, Permit to Construct No. 777-00225)

Dear Mr. Hobbs:

On November 10, 1999, the Idaho Department of Health and Welfare, Division of Environmental Quality (DEQ), received a Permit to Construct (PTC) application from Acme Materials & Construction for a portable hot-mix asphalt facility. The facility is to be initially located near Post Falls, Idaho. Based on review of the application and all applicable state and federal rules and regulations, DEQ finds that this project meets the provisions of IDAPA 16.01.01.200 (*Rules for the Control of Air Pollution in Idaho*). Enclosed is modified PTC No. 777-00225 which supercedes PTC No. 777-00225 dated August 14, 1998.

Enclosed is a copy of the Portable Equipment Registration and Relocation Form that is required to be completed and submitted to DEQ at least ten (10) days prior to relocation of any equipment covered by this permit. Also enclosed are copies of maps showing all nonattainment areas within the state of Idaho.

This permit does not release the Permittee from compliance with all other applicable federal, state, local, or tribal laws, regulations, and ordinances. With regard to collocation with another portable facility, conservative assumptions were used to derive the throughput limitations. If this throughput is too restrictive for a particular project, contact DEQ prior to collocation and request a detailed site-specific analysis.

Please pay particular attention to the reporting requirements contained in Paragraph E of the General Provisions section of the permit. This information is needed to properly track the progress of the permit. Please refer to the appropriate permit number when submitting reports required in the Reporting Requirements section of the permit.

You are strongly encouraged to request a meeting with DEQ to discuss the permit terms and requirements with which your facility must comply. Mr. Tom Harman, of the Coeur D'Alene Regional Office, will contact you regarding this meeting. DEQ strongly recommends that in addition to your facility's plant manager, your responsible official, environmental contact, and any operations staff responsible for day-to-day compliance with permit conditions also attend the meeting.

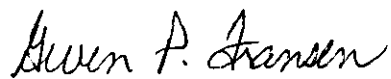
You, as well as any other entity, may have the right to appeal this final agency action pursuant to the Idaho Department of Health and Welfare Rules, Title 5, Chapter 3, "Rules Governing Contested Case Proceedings and Declaratory Rulings," by filing a petition with the Hearings Coordinator, Department of Health and Welfare, Administrative Procedures Section, 450 West State Street, Tenth Floor, Boise, Idaho 83720-5450, within thirty-five (35) days of the date of this decision. However, DEQ encourages you to contact the Air Quality

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Permit Program to address any concerns you may have with the enclosed permit prior to filing a petition for a contested case.

If you have any questions regarding the terms or conditions of the enclosed permit, please contact Tom Harman, at (208) 769-1422.

Sincerely,



Gwen P. Fransen  
Regional Administrator  
Coeur d'Alene Regional Office

GF/BR/ty TH/vh 81508 G:\XFER\HARMAN\VONNIE\LTRHOBBS.WPD

Enclosures

cc:	T. Harman, Coeur D'Alene RO	Coeur d'Alene RO
	P. Rayne, AFS	Lewiston RO
	R. Wilkosz, AQP	Boise RO
	L. Kral, EPA Region X	Twin Falls RO
	Permit File Manual	Pocatello RO
	Database/Source File (777-00225)	Idaho Falls RO
	Bill Rogers, TSO	RO Source File
	RO COF	

<p><b>STATE OF IDAHO</b></p> <p><b>PERMIT TO CONSTRUCT AN AIR POLLUTION EMITTING SOURCE</b></p>	<p><b>PERMIT NUMBER</b></p> <p style="text-align: center;">7 7 7 - 0 0 2 2 5</p> <table style="width:100%; border: none;"> <tr> <td style="width:33%;"><b>AQCR</b></td> <td style="width:33%;"><b>CLASS</b></td> <td style="width:33%;"><b>SIC</b></td> </tr> <tr> <td style="text-align: center;">□ □ □</td> <td style="text-align: center;">A 2</td> <td style="text-align: center;">2 9 5 1</td> </tr> <tr> <td><b>ZONE</b></td> <td colspan="2"><b>UTM COORDINATE (km)</b></td> </tr> <tr> <td style="text-align: center;">□ □</td> <td style="text-align: center;">□ □ □ □</td> <td style="text-align: center;">□ □ □ □ □ □</td> </tr> </table>	<b>AQCR</b>	<b>CLASS</b>	<b>SIC</b>	□ □ □	A 2	2 9 5 1	<b>ZONE</b>	<b>UTM COORDINATE (km)</b>		□ □	□ □ □ □	□ □ □ □ □ □
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<b>ZONE</b>	<b>UTM COORDINATE (km)</b>												
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1. **PERMITTEE**  
Acme Materials & Construction

2. **PROJECT**  
Portable Hot-Mix Asphalt Plant - Cedarapids 8830 ADM

<b>3. MAILING ADDRESS</b> Post Office Box 2503	<b>CITY</b> Spokane	<b>STATE</b> WA	<b>ZIP CODE</b> 99220
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<b>4. SITE LOCATION COUNTY</b> Portable	<b>NO. OF FULL-TIME EMPLOYEES</b> 25	<b>PROPERTY AREA AT SITE (Acreage)</b> Varies
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<b>5. PERSON TO CONTACT</b> Fred R. Hobbs	<b>TITLE</b> Project/Environmental Engineer	<b>TELEPHONE</b> (509) 535-3081
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6. **EXACT PLANT LOCATION**  
Portable

7. **GENERAL NATURE OF BUSINESS & KINDS OF PRODUCTS**  
Hot-Mix Asphalt Production (Including Aggregate, Asphalt, and Concrete Production when Collocated)

8. **GENERAL CONDITIONS**

This permit is issued according to the *Rules for the Control of Air Pollution in Idaho*, Section 16.01.01.200, and pertains only to emissions of air contaminants that are regulated by the State of Idaho and to the sources specifically allowed to be constructed by this permit.

This permit (a) does not affect the title of the premises upon which the equipment is to be located, (b) does not release the Permittee from any liability for any loss due to damage to person or property caused by, resulting from, or arising out of the design, installation, maintenance, or operation of the proposed equipment, (c) does not release the Permittee from compliance with other applicable federal, state, tribal, or local laws, regulations, or ordinances, (d) in no manner implies or suggests that the Idaho Department of Health and Welfare, Division of Environmental Quality (DEQ) or its officers, agents, or employees, assumes any liability, directly or indirectly, for any loss due to damage to person or property caused by, resulting from, or arising out of design, installation, maintenance, or operation of the proposed equipment.

This permit is not transferable to another person, place, piece or set of equipment. This permit will expire if construction has not begun within two years of its issue date or if construction is suspended for one year.

This permit has been granted on the basis of design information presented with its application. Changes of design or equipment may require Department approval pursuant to the *Rules for the Control of Air Pollution in Idaho*, IDAPA 16.01.01.200, et. seq.

<p><i>Austin P. Johnson 2/22/00</i></p> <p><b>REGIONAL ADMINISTRATOR, COEUR D'ALENE REGIONAL OFFICE</b></p> <p><b>DIVISION OF ENVIRONMENTAL QUALITY</b></p>	<p><b>DATE: February 18, 2000</b></p>
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**PERMIT TO CONSTRUCT  
PERMITTEE, PROJECT, AND LOCATION**

Acme Materials & Construction  
Hot-Mix Asphalt Plant  
Portable

**PERMIT NUMBER**

7 7 7 - 0 0 2 2 5

**SOURCE**

Portable Hot-Mix Asphalt Plant - Cedarapids 8830 ADM

**A. STATEWIDE REQUIREMENTS**

The Permittee shall comply with the following sourcewide conditions when the hot-mix asphalt facility is operated anywhere (nonattainment, attainment, or unclassifiable areas) within the state of Idaho.

**A.1 EMISSION LIMITS**

**A.1.1 Asphalt Dryer Emission Limits**

Particulate matter (PM) emissions from the hot-mix asphalt dryer stack shall not exceed 0.04 grains per dry standard cubic foot (gr/dscf), nor shall and oxides of nitrogen (NOx) emissions from the hot-mix asphalt dryer stack exceed any corresponding emission rate limit listed in Appendix A of this permit.

**A.1.2 Other Particulate Matter Emission Limits**

Gases from systems for screening, handling, storing, and weighing hot aggregate which emanate from a stack, vent, or other functionally equivalent opening; shall not contain PM emissions in excess of 0.04 grains per dry standard cubic foot (gr/dscf).

**A.1.3 Opacity Limit**

Emissions emanating from any stack, vent, or other functionally equivalent opening, shall not exceed twenty percent (20%) opacity for a period or periods aggregating more than three (3) minutes in any sixty (60) minute period as required in IDAPA 16.01.01.625 (*Rules for the Control of Air Pollution in Idaho*). Opacity shall be determined using the procedures contained in IDAPA 16.01.01.625.

**A.1.4 Visual Determination of Fugitive Emissions at Property Boundary**

Fugitive emissions shall not be observed leaving the property boundary for a period or periods aggregating more than three (3) minutes in any sixty (60) minute period. Visible emissions shall be determined by Method 22, 40 CFR Part 60, Appendix A, or a DEQ-approved alternative method.

**A.2 OPERATING REQUIREMENTS**

**A.2.1 Reasonable Control of Fugitive Emissions**

All reasonable precautions shall be taken to prevent particulate matter from becoming airborne as required in IDAPA 16.01.01.651. In determining what is reasonable, considerations will be given to factors such as the proximity of dust-emitting operations to human habitations and/or activities and atmospheric conditions which might affect the movement of particulate matter. Some of the reasonable precautions include, but are not limited to, the following:

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- A.2.1.1 Use, where practical, of water or chemicals for control of dust in the demolition of existing buildings or structures, construction operations, the grading of roads, or the clearing of lands;
- A.2.1.2 Application, where practical, of asphalt, oil, water or suitable chemicals to, or covering of, dirt roads, material stockpiles, and other surfaces which can create dust;
- A.2.1.3 Installation and use, where practical, of hoods, fans, and fabric filters or equivalent systems to enclose and vent the handling of dusty materials. Adequate containment methods should be employed during sandblasting or other operations;
- A.2.1.4 Covering, where practical, of open-bodied trucks transporting materials likely to give rise to airborne dusts;
- A.2.1.5 Paving of roadways and their maintenance in a clean condition, where practical; or
- A.2.1.6 Prompt removal of earth or other stored material from streets, where practical.
- A.2.2 Dryer Burner Fuel Limits
- The burner fuel shall be either natural gas, or propane gas only.
- A.2.3 Monitoring Equipment
- The Permittee shall install, calibrate, maintain, and operate, in accordance with manufacturer's specifications, equipment to continuously measure the pressure differential across the air pollution control equipment and the scrubbing media flowrate to the air pollution control equipment. A scrubbing media flowrate monitor is required only if a wet scrubber is used to control some or all of the emissions from the hot-mix asphalt plant.
- A.2.4 Operations and Maintenance Manual Requirements
- Within sixty (60) days after startup, the Permittee shall have developed an Operations and Maintenance (O&M) Manual for the air pollution control device which describes the procedures that will be followed to comply with General Provision B and the air pollution control device requirements contained in this permit. The manual shall remain on site at all times and shall be available to DEQ representatives upon request.
- A.2.5 Pressure Drop Across Air Pollution Control Device
- The pressure drop across the air pollution control device shall be maintained within the manufacturer's and O&M Manual's specifications. Documentation of both the manufacturer's and O&M Manual's operating pressure drop specifications shall remain on site at all times and shall be available to DEQ representatives upon request.

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**A.2.6 Scrubbing Media Flowrate**

When a wet scrubber is utilized, the scrubbing media flowrate to the air pollution control device shall be maintained within manufacturer's and O&M Manual's specifications. Documentation of the manufacturer's and O&M Manual's operating scrubbing media specifications shall remain on site at all times and shall be available to DEQ representatives upon request.

**A.3 MONITORING AND RECORDKEEPING REQUIREMENTS**

**A.3.1 Operating Parameters**

The following parameters shall be monitored and recorded when operating. The most recent two (2) years' compilation of data shall be kept on site, in a log, and be available to DEQ representatives upon request:

A.3.1.1 Pressure drop across the air pollution control device once on a daily basis.

A.3.1.2 When a wet scrubber is utilized, the scrubbing media flowrate to the air pollution control device once on a daily basis.

A.3.1.3 Hot-mix asphalt production in tons per day (T/day) and tons per month (T/mo).

**A.3.2 Reasonable Control Measures**

The Permittee shall monitor and record in a log, during operation, the periodic method(s) used to reasonably control emissions from this facility. The log shall include the type of control used (e.g., water, environmentally safe chemical dust suppressants, etc.), as well as the circumstances under which no controls are used. The most recent two (2) years' compilation of data shall be kept on site and shall be available to DEQ representatives upon request.

**A.3.3 Monitor Generator Hours of Operation**

The Permittee shall monitor and record the generator's hours of operation on a DAILY AND/OR MONTHLY basis if generator hours of operation are limited in Sections B, C, or D of this permit. The most recent two (2) years' compilation of data shall be kept on site, in a log, and shall be made available to DEQ representatives upon request.

**A.3.4 40 CFR 670.93 Initial Performance Testing Requirements**

The Permittee shall conduct a performance test on the hot-mix asphalt facility in accordance with 40 CFR 60.93, IDAPA 16.01.01.157 and General Provision F of this permit. The performance test shall be conducted to demonstrate compliance with the applicable particulate matter standards defined in 40 CFR 60.92.

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**A.3.5 Opacity and Visible Emissions Testing**

The Permittee shall conduct a visual determination of opacity from this hot-mix asphalt facility stack and a visual determination of emissions at the property boundary in accordance with IDAPA 16.01.01.157 and General Provision F of this permit.

**A.4. REPORTING REQUIREMENTS**

**A.4.1 Performance Test Protocol**

Prior to conducting any emission test, the Permittee is strongly encouraged to submit in writing to DEQ, at least thirty (30) days in advance, a performance test protocol in accordance with IDAPA 16.01.01.157.01.a.

**A.4.2 Performance Test Report**

In accordance with IDAPA 16.01.01.157.04, the Permittee shall submit a written report of the performance test results to DEQ within thirty (30) days of completion of the test.

**A.4.3 Relocation**

All existing portable equipment shall be registered. At least ten (10) days prior to relocation of any equipment covered by this permit, the Permittee shall submit a complete Portable Equipment Registration and Relocation Form (supplied by DEQ) in accordance with IDAPA 16.01.01.500, by including the following information:

A.4.3.1 Exact location of the new site of operations;

A.4.3.2 Startup date at the new site of operations and the duration of operations at the new site;

A.4.3.3 Equipment to be used at the new site;

A.4.3.4 A scaled plot plan clearly showing the property boundary of the new site; and

A.4.3.5 Other permitted portable sources the unit will be collocated with at the new site of operations (i.e., hot-mix asphalt plant, cement plant, or rock crusher).

**A.4.4 Certification of Documents**

All documents, including, but not limited to, application forms for Permits to Construct, monitoring data, supporting information, requests for confidential treatment, testing reports, and compliance certifications submitted to DEQ shall contain a certification by a responsible official in accordance with IDAPA 16.01.01.123. The certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document(s) are true, accurate, and complete.

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**B. ATTAINMENT OR UNCLASSIFIABLE AREA REQUIREMENTS WHEN NOT COLLOCATED**

The Permittee shall comply with the conditions in Section A of this permit and the following permit conditions when the hot-mix asphalt facility is operated in any attainment or unclassifiable areas, and when it is not collocated, within the state of Idaho.

**B.1 OPERATING REQUIREMENTS**

**B.1.1 Facility Throughput Limits**

The production rate of the hot-mix asphalt facility shall not exceed a maximum of one million, five hundred eight thousand, seven hundred seventy-four tons per any consecutive 12-month period (1,508,774 T/yr) when located in any attainment or unclassifiable area.

**B.1.2 Collocation Requirements**

When the hot-mix asphalt facility is to be collocated with another portable hot-mix asphalt plant, rock crushing plant, or concrete batch plant; the collocation requirements of Section C of this permit must be complied with.

**B.1.3 Generator Hours of Operation**

The generator(s) shall not be operated more than five thousand twenty-nine hours per any consecutive 12-month period (5,029 hr/yr) when located in any attainment or unclassifiable area.

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**C. ATTAINMENT OR UNCLASSIFIABLE AREA REQUIREMENTS WHEN COLLOCATED**

The Permittee shall comply with the conditions in Section A of this permit and the following permit conditions when the hot-mix asphalt facility is to be collocated with another portable hot-mix asphalt plant, rock crushing plant, or concrete batch plant within the state of Idaho. The hot-mix asphalt facility may only collocate with either one (1) portable rock crushing plant, one (1) portable concrete batch plant, or one (1) other portable hot-mix asphalt plant which has been permitted to specifically allow collocation.

**C.1 OPERATING REQUIREMENTS**

**C.1.1 Collocation Areas**

The hot-mix asphalt facility may collocate in attainment or unclassifiable areas only. The Permittee shall not collocate in a nonattainment area, or proposed nonattainment area, without obtaining a permit which specifically allows for collocation in a nonattainment area.

**C.1.2 Number of Portable Sources**

The hot-mix asphalt facility may only collocate with either one (1) portable rock crushing plant, one (1) portable concrete batch plant, or one (1) other portable hot-mix asphalt plant which has been permitted to specifically allow collocation.

**C.1.3 Facility Throughput Limits**

The production rate of the hot-mix asphalt facility shall not exceed a maximum of six thousand, eight hundred forty-eight tons per day (6,848 T/day). In addition, the production rate of the hot-mix asphalt facility shall not exceed a maximum of seven hundred fifty-four thousand, three hundred eighty-seven tons per any 12-month period (754,387 T/yr) when collocated with another hot-mix asphalt plant, concrete batch plant, or rock crushing plant.

**C.1.4 Generator Hours of Operation**

The generator shall not be operated more than twenty-two hours per day (22 hr/day) when collocated with another hot-mix asphalt plant, concrete batch plant, or rock crushing plant.

The generator shall not be operated more than two thousand, five hundred fourteen hours per consecutive 12-month period (2,514 hr/yr) when collocated with another hot-mix asphalt plant, concrete batch plant, or rock crushing plant.

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**D. NONATTAINMENT AREA REQUIREMENTS**

The Permittee shall comply with the conditions in Section A of this permit and the following permit conditions when the hot-mix asphalt facility is operated in any PM-10 nonattainment areas within the state of Idaho. While operating the hot-mix asphalt facility under the conditions set forth in Section D, the hot-mix asphalt facility may not collocate with any other facility.

**D.1 OPERATING REQUIREMENTS**

**D.1.1 Facility Throughput Limits**

The production rate of the hot-mix asphalt facility shall not exceed a maximum of one thousand, two tons per day (1,002 T/day). In addition, the production rate of the hot-mix asphalt facility shall not exceed a maximum of three hundred sixty-five thousand, seven hundred nine tons per any consecutive 12-month period (365,709 T/yr) when located in any PM-10 nonattainment area or proposed PM-10 nonattainment area.

**D.1.2 Collocation Requirements**

The hot-mix asphalt facility shall not be collocated with another portable hot-mix asphalt plant, rock crushing plant, or concrete batch plant when located in any PM-10 nonattainment area or proposed PM-10 nonattainment area.

**D.1.3 Generator Hours of Operation**

The generator shall not be operated more than three and three-tenths hours per day (3.3 hr/day) when located in any PM-10 nonattainment area or proposed PM-10 nonattainment area.

The generator shall not be operated more than one thousand, two hundred nineteen hours per any consecutive 12-month period (1,219 hr/yr) when located in any PM-10 nonattainment area or proposed PM-10 nonattainment area.

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**APPENDIX A**

Portable Hot-Mix Asphalt Facility

Annual NOx Emission Limit (T/yr)<sup>a</sup>

Source Description	NOx (T/yr)
Dryer Stack Outlet	22.6

- a. As determined by a pollutant-specific U.S. EPA reference method, DEQ-approved alternative, or as determined by the DEQ's emission estimation methods used in the permit application analysis.

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## PERMIT TO CONSTRUCT GENERAL PROVISIONS

- A. All emissions authorized herein shall be consistent with the terms and conditions of this permit and the *Rules for the Control of Air Pollution in Idaho*. The emission of any pollutant in excess of the limitations specified herein, or noncompliance with any other condition or limitation contained in this permit, shall constitute a violation of this permit and the *Rules for the Control of Air Pollution in Idaho*, and the Environmental Protection and Health Act, Idaho Code 39-101, et.seq.
- B. The Permittee shall at all times (except as provided in the *Rules for the Control of Air Pollution in Idaho*) maintain in good working order and operate as efficiently as practicable, all treatment or control facilities or systems installed or used to achieve compliance with the terms and conditions of this permit and other applicable Idaho laws for the control of air pollution.
- C. The Permittee shall allow the Director, and/or the authorized representative(s), upon the presentation of credentials:
1. To enter at reasonable times upon the premises where an emission source is located, or in which any records are required to be kept under the terms and conditions of this permit; and
  2. At reasonable times to have access to and copy any records required to be kept under the terms and conditions of this permit, to inspect any monitoring methods required in this permit, and require stack emission testing in conformance with IDAPA 16.01.01.157 when deemed appropriate by the Director.
- D. Nothing in this permit is intended to relieve or exempt the Permittee from compliance with any applicable federal, state, or local law or regulation, except as specifically provided herein.
- E. The Permittee shall notify DEQ, in writing, of the required information for the following events within five (5) working days after occurrence:
1. Initiation of Construction - Date
  2. Completion/Cessation of Construction - Date
  3. Actual Production Startup - Date
  4. Initial Date of Achieving Maximum Production Rate - Production Rate and Date
- F. If emission testing is specified, the Permittee must schedule such testing within sixty (60) days after achieving the maximum production rate, but not later than one hundred and eighty (180) days after initial startup. Such testing must **strictly** adhere to the procedures outlined in IDAPA 16.01.01.157, and shall not be conducted on weekends or state holidays without prior written DEQ approval. Testing procedures and specific time limitations may be modified by DEQ by prior negotiation if conditions warrant adjustment. DEQ shall be notified at least fifteen (15) days prior to the scheduled compliance test. Any records or data generated as a result of such compliance test shall be made available to DEQ upon request.

The maximum allowable operating rate shall be limited to 120% of the average operating rate attained during any performance test period, for which a test protocol has been granted prior approval by DEQ, unless (1) the test demonstrates noncompliance, (2) a more restrictive operating limit is specified elsewhere in this permit, or (3) at such an operating rate, emissions would exceed any emission limit(s) set forth in this permit.

- G. The provisions of this permit are severable, and if any provision of this permit to any circumstance is held invalid, the application of such provision to other circumstances, and the remainder of this permit shall not be affected thereby.

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